

 **BOEING**  
COMPONENT  
MAINTENANCE MANUAL

TO: ALL HOLDERS OF PW 4256 INLET COWL ASSEMBLY COMPONENT MAINTENANCE MANUAL  
71-11-51

REVISION NO. 10 DATED JUL 01/03

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION

AND PAGE NO.

TR & SB RECORD

1

1003-1033,1037-1038,

1044-1045,1052-10820,

1082W-1084B,1084D,

1084G-1084L,1084N-1084V

DESCRIPTION OF CHANGE

Updated IPL to reflect engineering drawing and  
PRR B11480-120.

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HIGHLIGHTS

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# PW 4000 INLET COWL ASSEMBLY

PART NUMBERS 314T4010-6SP,-10SP,-12SP,  
-14,-17,-19 THRU -30

COMPONENT MAINTENANCE MANUAL  
WITH  
ILLUSTRATED PARTS LIST

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TITLE PAGE

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

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TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
		PRR B11480-7 PRR B11480-12 PRR B11480-15 PRR B11480-20 PRR B11480-24 PRR B11480-88 PRR 80451-78 PRR 85900-208 PRR 12900-169 PRR B11480-120	APR 01/88 APR 01/88 APR 01/88 APR 01/88 APR 01/88 APR 01/91 APR 01/91 NOV 01/00 NOV 01/00 NOV 01/03

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*1009	JUL 01/03	01.1	*1051	JUL 01/03	01.1
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*1082B	JUL 01/03	01.1	*1084P	JUL 01/03	01.1
*1082C	JUL 01/03	01.1	*1084Q	JUL 01/03	01.1
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*1082J	JUL 01/03	01.1			
*1082K	JUL 01/03	01.1			
*1082L	JUL 01/03	01.1			
*1082M	JUL 01/03	01.1			
*1082N	JUL 01/03	01.1			
*1082O	JUL 01/03	01.1			
*1082P	BLANK				
*1082Q	JUL 01/03	01.1			
*1082R	JUL 01/03	01.1			
*1082S	JUL 01/03	01.1			
*1082T	JUL 01/03	01.1			
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## INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- |  |                              |
|--|------------------------------|
| 1. Title Page                                      | 4. List of Effective Pages   |
| 2. Record of Revisions                             | 5. Table of Contents         |
| 3. Temporary Revision &<br>Service Bulletin Record | 6. Introduction              |
|  | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote \*[ ] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Assembly

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INTRODUCTION

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INLET ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

A. The inlet assembly forms an entry duct which is designed to ensure optimum entry of air to the engine under varying conditions of aircraft operation. The structure consists of an outer honeycomb structure, an inner acoustic panel, and a leading edge skin assembly. A TAI duct assembly brings hot air from the engine to the leading edge skin assembly to prevent icing. A PT2/TT2 electronic probe measures inlet temperature and pressure.

2. Leading Particulars (approximate)

Length -- 55 inches  
Diameter -- 104 inches  
Weight -- 660 pounds

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DISASSEMBLY

1. Use standard industry practices for disassembly of this component plus additional procedures as follows.

NOTE: Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs and restore the unit to serviceable condition.

CAUTION: REMOVE DOOR ASSEMBLY (260A) WITH CARE TO AVOID DAMAGE TO PARTS. DOOR ASSEMBLY (260A) IS NOT AN ACCESS DOOR.

2. Record location and thickness of shims (190, 663, 666, 669) for reference in assembly of components.
3. Remove Thermal Anti-Icing (TAI) tube assembly (225A), if necessary, as follows:
  - A. Remove adapter (235) by removing bolts (215), and fillers (245, 250).
  - B. Slide TAI tube away from inlet cowl bulkhead.
  - C. Remove periseal (255) if replacement is necessary.
4. Remove inner acoustic panel assemblies (705A, 708B, 711A IPL Fig. 1; 140, 145, 150, IPL Fig. 3) per Repair 2-1.

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DISASSEMBLY

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### CLEANING

CAUTION: DO NOT VAPOR DEGREASE GRAPHITE/ARAMID EPOXY STRUCTURES WITH CHLORINATED CLEANING AGENTS SUCH AS METHYLENE CHLORIDE, TRICHLOROETHYLENE, AND TRICHLOROETHANE. CHLORINATED CLEANING AGENTS WILL CAUSE DAMAGE TO GRAPHITE/ARAMID EPOXY STRUCTURES.

1,1,1-TRICHLOROETHANE IS ONE OF THE SOLVENTS ALLOWED FOR CLEANING COMPOSITE COMPONENTS. DO NOT SUBMERGE PARTS IN THE SOLVENT OR ALLOW STANDING SOLVENT ON THE PARTS OR DAMAGE MAY OCCUR. USE 1,1,1-TRICHLOROETHANE ONLY AS A WIPE SOLVENT.

1. Clean all parts in accordance with standard industry practices (Ref 20-30-03) except for the following graphite/aramid epoxy structures:
  - A. Upper and lower panel assembly (175, 295A).

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CHECK

1. Check all parts for obvious defects in accordance with standard industry practices.
2. Penetrant check per 20-20-02 -- Tube assembly (225A), fitting (560, 565), tees (350, 355), splices (703P, 704P, 706P, IPL Fig. 1; 70, 75, 105, 110, 130, 135, Fig. 3).
3. Check honeycomb and bonded parts for evidence of delamination, internal water, scratches, and contour defects.
  - A. Examine for delamination ultrasonically.
  - B. Examine areas suspected of containing water radiographically to determine extent of damage.
  - C. Examine edges of panel carefully for cuts and abrasions. Delamination starts very easily from damage to an edge member of honeycomb panel.
4. Check door assembly (145, IPL Fig. 2) for proper functioning by applying a load as shown in Fig. 501. Test each latch independently with the other side released.
5. Refer to 747/767 Structural Repair Manuals for allowable damage and repair data.

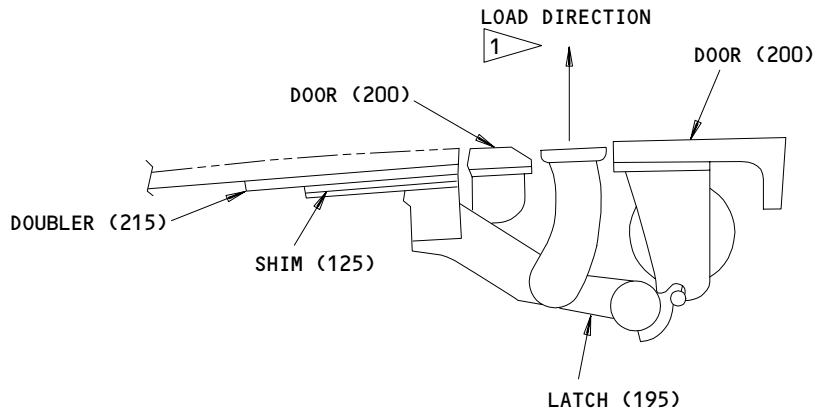
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CHECK

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1 APPLY A LOAD OF 50-65 POUNDS AT THE LOCATION AND IN THE DIRECTION SHOWN.

Latch Check  
Figure 501

303865

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CHECK  
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REPAIR – GENERAL1. Content

- A. Repair, refinish, and replacement procedures, as applicable, are included in separate repair sections as follows:

<u>P/N</u>	<u>NOMENCLATURE</u>	<u>REPAIR</u>
314T3016	FITTING INSTL	1-1
314T4010	INLET ASSY	2-1
- - -	MISCELLANEOUS PARTS	3-1

2. Standard Practices

- A. Refer to the following standard practices, as applicable, for details of procedures in individual repairs.

20-30-02	Stripping of Protective Finishes
20-30-03	General Cleaning Procedures
20-41-01	Decoding Table for Boeing Finish Codes
20-41-02	Application of Chemical and Solvent Resistant Finishes
20-42-04	Application and Repair of Interior Decorative Finishes
20-43-01	Chromic Acid Anodizing
20-50-01	Bolt and Nut Installation
20-50-12	Application of Adhesives

3. Materials

NOTE: Equivalent substitutes may be used.

- A. Enamel -- BMS 10-11, type 2, BAC702 white gloss (Ref 20-60-02)
- B. Enamel -- BMS 10-60, type 2 gloss (Ref 20-60-02). Color per airline color scheme
- C. Primer -- BMS 10-11, type 1 (Ref 20-60-02)
- D. Primer -- DeSoto high temperature polyurethane (Ref 20-60-02)
- E. Primer -- Aluminized epoxy, 463-6-4 (Ref 20-60-02)
- F. Primer -- BMS 10-79, type 2 (Ref 20-60-02)

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- G. Sealant -- BMS 5-79 (Ref. 20-60-02)  
    -- BMS 5-95 (Ref. 20-60-02)
- H. Surfacer -- Dexter 8-W-5 (Ref 20-60-02)

**4. Dimensioning Symbols**

- A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in Fig. 601.

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## COMPONENT MAINTENANCE MANUAL

- STRAIGHTNESS
- ▭ FLATNESS
- ⊥ PERPENDICULARITY (OR SQUARENESS)
- // PARALLELISM
- ROUNDNESS
- ⊙ CYLINDRICITY
- ⌒ PROFILE OF A LINE
- △ PROFILE OF A SURFACE
- ◎ CONCENTRICITY
- ≡ SYMMETRY
- ∠ ANGULARITY
- ↗ RUNOUT
- ↗ TOTAL RUNOUT
- ⊔ COUNTERBORE OR SPOTFACE
- ∇ COUNTERSINK

- ⊕ THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
- ∅ DIAMETER
- S ∅ SPHERICAL DIAMETER
- R RADIUS
- SR SPHERICAL RADIUS
- ( ) REFERENCE
- BASIC (BSC) OR DIM A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
- A- DATUM
- Ⓜ MAXIMUM MATERIAL CONDITION (MMC)
- Ⓛ LEAST MATERIAL CONDITION (LMC)
- Ⓢ REGARDLESS OF FEATURE SIZE (RFS)
- Ⓟ PROJECTED TOLERANCE ZONE
- FIM FULL INDICATOR MOVEMENT

### EXAMPLES

<p><span style="border: 1px solid black; padding: 2px;">— 0.002</span> STRAIGHT WITHIN 0.002</p> <p><span style="border: 1px solid black; padding: 2px;">⊥ 0.002 B</span> PERPENDICULAR TO B WITHIN 0.002</p> <p><span style="border: 1px solid black; padding: 2px;">// 0.002 A</span> PARALLEL TO A WITHIN 0.002</p> <p><span style="border: 1px solid black; padding: 2px;">○ 0.002</span> ROUND WITHIN 0.002</p> <p><span style="border: 1px solid black; padding: 2px;">⊙ 0.010</span> CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER</p> <p><span style="border: 1px solid black; padding: 2px;">⌒ 0.006 A</span> EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A</p> <p><span style="border: 1px solid black; padding: 2px;">△ 0.020 A</span> SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE</p>	<p><span style="border: 1px solid black; padding: 2px;">◎ ∅ 0.0005 C</span> CONCENTRIC TO C WITHIN 0.0005 DIAMETER</p> <p><span style="border: 1px solid black; padding: 2px;">≡ 0.010 A</span> SYMMETRICAL WITH A WITHIN 0.010</p> <p><span style="border: 1px solid black; padding: 2px;">∠ 0.005 A</span> ANGULAR TOLERANCE 0.005 WITH A</p> <p><span style="border: 1px solid black; padding: 2px;">⊕ ∅ 0.002 Ⓢ B</span> LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE</p> <p><span style="border: 1px solid black; padding: 2px;">⊥ ∅ 0.010 Ⓜ A</span> <span style="border: 1px solid black; padding: 2px;">0.510 Ⓟ</span> AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION</p> <p><span style="border: 1px solid black; padding: 2px;">2.000</span> THEORETICALLY EXACT DIMENSION IS 2.000 OR 2.000 BSC</p> <p><span style="border: 1px solid black; padding: 2px;">0.020 A</span> <span style="border: 1px solid black; padding: 2px;">A 0.020</span></p>
<p><b>NOTE:</b> DATUM MAY APPEAR AT EITHER SIDE OF TOLERANCE FRAME</p>	

True Position Dimensioning Symbols  
Figure 601

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FITTING INSTALLATION – REPAIR 1-1

314T3016-5, -7

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Bushing (380) Replacement (IPL Fig. 1)

- A. Remove bushing.
- B. Install bushing per 20-50-03.
- C. Fillet seal entire periphery of bushing flange using BMS 5-95 sealant.

2. Filler (385, 387) Replacement (IPL Fig. 1)

- A. If needed, remove old filler.
- B. Install new filler and machine hole in line with hole in inlet assembly. Diameter to be 0.4997-0.5003 inch with a surface roughness of 63 microinch.

3. Refinish

- A. Filler (385, 387) -- Chromic acid anodize, type 1 (F-17.04) and apply DeSoto high temperature polyurethane primer (F-19.43) all over.  
Material: Aluminum Alloy.
- B. Shim (375) -- Chemically treat all surfaces (colored film) (F-17.07).  
Apply DeSoto high temperature polyurethane primer (F-19.43) all over.  
Material: Aluminum Alloy.

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INLET ASSEMBLY – REPAIR 2-1

314T4010-6, -10, -12, -14, -17, -19 THRU -30

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Inner Acoustic Panel Assembly (672A, 673), Upper Panel Assembly (705A, IPL Fig. 1; 140 IPL Fig. 3) Lower Panel Assembly (708B IPL Fig. 1; 145, IPL Fig. 3), LH Panel Assembly (711A IPL Fig. 1; 150, IPL Fig. 3) Replacement (IPL Fig. 1 unless noted otherwise)

## A. General

- (1) To preclude the use of special tooling, the recommended repair procedure is to remove only one panel assembly (705A, 708B, 711A IPL Fig. 1; 140, 145, 150, IPL Fig. 3) from the inner acoustic panel assembly (672A, 673) at a time. The aft bulkhead assembly (515A) must be completely removed each time a panel assembly (705A, 708B, 711A, IPL Fig. 1; 140, 145, 150, IPL Fig. 3) is removed.

NOTE: For this reason, it is recommended to position the inlet cowl in the nose down position during repair.

- (2) Keeping the inlet lip assembly (425, 427) and adjacent panels attached during individual panel replacement provides for axial and radial alignment between the inlet lip assembly and aft bulkhead assembly.

- B. Remove upper and lower skin panel assemblies (175, 295A), if installed.
- C. Remove tee assemblies (320, 325) by removing bolts (305).
- D. Remove thermal anti-icing tube (225A) (refer to DISASSEMBLY Section).
- E. Remove bolts (430, 435) and collars (440) common to lip assembly (425, 427) and the individual inner acoustic panel assembly being removed.

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- F. Remove bolts (703, 704, 706 IPL Fig. 1; 55, 60, 90, 95, 115, 120, IPL Fig. 3) and collars (703G, 704G, 706G IPL Fig. 1; 65, 85, 100, 125, IPL Fig. 3) common to splices (703P, 704P, 706P, IPL Fig. 1; 70, 75, 105, 110, 130, 135, IPL Fig. 3) and individual panel assembly being removed.

NOTE: To facilitate disassembly, a parting agent and a removable faying surface sealant (BMS 5-79, BMS 5-95 optional) were applied to the splices (703P, 704P, 706P IPL Fig. 1; 70, 75, 105, 110, 130, 135, IPL Fig. 3) when the inner acoustic panel assemblies were initially installed.

Exercise care in work techniques as not to move or shift the Inlet assembly when panels or aft bulkhead have been removed, as motion may cause misalignment between the bulkhead, panels, and/or lip skin.

- G. Remove bolts (655, 657), collars (660) and rivets (653) common to all inner acoustical panel assemblies and remove the aft bulkhead assembly (515A). The individual inner acoustical panel assemblies can now be removed.

NOTE: Bolts (655, 657) have been installed with wet BMS 5-79 sealant (BMS 5-95 optional), including sealant under the head and fillet seal collars.

To facilitate disassembly, a parting agent and a removable faying surface sealant BMS 5-79, (BMS 5-95 optional) were applied to the attach ring of the aft bulkhead assembly when the panel assemblies were assembled. Constant upward force is required to separate and raise the aft bulkhead from the assembly. Wooden or plastic wedges may be driven in-between the parts, with care, to aid in separation.

Shims (663, 666, 669) were installed with BMS 5-79 sealant (BMS 5-95 optional) which may cause them to be attached to either the aft bulkhead assembly or the panel assembly. They will need to be located for reuse or thickness reference during assembly.

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**CAUTION:** WHEN INSTALLING A REPLACEMENT PANEL, THE EXISTING TWO PANELS MUST BE INSTALLED, ALONG WITH THE AFT BULKHEAD, TO MEET GAP AND STEP REQUIREMENTS BEFORE TRANSFERING EXISTING FASTENER HOLES TO THE NEW PANEL.

EXERCISE CARE IN WORK TECHNIQUES AS NOT TO MOVE OR SHIFT THE INLET ASSEMBLY WHEN PANELS OR AFT BULKHEAD HAVE BEEN REMOVED, AS MOTION MAY CAUSE MISALIGNMENT BETWEEN THE BULKHEAD, PANELS, AND/OR LIP SKIN.

H. Temporarily install a replacement panel assembly and the aft bulkhead assembly onto the inlet assembly and position to obtain gaps, clearances, and edge margin shown in Fig. 601 and 702, Sheet 1, View D-D.

**Note:** Three sides of panels are trimmed net dimensions. Only the forward end has excess which may require trimming to meet gap requirements of Fig. 601.

I. Transfer fastener hole locations from existing structure to the new panel.

J. Drill fastener holes full size as follows:

(1) Bolts (430, 435) -- 0.190/0.194-inch diameter hole

(2) Bolts (655, 657) -- ream existing 0.218/0.229 diameter holes to 0.250/0.254-inch diameter holes

(3) Bolts (703, 704, 706, IPL Fig. 1; 55, 60, 90, 95, 115, 120, IPL Fig. 3) -- Ream existing 0.218/0.229-inch diameter holes to 0.250/0.254 inch

(4) Rivet (653) -- 0.191/0.202-inch diameter hole

**NOTE:** All holes in replacement inner acoustical panels require 100 degree countersink.

K. Assemble TAI tube assembly (225A) (Ref ASSEMBLY section).

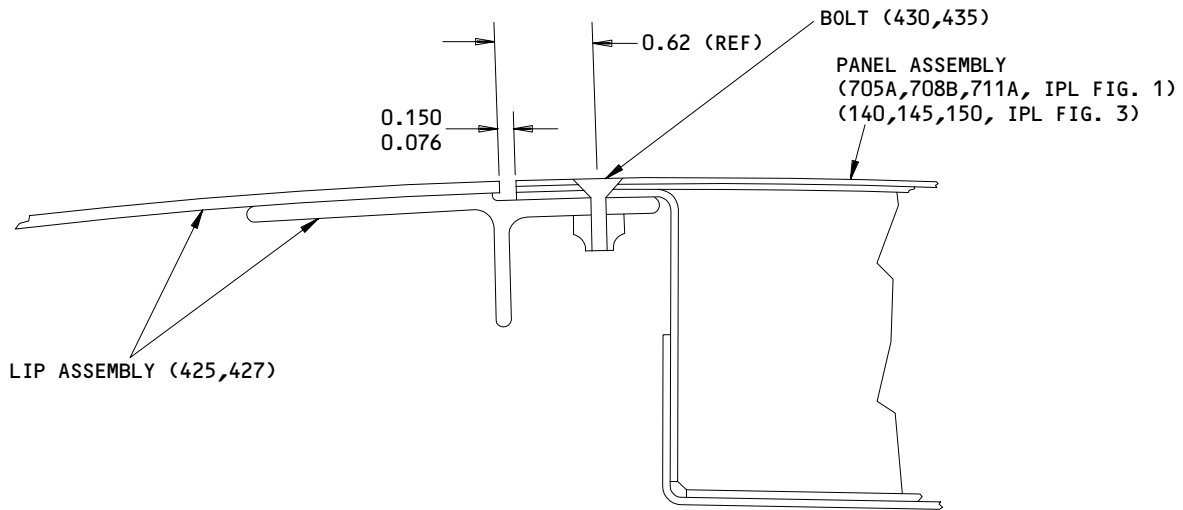
**71-11-51**

REPAIR 2-1

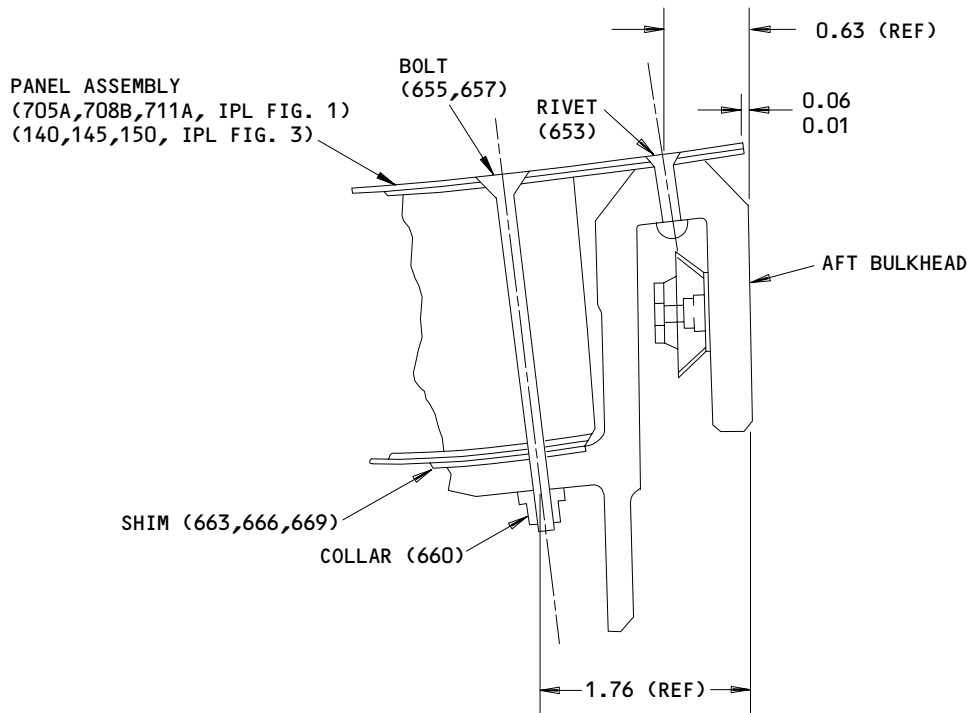
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FORWARD END OF INLET COWL



AFT END OF INLET COWL

ALL DIMENSIONS ARE IN INCHES  
 ALL ITEM NO'S REFER TO IPL FIG. 1  
 UNLESS SHOWN DIFFERENTLY

Inner Acoustic Panel Assembly Data  
 Figure 601

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MISCELLANEOUS PARTS - REPAIR 3-1

1. Repair of these parts consists of restoration of original finish.

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 1</u>		
Panel (10, 12)	Aluminum alloy	Chromic acid anodize, type 1 (F-17.04). Apply one coat BMS 10-79, type 2, primer (F-19.46). Apply one coat BMS 10-60, type 2, gloss enamel *[*], entire surface. Refinish exterior surface and edges using BMS 10-11, type 2 enamel *[*].
Bracket (140,142), Shim (375), Angle (625,645)	Aluminum alloy	Chemically treat (colored film) and apply one coat BMS 10-11, type 1 primer (F-18.06), all over.
Panel (195)	Aluminum alloy	Chemically treat (colored film) and apply one coat BMS 10-11, type 1 primer (F-18.06). Apply one coat BMS 10-11, type 2 enamel, BAC702 white gloss (F-21.03), all over.
Panel Assembly (175,295A)	Graphite Fabric/Epoxy	Exterior and edges only - Apply one coat BMS 10-79, type 2 primer (F-19.46). Apply Dexter 8-W-5 surfacer if necessary to fill pin holes. Apply one coat BMS 10-60, type 2 gloss enamel *[*].
Tee (350,355)	Aluminum alloy	Chromic acid anodize, type 1, and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply one coat BMS 10-11, type 2 enamel, BAC702 white gloss (F-21.03), all over.

Refinish Details  
 Figure 601 (Sheet 1)

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IPL FIG. & ITEM	MATERIAL	FINISH
Access Door (12)	Thermoplastic	One coat BMS 10-79, type 2 primer, plus one coat BMS 10-21, type 3 anti-static coating, plus one coat BMS 10-79, type 3 primer.
Panel Assembly (705A,708B,711A)	Aluminum alloy	Finish on exposed surface of perforated skin only - reactivate adhesive primed surface per 20-41-02, except use Scotch Bright to remove gloss. Apply one coat aluminized epoxy primer, overspray on edges allowed. On remainder of exposed surfaces, including potted edges, apply one coat BMS 10-11, type 1 primer (F-20.02).
Bulkhead Assembly (515A)	Aluminum alloy	Prepare surface and apply BMS 10-86, type 1, white, per 20-44-01, type 27 (SRF-14.9624) to those areas shown in Fig. 602.
Tube Assembly (225A)		Finish per Fig. 603.
<u>Fig. 2</u>		
Filler (40) Splice (45)	Aluminum alloy	Chemically treat (colored film) and apply one coat BMS 10-11, type 1 primer (F-18.06) all over.
Support (100,105)	Aluminum alloy	Chromic acid anodize, type 1 and apply one coat BMS 10-11, type 2 primer (F-18.13).

\*[1] Color per airline operators standard color scheme.

Refinish Details  
 Figure 601 (Sheet 2)

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REPAIR 3-1

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 COMPONENT  
 MAINTENANCE MANUAL

IPL FIG. & ITEM	MATERIAL	FINISH
<u>Fig. 2</u> (Continued)		
Latch Plate (130)	CRES Steel 301	Cadmium plate, type 2, class 2, and apply one coat of BMS 10-11, type 1 primer.
Hinge Fitting (175)	CRES Steel	Apply two coats high temp polyurethane primer (F-19.43).
Doubler (215)	Titanium	Apply one coat BMS 10-11, type 1 primer (F-20.02), plus one coat BMS 10-11, type 2 gloss enamel (F-21.03) on surface mating with graphite panel.
<u>Fig. 3</u>		
Panel Assembly (140,145,150)	Aluminum alloy	Finish an exposed surface of perforated skin only - reactivate adhesive primed surface per 20-41-02, except use Scotch Bright to remove gloss. Apply one coat aluminized epoxy primer, overspray on edges allowed. On remainder of exposed surfaces, including potted edges, apply one coat BMS 10-11, type 1 primer (F-20.02).

Refinish Details  
 Figure 601 (Sheet 3)

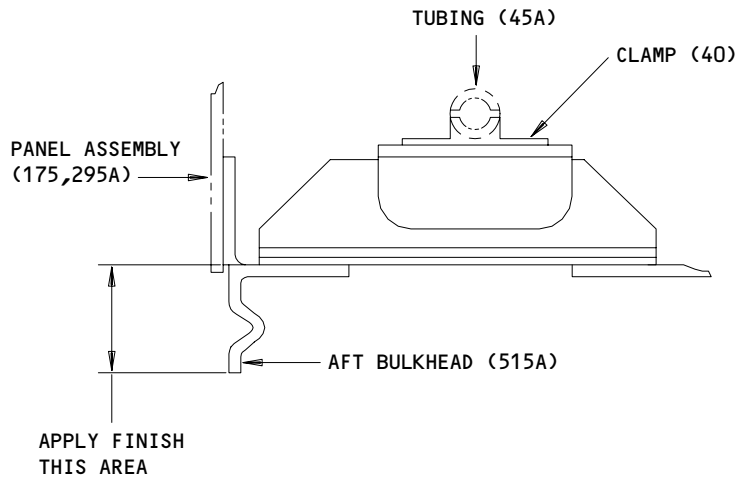
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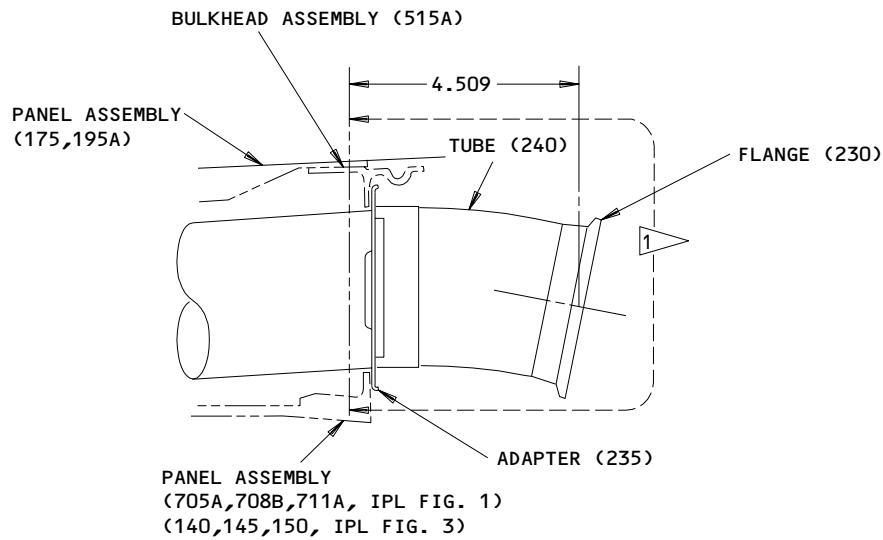
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**Bulkhead Assembly Refinish**  
**Figure 602**



ALL DIMENSIONS ARE IN INCHES

1 APPLY BMS 10-82 LOW EMISSIVITY COATING (F-17.14) TO EXTERIOR SURFACE OF TUBE (210, 229), FLANGE (207, 221) AND ADAPTER (208, 222) IN AREA INDICATED AFTER ASSEMBLY OF TUBE ASSEMBLY (205, 218)

**Refinish of Tube Assembly**  
**Figure 603**

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**BOEING**  
COMPONENT  
MAINTENANCE MANUALASSEMBLY1. Material

NOTE: Equivalent substitutes may be used.

- A. Compound, Corrosion Preventive -- MIL-C-11796, Class 3 (Ref 20-60-04)
- B. Grease -- BMS 3-24 (Ref 20-60-03)
- C. Parting Agent -- Strippable vinyl coating 4A-183 (Ref 20-60-04) or coating solution consisting of one part by weight vinyl tubing dissolved in four parts by weight cyclohexanone, and pigmented with one part by weight F20629 pigment, chrome cobalt.
- D. Primer -- BMS 10-11, type 1 (Ref 20-60-04)
- E. Sealant -- BMS 5-63 (Ref 20-60-04)  
-- BMS 5-79 (Ref 20-60-04)  
-- BMS 5-95 (Ref 20-60-04)

2. Assembly (IPL Fig. 1)

CAUTION: ONLY TITANIUM OR CORROSION RESISTANT STEEL FASTENERS SHALL BE USED WITH GRAPHITE COMPOSITES. SUBSTITUTION WITH ALUMINUM OR PLATED ALLOY STEEL FASTENERS IS NOT ALLOWED AS GALVANIC CORROSION WILL SHORTEN COMPONENT SERVICE LIFE.

A. Use standard industry practices for assembly of this component, and the following additional procedures.

B. Assemble lip assembly (425, 427) as follows:

(1) Attach vibreaker assembly (450) to bulkhead assembly (445) with bolts (455) prior to installing duct (240).

C. Assemble individual inner acoustical panel assemblies (705A, 708B, 711A) to the lip assembly (425) and aft bulkhead assembly (515A) as follows:

(1) Apply parting agent to surfaces of inner acoustical panel assemblies where removable faying surface seal is used.

(2) Install shims (663, 666, 669) using same thickness and quantity recorded in DISASSEMBLY step 2. Maximum gap, prior to fastener pull down, to be 0.010 inch. Apply BMS 10-11, type 1 primer to shims and install wet or dry.

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- (3) Apply removable faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between inner acoustical panel assemblies and aft bulkhead assembly.
  - (4) Apply removable faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between inner acoustical panel assemblies and splices (703P, 704P, 706P).
  - (5) Assemble inner acoustical panels to lip assembly (425, 427), apply BMS 3-24 grease to bolts (430, 435) and install using collars (440).
  - (6) Assemble inner acoustical panels to aft bulkhead assembly and install bolts (655, 657), collars (660), and rivets (653). Install bolts (655, 657) with BMS 5-79 (BMS 5-95 optional) under the heads. Fillet seal collars and periphery of aft bulkhead with BMS 5-79 (BMS 5-95 optional) sealant.
  - (7) Assemble splice (703P, 704P, 706P IPL Fig. 1, 140, 145, 150, IPL Fig. 3) to panel using bolts (703, 704, 706 IPL Fig. 1, 55, 60, 90, 95, 115, 120, IPL Fig. 3) and collars (703G, 704G, 706G IPL Fig. 1, 65, 85, 100, 125, IPL Fig. 3). Install bolts with wet BMS 5-79 (BMS 5-95 optional) sealant under the heads. Fillet seal collars and periphery of splices with BMS 5-79 (BMS 5-95 optional) sealant.
- D. Reseal inner acoustical panel assembly (672A, 673), as required, using BMS 5-95, class B sealant at all three panel splices. Fill gaps with sealant to a depth of 0.25 to 0.50 inch.
- E. Fill all longitudinal gaps in lip assembly (425, 427) using BMS 5-79 (BMS 5-95 optional) sealant. Sealant to be applied to entire length of gaps.
- F. Install fan blade containment installation (765) as follows:
- (1) Bond support fittings (768, 771, 774) to inlet acoustic panel splice straps per 20-50-12, type 94. Locate edge of support fittings within  $\pm 0.05$  inch of the edge of the acoustic panel splice straps.

**NOTE:** It is permissible to install containment bolt and torque turnbuckles with uncured adhesive under support fittings (768, 771, 774).

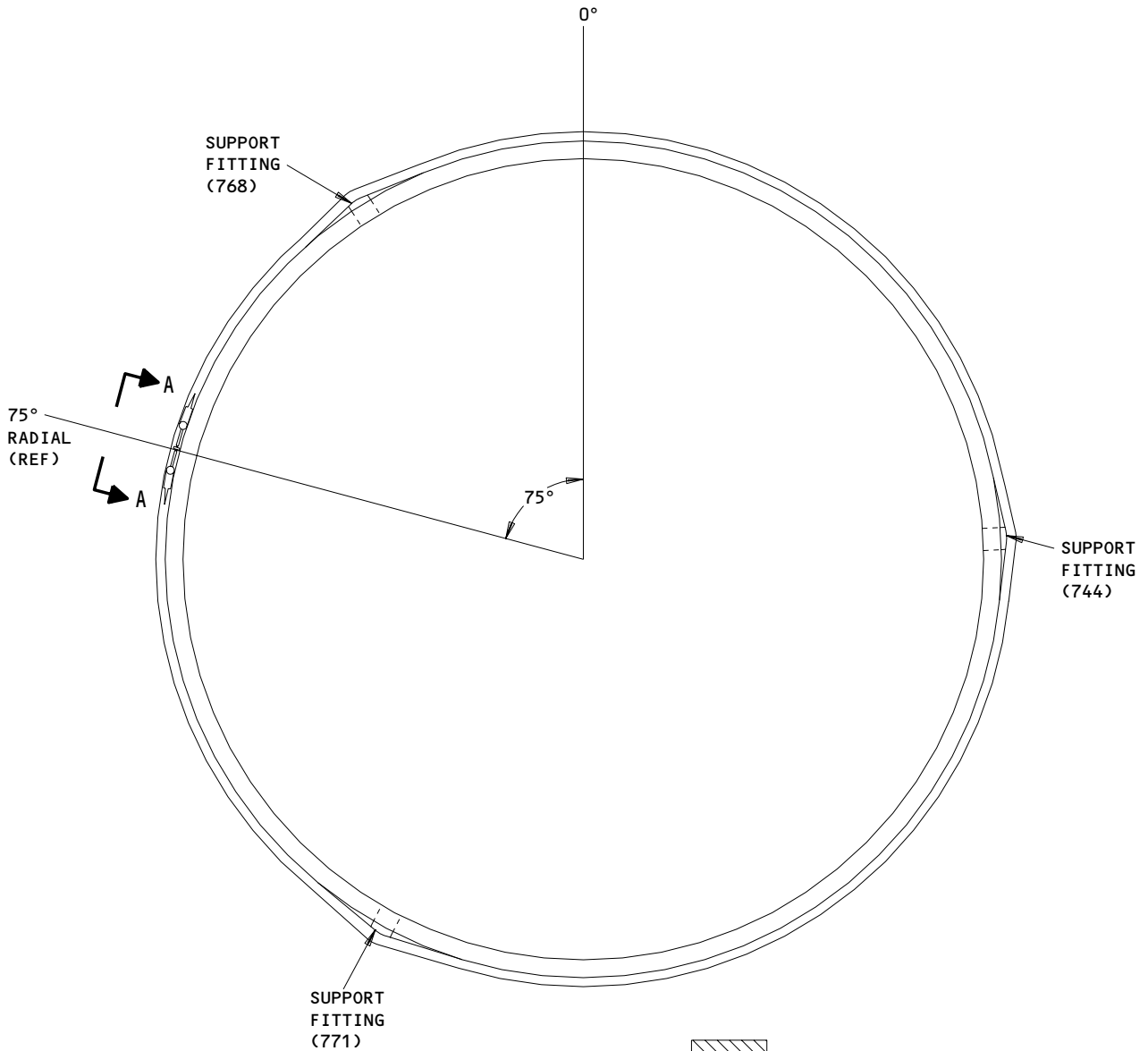
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- (2) Locate turnbuckles of containment bolt at 75 degree radial reference as shown on Fig. 701. Locate bondable cover at 75 degree radial reference under containment belt and bond to bondable cover on containment belt with overlap as shown on Fig. 701. Apply dry film lubricant to turnbuckles per 20-50-08, type 8 and torque to 24-26 inch-pounds. Equalize load on belt circumference two or more times while tightening turnbuckles by hitting or slapping the belt carefully with a rubber hose or equivalent tool to allow the belt to slide around the inlet panel circumference. Use caution when doing this so as to not cause damage to inlet acoustic panels. Lockwire turnbuckle nuts and wrap the remaining section of bondable cover around containment belt. Bond as shown on Fig. 701.
  - (3) Locate reflective shield at 80.11 degree radial reference, wrap over outboard surface of containment belt and bond as shown on fig. 701.
- G. Install duct installation (210) and apply faying surface seal of BMS 5-63 sealant between the following:
- (1) Adapter (235) of tube assembly (225A) and contacting structure, except do not apply RTV 1200 primer to duct flange.
  - (2) Vibreaker assembly (450) and contacting structure.

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- 1 BOND AS SHOWN IN SOPM 20-50-12, TYPE 70
- 2 ALLOW 1 INCH OVERLAP OF BONDABLE COVER OVER ITSELF AND 1 INCH OVERLAP OF BONDABLE COVER OVER BONDABLE COVER OF CONTAINMENT BELT.

 - CONTAINMENT BELT BONDABLE COVER

 - BONDABLE COVER 1

 - REFLECTIVE SHIELD 1

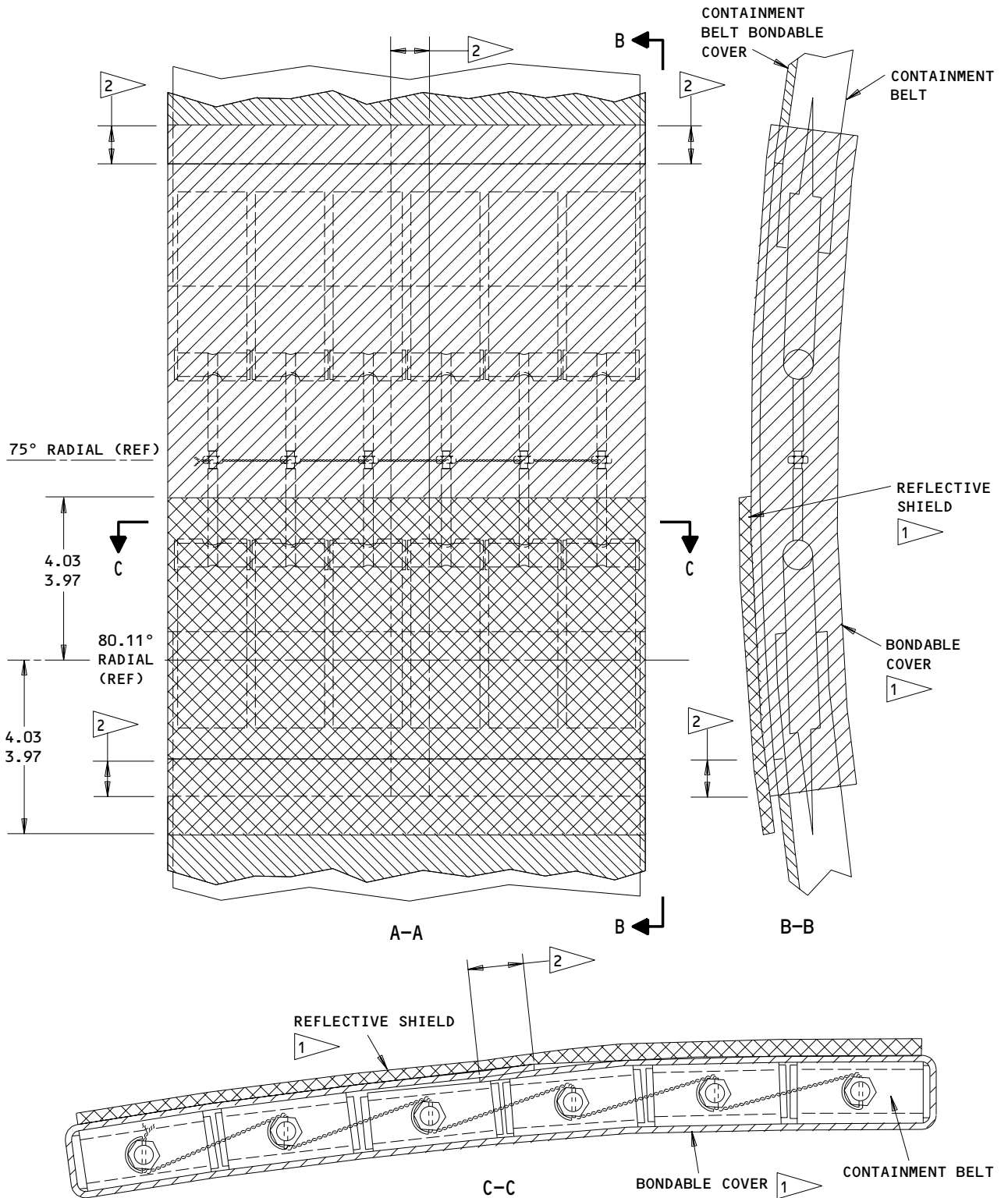
ITEM NUMBERS REFER TO IPL FIG. 1  
 ALL DIMENSIONS ARE IN INCHES

Containment Belt Installation  
 Figure 701 (Sheet 1)

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Containment Belt Installation  
 Figure 701 (Sheet 2)

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H. Install probe installation (90) as follows:

- (1) Apply BMS 10-11, type 1 primer to retainer (135) and install wet or dry.
- (2) Apply faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between bracket (140) and upper acoustical panel assembly (705A IPL Fig. 1, 140, IPL Fig. 3).
- (3) Apply wet BMS 5-79 (BMS 5-95 optional) sealant to bolt (95, 97, 100, 102) and install.
- (4) Seal gap between upper acoustical panel assembly (705A , IPL Fig. 1; 140, IPL Fig. 3) and probe (145) with BMS 5-79 (BMS 5-95 optional) sealant. Fill to a depth of 0.25 inch minimum per Fig. 702.

I. Apply BMS 10-11, type 1 primer to clamp (35) and washer (80) and install wet or dry.

J. Assemble and install panel assemblies (175, 295A) tee installation (300), and hoist fitting installation (360) as follows:

- (1) Apply BMS 10-11, type 1 primer to nutplates ( 205, 315, 340, 345, 370, 395, 400, 495, 500, 505, 510), and rivets (310, 335, 365, 390, 490). Omit primer from threads of nutplates and install wet.
- (2) Apply parting agent to panel assemblies (175, 295A) where removable faying surface seal is used.
- (3) Apply removable faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between bulkhead assembly (515A) and panel assemblies (175, 295A) except omit sealant from threads of all nutplates.
- (4) Apply removable faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between tee installation (330) and panel assemblies (175, 295A).

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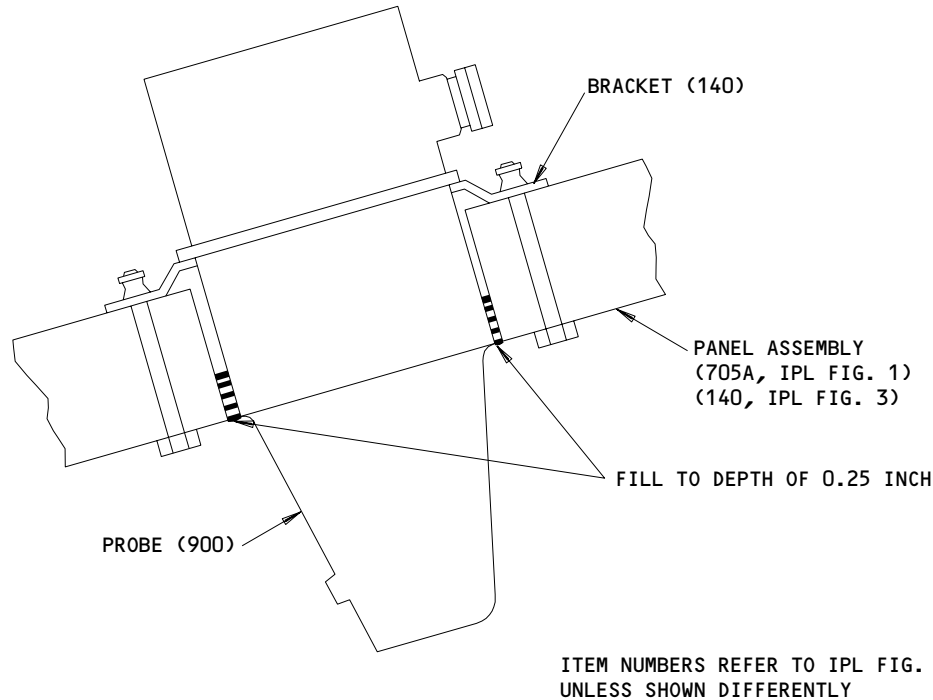
ASSEMBLY

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Sealing of Probe  
Figure 702

**CAUTION:** DEGREASE BOLTS (155, 160, 165, 170, 285, 290, 475, 480, 485) TO ELIMINATE DANGEROUS BUILD UP OF STATIC ELECTRICITY.

- (5) Degrease bolts (155, 160, 165, 170, 285, 290, 475, 480, 485) to allow flow of static electricity.
- (6) Apply BMS 3-24 grease to bolts (305, 330) and install.
- (7) Delaminate shim (190) as necessary to meet aerodynamic smoothness requirements as shown in Fig. 703.
- (8) Apply BMS 5-79 (BMS 5-95 optional) sealant to shim (190) and bolt (180) and install applying faying surface seal of BMS 5-79 (BMS 5-95 optional) sealant between shim (190) and edge land panel (195).

K. Install panel (10) as follows:

- (1) Solvent clean and prime countersink surface of hole with BMS 10-11, type 1 primer and allow to dry before installing bolt (5).
- (2) Apply MIL-C-11796, class 3 corrosion preventive compound to all areas of the hole including countersink, and immediately install bolt (5).

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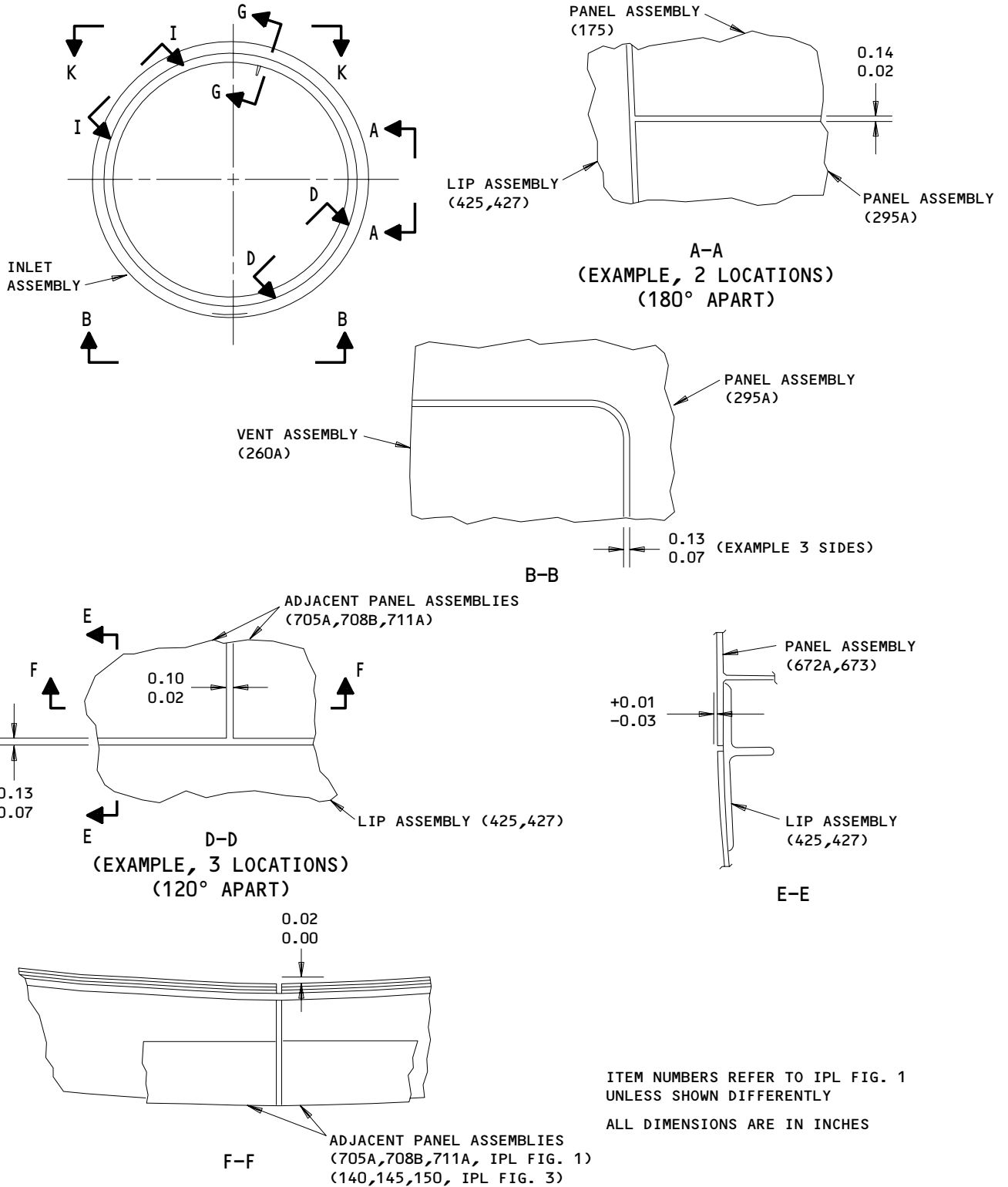
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- L. Install door assembly (145, IPL Fig. 2) as follows:
- (1) Apply BMS 10-11, type 1 primer to roll pins (137, IPL Fig. 2) and install wet. Install roll pins flush on the exterior side, but trim interior end of roll pins flush, if required.  
  
**NOTE:** Additional 0.062/0.065 inch diameter holes are provided for future adjustments or replacement purposes. Do not drill thru until needed.
  - (2) Install bolts (205, IPL Fig. 2) with BMS 5-79 (BMS 5-95 optional) sealant under the heads. Fillet seal collars (210, IPL Fig. 2) with BMS 5-79 (BMS 5-95 optional) sealant.
  - (3) Apply BMS 3-24 grease to screws (180, IPL Fig. 2) and install. Maximum gap before fastener pulldown is 0.005 inch.
- M. Install all fasteners through exterior skin of inlet assembly and those through leading 22.2 inches of internal surface of inlet assembly as follows, unless otherwise indicated:
- (1) Hi-lock fasteners and lockbolts shall be installed so head protrusions are flush within  $\pm 0.003$  inch on 90%, 10% may be within +0.006 to -0.005 inch.
  - (2) All removable screws and bolts shall be installed so head protrusions are flush within  $\pm 0.003$  inch.
  - (3) Shear head rivets (BACR15CE) to be driven as follows:
    - (a) 90% must be flush within +0.004 to -0.000 inch.
    - (b) 10% may be flush within +0.007 to -0.001 inch.
    - (c) Do not shave head.
- N. All flush fasteners in exterior skin of lip assembly (425) shall be flush within +0.002 to -0.010 inch.
- O. For remaining aerodynamic smoothness requirements, see Fig. 703.
- P. After inlet assembly has been completely assembled, the surface per Fig. 704 must be flat within 0.002 inch.

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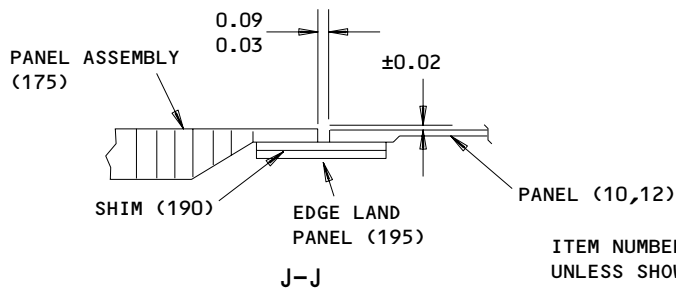
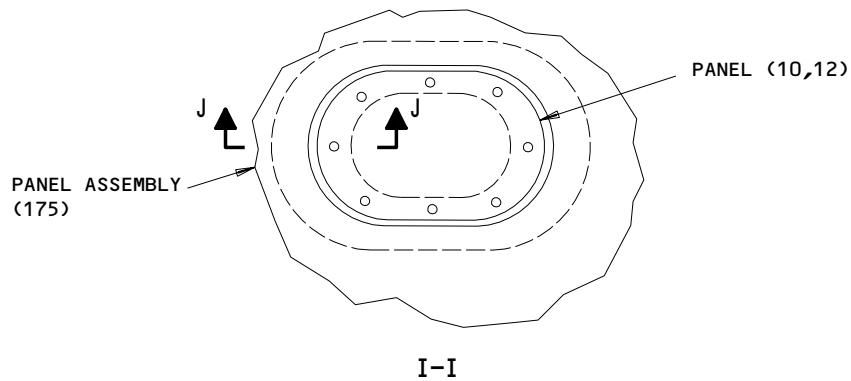
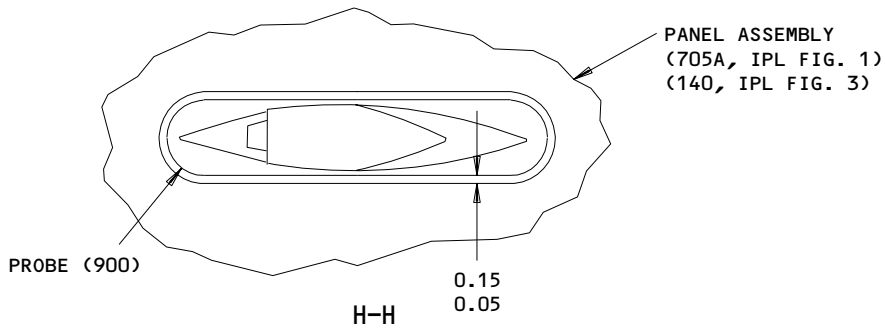
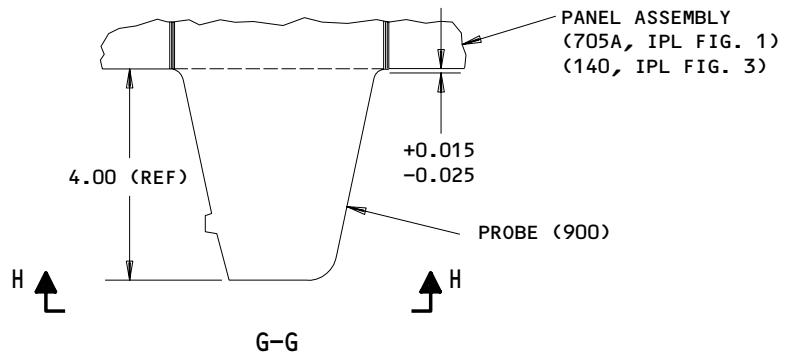
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**COMPONENT**  
**MAINTENANCE MANUAL**



Aerodynamic Smoothness Requirements  
 Figure 703 (Sheet 1)

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ASSEMBLY  
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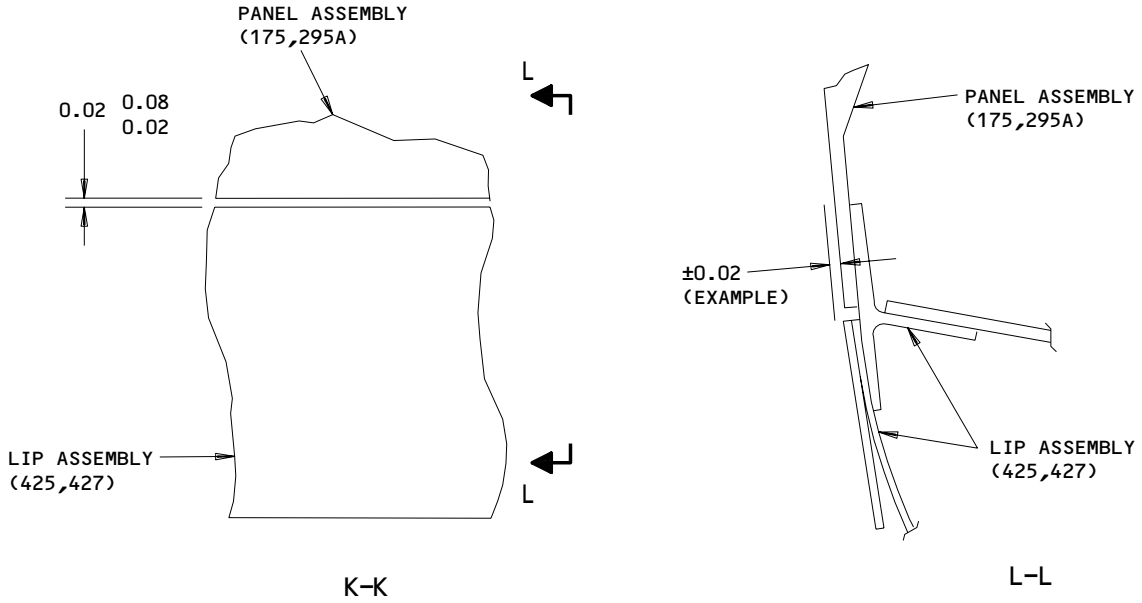
ITEM NUMBERS REFER TO IPL FIG. 1  
 UNLESS SHOWN DIFFERENTLY  
 ALL DIMENSIONS ARE IN INCHES

Aerodynamic Smoothness Requirements  
 Figure 703 (Sheet 2)

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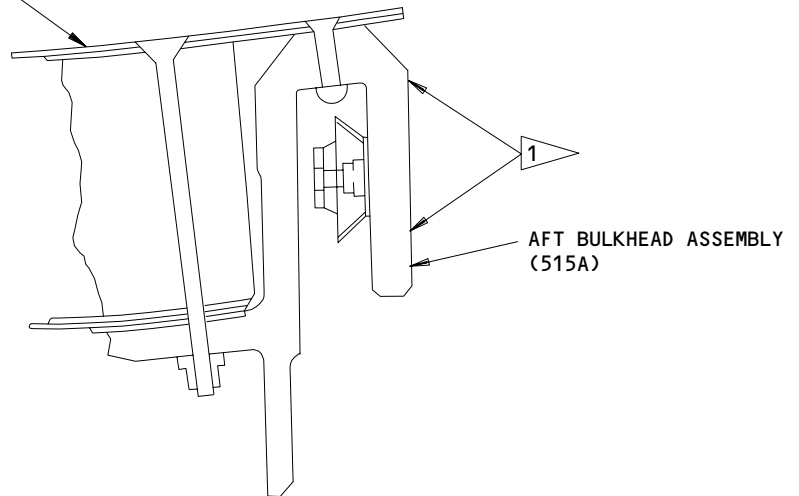


ITEM NUMBERS REFER TO IPL FIG. 1  
 ALL DIMENSIONS ARE IN INCHES

**Aerodynamic Smoothness Requirements**

Figure 703 (Sheet 3)

PANEL ASSEMBLIES  
 (705A,708B,711A, IPL FIG. 1)  
 (140,145,150, IPL FIG. 3)



1 AFTER INLET ASSEMBLY HAS BEEN COMPLETELY ASSEMBLED,  
 THIS SURFACE MUST BE FLAT WITHIN 0.020 INCH.

ITEM NUMBERS REFER TO IPL FIG. 1  
 UNLESS SHOWN DIFFERENTLY

**Flatness Requirement**  
 Figure 704

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ASSEMBLY  
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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional  
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By  
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By  
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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ILLUSTRATED PARTS LIST

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7. Boeing Proprietary Color-Coded Parts

- A. Color-coded parts are identified with an alpha "SP" suffix. This entry represents consolidation of all color codes applicable for a given usage. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.

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**BOEING**  
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VENDORS

OPTK6 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV  
 5195 W 4700 SPO BOX 18459  
 KEARNS, UTAH 84118

01673 AIRDROME PARTS CO  
 3251 AIRPORT WAY PO BOX 1867  
 LONG BEACH, CALIFORNIA 90801

05693 CHERRY/TEXTRON INC CHERRY COMMERCIAL FASTENERS PROD DIV  
 1224 EAST WARNER STREET PO BOX 2157  
 SANTA ANA, CALIFORNIA 92707-3149  
 FORMERLY TOWNSEND CO CHERRY RIVET DIV AND TEXTRON INC  
 CHERRY FASTENERS UNIT

06710 LAMSON AND SESSIONS CO THE VALLEY-TODECO  
 12975 BRADLEY AVENUE  
 SYLMAR, CALIFORNIA 91342-3830  
 FORMERLY VALLEY BOLT CORP VB0097 IN NORTH HOLLYWOOD, CA

06725 AIR INDUSTRIES CORPORATION  
 12570 KNOTT STREET  
 GARDEN GROVE, CALIFORNIA 92641-3932  
 FORMERLY AIR INDUSTRIES OF CALIF IN GARDENA, CALIF.

06950 SCREWCORP VSI AEROSPACE PRODUCTS DIV FAIRCHILD IND DIV  
 13001 EAST TEMPLE AVENUE PO BOX 730  
 CITY OF INDUSTRY, CALIFORNIA 91746-1417  
 FORMERLY VB0096 AND VSI CORP SCREWCORP DIV  
 FORMERLY IN CULVER CITY, CALIFORNIA

08199 SIERRACIN-HARRISON  
 3020 EMPIRE AVENUE  
 BURBANK, CALIFORNIA 91504-3109  
 FORMERLY TECHNICAL IND INC OR HARRISON MFG CO DIV AXIAL CORP

08524 DEUTSCH FASTENER CORP SEE CODE V97928

11328 AEROQUIP SEE EATON AEROQUIP V00624

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON  
 1224 EAST WARNER AVENUE PO BOX 2157  
 SANTA ANA, CALIFORNIA 92707-0157  
 FORMERLY IN LOS ANGELES, CALIF, FORMERLY CHERRY FASTENERS  
 TOWNSEND DIV OF TEXTRON INC V71087

14397 FABER ENTERPRISES, INCORPORATED  
 6606 VARIEL AVE  
 CANOGA PARK, CALIFORNIA 91303-2808

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VENDORS

14711 AVICA INC MEGGITT AEROSPACE  
1915 VOYAGER AVE  
SIMI VALLEY, CALIFORNIA 93063  
FORMERLY GENERAL CONNECTORS; FORMERLY IN SIMI VALLEY, CA

14798 DEUTSCH CO METAL COMPONENTS DIV  
14800 SOUTH FIGUEROA STREET  
GARDENA, CALIFORNIA 90248-1719  
FORMERLY WEATHERHEAD V79470 FOR AEROSPACE PRODUCTS

15284 PERKINELMER INC DBA PERKINELMER FLUID SERVICES  
11642 OLD BALTIMORE PIKE  
BELTSVILLE, MARYLAND 20705-1294  
FORMERLY VONYS5; EG&G PRESSURE SCIENCE INC

15653 FAIRCHILD FASTENERS KAYNAR PRODUCTS DIV  
800 S STATE COLLEGE BLVD  
FULLERTON, CALIFORNIA 92831-3001  
FORMERLY VK6405 MICRODOT AEROSP LTD; FORMERLY KAYNAR TECH  
KAYNAR DIV

17446 HUCK INTL INC AEROSPACE FASTENER DIV  
900 WATSON CENTER ROAD  
CARSON, CALIFORNIA 90745-4201  
FORMERLY V32134 REXNORD INC; FORMERLY V97928 HUCK INTL

18076 UMPCO, INCORPORATED  
7100 LAMPSON AVENUE PO BOX 5158  
GARDEN GROVE, CALIFORNIA 92645  
FORMERLY IN CITY OF INDUSTRY, CALIFORNIA

22175 J AND M PRODUCTS INC.  
2435 NORTH NAOMI  
BURBANK, CALIFORNIA 91504-3425

27238 BRISTOL INDUSTRIES  
630 EAST LAMBERT ROAD PO BOX 630  
BREA, CALIFORNIA 92621-4119

29372 FAIRCHILD IND INC AEROSP FSTNRS DIV SOUTHBAY OPNS/TRIDAIR  
3000 WEST LOMITA BLVD  
TORRANCE, CALIFORNIA 90505-5103  
FORMERLY CALFAX INC V11907; NEWTON INSERT CO V98004; REXNORD  
INC SPECIALTY FASTENER DIV AND DELRON CO V82831; REXNORD  
INC TRIDAIR IND

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL
VENDORS

30974 AEROFIT PRODUCTS INC  
8531 WHITAKER STREET  
BUENA PARK, CALIFORNIA 90621-3129

5M902 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV  
3016 W LOMITA BLVD  
TORRANCE, CALIFORNIA 90505-5103  
FMLY IN REDONDO BEACH, CALIF

50808 UNITED SUPPLY CO INC  
3676 S BROADWAY PLACE  
LOS ANGELES, CALIFORNIA 90007-4432

50948 PARKER-HANNIFIN CORP HUNTSVILLE AIRCRAFT FACILITY  
9400 SOUTH MEMORIAL PARKWAY  
HUNTSVILLE, ALABAMA 35802  
FORMERLY PARKER-HANNIFIN CORP TUBE FITTINGS DIV

51563 ROHR INC  
FOOT OF H STREET PO BOX 878  
CHULA VISTA, CALIFORNIA 92012

52828 REPUBLIC FASTENER MFG CORP  
1300 RANCHO CONEJO BLVD  
NEWBURY PARK, CALIFORNIA 91320-1405  
FORMERLY IN SYLMAR, CALIFORNIA

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV  
HIGHLAND AVENUE  
JENKINTOWN, PENNSYLVANIA 19046  
FORMERLY STANDARD PRESSED STEEL

60516 WEST COAST AEROSPACE INC  
812 MIRAFLORES STREET  
SAN PEDRO, CALIFORNIA 90731-1439

62554 SIMMONDS MECAERO FASTENERS INC  
1734 SEQUOIA AVENUE  
ORANGE, CALIFORNIA 92668

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY  
FASTENER TOWNSEND DIV V11815

72962 HARVARD INDUSTRIES INC  
3 WERNER WAY SUITE 210  
LEBANON, NEW JERSEY 08833  
FORMERLY AMERACE CORP ESNA DIV  
FORMERLY ELASTIC STOP NUT IN UNION, NJ

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VENDORS

73197 HI-SHEAR TECHNOLOGY CORP  
2600 SKYPARK DRIVE  
TORRANCE, CALIFORNIA 90509

77445 UNITED TECHNOLOGIES CORP PRATT AND WHITNEY  
400 MAIN STREET  
EAST HARTFORD, CONNECTICUT 06108  
FORMERLY UNITED AIRCRAFT CORP PRATT AND WHITNEY AIRCRAFT DIV

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV  
2701 SOUTH HARBOR BOULEVARD PO BOX 1259  
SANTA ANA, CALIFORNIA 92702-1259  
FORMERLY NUTT-SHEL DIV OF SPC WESTERN CO V80539  
AND STANDARD PRESSED STEEL WESTERN DIV V17279

83014 HARTWELL CORPORATION  
900 SOUTH RICHFIELD ROAD  
PLACENTIA, CALIFORNIA 92670-6732  
FORMERLY V0532B IN LOS ANGELES, CALIFORNIA

83930 ADEL WIGGINS GROUP  
5000 TRIGGS STREET  
LOS ANGELES, CALIFORNIA 90022  
FORMERLY ADEL PROD DIV OF DELAVAL TURBINE CALIF INC;  
FORMERLY EXACTO IND V72285; FORMERLY DELAVAL ADEL FSTN DIV  
FORMERLY TRANSAMERICA DELAVAL ADEL FTNRS DIV; FORMERLY IMO  
DELAVAL IN HUNTINGTON, WV

84971 TA MFG CO SUB OF ESTERLINE  
28065 W FRANKLIN PKY  
VALENCIA, CALIFORNIA 91355  
FORMERLY IN LA, CALIF; SUB OF CRITON CORP, GLENDALE, CALIF

88334 WEATHERHEAD GLENDALE, CALIF SEE WEATHERHEAD CLEVELAND V79470

9N513 VOI SHAN/CHATSWORTH DIV OF VSI CORP SUB OF FAIRCHILD IND  
CHATSWORTH, CALIFORNIA 91311-5013  
COMPANY NO LONGER WISHES TO BE CONSIDERED FOR FED CONTRCTG

91812 JANCO CORPORATION  
3111 WINONA AVENUE, PO BOX 3038  
BURBANK, CALIFORNIA 91504-2543

92215 FAIRCHILD IND INC FAIRCHILD AEROSPACE FASTENER DIV  
3010 W LOMITA BLVD  
TORRANCE, CALIFORNIA 90505-5102  
FORMERLY VOI-SHAN IN CULVER CITY, CALIF

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VENDORS

97393 SHUR-LOK CORPORATION  
2541 WHITE ROAD PO BOX 19584  
IRVINE, CALIFORNIA 92713  
FORMERLY SHUR LOK CORP VB0060  
FORMERLY IN SANTA ANA, CALIFORNIA 92714

97928 SEE V17446 HUCK INTL  
HUCK INTL SEE V17446 HUCK INTL  
SEE V17446 HUCK INTL

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AFP107-6		1	55A	2
AFP175V06		1	50	2
AFP2326-4		1	60	1
AN924-6D		1	85A	1
AN924-6J		1	85	1
AN960-916		1	80	2
AN960C10		2	168	4
AN960C6		2	185	8
		2	187	16
AN960KD10LL		2	80	2
AN960KD416L		2	110A	2
AN960KD916		1	80A	2
AN960PD416		1	103	1
AN960PD6L		1	616	10
		1	636	10
AP10276-4		1	60	1
AP1028T6		1	55A	2
AP2097-06H		1	50	2
AP2097-06HP		1	50A	2
BACB28AP04P013		2	70	2
BACB28X6C062		1	380	4
BACB30FN6A4		1	430	159
BACB30FN6A5		1	435	20
BACB30LH2K6		1	753	120
BACB30LH3-11		2	166	2
BACB30LH3-13		2	167	2
BACB30LJ3-11		2	75	2
BACB30LR4U4		1	5A	8
BACB30MB8A9		1	125B	6
BACB30ND8A37		1	100	1
		1	102	1

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NN3K3		1	488	95
BACB30NN3K4		1	155	61
		1	285	64
		1	330	128
BACB30NN3K5		1	170	1
BACB30NN3K6		2	5	14
BACB30NN3K8		1	160	4
		1	290	4
BACB30NN4K3		1	5	8
		1	487	4
BACB30NN4K4		1	489	12
BACB30NN4K7		1	305	8
BACB30NN4K8		1	165	4
BACB30NT4K9		1	215	2
BACB30NX6K3		1	455	10
		4	15	10
		4	85	10
BACB30NX6K4		1	530	9
		1	567	9
		1	588	9
BACB30NX6K5		1	535	8
		1	569	8
		1	591	8
BACB30NY6K4		2	205	15
BACB30NY6K5		2	115	4
BACB30NY6K6		2	30	21
		2	60	6
BACB30NZ5K12		1	714	34
BACB30NZ5K15		1	738	16
BACB30NZ6K19		3	5	4
BACB30NZ6K34		1	675	4
BACB30NZ6K4		1	180	16
BACB30NZ8K19		1	95A	3
		3	55	36
		3	90	16
		3	115	28

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACB30NZ8K21		1	100A	1
BACB30NZ8K35		1	95	3
		1	97	3
		1	703	54
		1	704	50
		1	706	46
		3	60	24
		3	95	24
		3	120	24
BACB30NZ8K37		1	657	105
BACB30NZ8K39		1	655	12
BACB30VU6K		1	478	336
BACB30VU6K3		1	481	164
		4	60	164
BACB30VU6K4		1	473	218
		1	478H	28
		1	482	20
		4	45	218
		4	65	20
BACB30VU6K6		1	474	16
BACB30VU6K6		4	50	16
BACB30VU8K19		3	80	16
BACC10CC6		1	35B	5
BACC10GF6C1H		1	35	5
BACC10GF6D1H		1	35A	5
BACC10GT2-06		1	40	10
BACC10GT2-06P		1	40A	10
BACC30BL6		1	476	234
		1	479	336
		1	479H	28
		1	483	184
		4	55	234
		4	70	184
BACC30BQ8		3	85	16
BACC30BX6		4	20	10
		4	90	10
BACC30M5		1	717	34
		1	741	16

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACC30M6		1	185	16	
		1	440	179	
		1	678	4	
		2	35	21	
		2	65	6	
		2	90	2	
		2	120	4	
		2	169	4	
		2	210	15	
		3	10	4	
	BACC30M8		1	105	4
			1	660	117
			1	703G	54
		1	704G	50	
		1	706G	46	
		3	65	60	
		3	100	40	
		3	125	52	
BACC30X6			1	460	10
		BACC30X6SW	1	540	17
	1	571	17		
	1	593	17		
BACJ40CF5E		1	115	1	
BACJ40F34-20C		1	117	1	
BACN10HR6CD		1	762	60	
BACN10JC06		1	619	10	
		1	639	10	
BACN10JC06CD		2	190	8	
BACN10JC08CD		1	756	120	
BACN10JC3		1	25	10	
BACN10JN4C		1	510	2	
BACN10JR3CFD		1	340	120	
		1	395	134	
		1	495	91	
		1	729	17	
		2	20	12	
BACN10JR3CFM		1	699	2	
		3	50	2	
BACN10JR4CFD		1	205	8	
		1	278	10	
		1	315	8	
		1	400	4	
		1	505	10	
		1	750	16	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10JR4CFM		1	205A	8
		1	220	2
BACN10KA4ACD		1	405	6
BACN10KA6A		1	370	4
BACN10KB3CFD		1	345	8
		1	500	4
		2	25	2
BACN10KB3CFM		1	702	1
BACN10KE4DCD		1	555	4
		1	601	4
BACN10NR6		1	55A	2
BACN10YR3CM		1	25B	10
BACR10G42		1	119	6
		1	135	6
BACR10V4C		6	35	12
BACR15BA3AD		1	200	16
		1	217	4
		1	277	20
		1	390	288
		1	490	214
		1	550	8
BACR15BA3AD		1	598	8
		2	15	28
BACR15BA3D		1	747	32
BACR15BA3KE		1	310	16
		1	335	256
BACR15BA4AD		1	373	16
BACR15BA5KE		5	30	4
BACR15BB3AD		1	628	4
		1	648	4
		5	25	2

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACR15BB5AD		1	684	16
BACR15BB6AD		1	545	16
		1	573	16
		1	596	16
		5	20	20
BACR15CE3D		1	118M	12
		1	130	12
		1	726	34
		3	45	4
BACR15CE3KE		1	696	6
BACR15CE6D		1	477	336
		1	653	294
BACR15DR3A		1	200A	16
BACR15FT5AD		3	20	6
BACR15FT6AD		3	25	2
BACR17E6-4		1	60	1
BACS12ER06K8		1	613	10
		1	633	10
		2	180	8
BACS13BX06H		1	50	2
BACS18AN6		1	23	15
BACS18C8-8		2	85	2
BACS40R11B32F		1	669	5
BACS40R11B45F		1	663	6
BACS40R11B66F		1	666	1
BACS40R15E26F		5	70	4
BAC27EPP0476		1	632	1
		1	647	1
BAC27TPP0134		1	150	1
		1	153	1
BCREFA4915		1	1T	RF
BC916T6-4		1	60	1
BC921T6		1	55A	2
BH00303CM6		1	762	60
BMN5024CWD3-6		1	762	60

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BMN5024CWD36		1	762	60
BRFM20C4		1	510	2
BRF100C3D		1	345	8
		1	500	4
		2	25	2
BRF100C3M		1	702	1
BRF200C3D		1	340	120
		1	395	134
		1	495	91
		1	729	17
		2	20	12
BRF200C3M		1	699	2
		3	50	2
BRF200C4D		1	205	8
		1	278	10
		1	315	8
		1	400	4
		1	505	10
		1	750	16
BRF200C4M		1	205A	8
		1	220	2
BRH10A06		1	619	10
BRH10A3		1	25	10
BRH10A62		1	639	10
BRH10C06D		2	190	8
CR2664CW6-4		1	471	250
		4	35	250
CR2664CW6-5		1	472	32
		4	40	32
CR60306		1	762	60
DBON10NR6		1	55A	2
DBOR17E6-4		1	60	1
DBOS13BX06H		1	50	2
DBOS13BX06HP		1	50A	2
ER01921-6T		1	55A	2
ER21916T6-4		1	60	1
ER31916-6-4		1	60	1
FER8928-6		1	55A	2
F11-6		1	55A	2

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
F2001-3		1	702	1
F23-6-4		1	60	1
F5001-3BAC		1	699	2
		3	50	2
F5001-4BAC		1	205A	8
		1	220	2
F51604-3		1	345	8
		1	500	4
		2	25	2
F51753-4CD		1	555	4
		1	601	4
HL1012AZ6-3		1	455	10
		4	15	10
		4	85	10
HL1012AZ6-4		1	530	9
		1	567	9
		1	588	9
HL1012AZ6-5		1	535	8
		1	569	8
		1	591	8
HL1187-6		1	460	10
HL1187DUW6		1	540	17
		1	571	17
		1	593	17
HL12VAZ6-3		1	455	10
		4	15	10
		4	85	10
HL12VAZ6-4		1	530	9
		1	567	9
		1	588	9
HL12VAZ6-5		1	535	8
		1	569	8
		1	591	8
HL13VAZ6-4		2	205	15
HL13VAZ6-5		2	115	4
HL13VAZ6-6		2	30	21
		2	60	6
HL13V4		2	205	15
HL13V5		2	115	4
HL13V6		2	30	21
		2	60	6
HL19-6A4		1	430	159
HL19-6A5		1	435	20
HL41PY6-4		1	430	159
HL41PY6-5		1	435	20
HL441N6-4		1	430	159

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL441N6-5		1	435	20
HL441UC6-4		1	430	159
HL441UC6-5		1	435	20
HL445PB8-37		1	100	1
		1	102	1
HL448UC8-9		1	125B	6
HL523AZ5-12		1	714	34
HL523AZ5-15		1	738	16
HL523AZ6-19		3	5	4
HL523AZ6-34		1	675	4
HL523AZ6-4		1	180	16
HL523AZ8-19		1	95A	3
		3	55	36
		3	90	16
		3	115	28
HL523AZ8-21		1	100A	1
HL523AZ8-35		1	95	3
		1	97	3
		1	703	54
		1	704	50
		1	706	46
		3	60	24
		3	95	24
		3	120	24
HL523AZ8-37		1	657	105
HL523AZ8-39		1	655	12
HL70-5		1	717	34
		1	741	16
HL79-5		1	717	34
		1	741	16
HL79-6		1	185	16
		1	440	179
		1	678	4
		2	35	21
		2	65	6
		2	90	2
		2	120	4
		2	169	4
		2	210	15
		3	10	4

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**BOEING**  
 COMPONENT  
 MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL79-8		1	105	4
		1	660	117
		1	703G	54
HL79-8		1	704G	50
		1	706G	46
		3	65	60
		3	100	40
		3	125	52
		1	460	10
HL87-6		1	540	17
HL87DUW6		1	571	17
		1	593	17
HST11AG6-3		1	481	164
		4	60	164
HST11AG6-4		1	473	218
		1	478H	28
		1	482	20
		4	45	218
		4	65	20
		1	474	16
HST11AG6-6		4	50	16
		3	80	16
HST11AG8-19 HST79-6		1	476	234
		1	479	336
		1	479H	28
		1	483	184
		4	55	234
		4	70	184
		1	476	234
		1	479	336
		1	479H	28
		1	483	184
HST79CY6 HST79CY6		4	55	234
		4	70	184

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HST82CY8APBW		3	85	16
H10-06BAC		1	619	10
		1	639	10
H10-3BAC		1	25	10
H2620-1		2	195	2
H2620-3		2	195	2
H51560		1	762	60
H51560-6		1	762	60
H51650-06BAC		2	190	8
H52732-3CM		1	25B	10
JM44SC15D6T		1	35B	5
JM44SC17CB6		1	35	5
JM44SC176D1H		1	35A	5
JM45SC56D1H		1	35A	5
K51602-3BAC		1	340	120
		1	395	134
		1	495	91
		1	729	17
		2	20	12
K51602-4BAC		1	205	8
		1	278	10
		1	315	8
		1	400	4
		1	505	10
		1	750	16
L801-6K4		2	205	15
L801-6K5		2	115	4
L801-6K6		2	30	21
L801-6K6		2	60	6
L802-6K3		1	455	10
		4	15	10
		4	85	10

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
L802-6K4		1	530	9
		1	567	9
		1	588	9
L802-6K5		1	535	8
		1	569	8
		1	591	8
		1	714	34
L804-5K12		1	738	16
L804-5K15		3	5	4
L804-6K19		1	675	4
L804-6K34		1	180	16
L804-6K4		1	95A	3
L804-8K19		3	55	36
		3	90	16
		3	115	28
L804-8K21		1	100A	1
L804-8K35		1	95	3
		1	97	3
		1	703	54
		1	704	50
		1	706	46
		3	60	24
		3	95	24
		3	120	24
L804-8K37		1	657	105
L804-8K39		1	655	12
L839-6A4		1	430	159
L839-6A5		1	435	20
MF1031-4BAC		1	510	2
MS16562-10		2	137	4
MS18064-68		1	720A	17
MS18064-73		1	735	16
MS20427M4C12		1	365	8
MS21916D6-4		1	60B	1
MS21916J6-4		1	60A	1
MS21921-6D		1	55B	2
MS21921-6J		1	55	2
MS21923D6		1	70C	1
MS21923J6		1	70	1
MS21923K6		1	70A	1
MS219236S		1	70B	1
MS24398D6-4		1	75C	1
MS24398J6-4		1	75B	1
MS24398K6-4		1	75	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
MS24398S6-4		1	75A	1
MS27253-2		1	631	1
		1	651	1
MS28778-4		1	65	1
MS28778-6		1	62	1
MS51031-120		1	392	6
NAS1149D0463J		1	103A	1
NAS1149D0963J		1	80C	2
NAS603-6P		1	20A	10
NAS6704-7		1	125	6
NAS6704-9		1	118	6
		1	125A	6
NS103203SE02		1	699	2
		3	50	2
NS103203SE048		1	205A	8
		1	220	2
NS103218S048		1	510	2
NS103226-064		1	370	4
NS202101-02		1	25	10
NS202101-62		1	619	10
NS202476-02		1	340	120
		1	395	134
		1	495	91
		1	729	17
		2	20	12
NS202476-048		1	205	8
		1	278	10
		1	315	8
		1	400	4
		1	505	10
		1	750	16
NS202486-62		2	190	8
NS202495-048		1	555	4
		1	601	4
NS202540-4		1	405	6
PLH53CM		1	25B	10
RMLH9075-3W		1	25	10
RMLH9075-62W		1	619	10
		1	639	10
R71AB3-0300F0		1	230	1
SLR414-4B		6	35	12
SL7108C6		1	762	60
SL7108C624		1	762	60
S3866D1H		1	35A	5
S387CH6		1	35	5
S3876D1H		1	35A	5

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
S700M0931		6	55A	6
TA04C36-13		1	35B	5
TA12C34C6-1		1	35	5
TA12C346D1H		1	35A	5
TL22057-101		2	190B	2
T6C632JCD		2	190	8
T6S1032J		1	25	10
T6S632J		1	619	10
		1	639	10
T8092C1032		1	699	2
		3	50	2
T8092C1032CD		1	340	120
		1	395	134
		1	495	91
		1	729	17
		2	20	12
T8092C428		1	205A	8
		1	220	2
T8092C428CD		1	205	8
		1	278	10
		1	315	8
		1	400	4
		1	505	10
		1	750	16
T8097S6K		1	370	4
T8098C4KCPM		1	405	6
T8113C1032C		1	702	1
T8126C4C		1	510	2
US2114-6-4		1	60	1
VCU0005D		1	762	60
VN151D1-02		1	702	1
VN152D1-02		1	699	2
		3	50	2
VN152D1-048		1	205A	8
		1	220	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
VN252B048		1	510	2
VN303A02		1	25	10
VN303A62		1	619	10
		1	639	10
WC4488-9		1	125B	6
101F9201M4		1	510	2
102F9201-3		1	340	120
		1	395	134
		1	495	91
		1	729	17
		2	20	12
102F9201-4		1	205	8
		1	278	10
		1	315	8
		1	400	4
		1	505	10
		1	750	16
102F9207P3		1	345	8
		1	500	4
		2	25	2
102LH9031-6		1	762	60
102LH9075-62W		2	190	8
109F9201-3		1	699	2
		3	50	2
109F9201-4		1	205A	8
		1	220	2
109F9207-3		1	702	1
14A501-300-225		1	470	1
		4	30	1
		4	100	1
2-01075T6-4		1	60	1
2-02903-06H		1	50	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
2-02903-06HP		1	50A	2
2-03005T6		1	55A	2
221-0138-505		1	777	1
221-0138-511		1	777B	1
221-0147-501		6	30A	6
221-0147-503		6	25A	6
286T3542		1	800A	1
286T3542-042		1	810	1
286T3544		1	803A	1
286T3544-040		1	815	1
314N3406-3		1	12	1
314T3010-10		1	744	8
314T3010-7		1	410	8
314T3010-8		1	415	8
314T3010-9		1	420	8
314T3011-161		1	681	1
314T3011-162		1	690	1
314T3011-163		1	693	1
314T3011-164		1	687	4
314T3012-11		1	195	1
314T3012-32		1	10B	1
314T3012-6		1	10	1
314T3012-7		1	190	1
314T3013-30		1	625	2
		1	645	2
314T3013-31		1	622	2
		1	642	2
314T3016-11		1	360D	1
314T3016-2		1	385	4
314T3016-21		1	360J	1
314T3016-3		1	375	4
314T3016-4		1	387A	4
314T3016-5		1	360	1
314T3016-5001		1	386	1
314T3016-5002		1	386A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T3016-7		1	360A	1
314T3016-8		1	387	4
314T3016-9		1	360C	1
314T3021-1		1	90	1
314T3021-10		1	120C	1
314T3021-11		1	90C	1
314T3021-13		1	90D	1
314T3021-15		1	90E	1
314T3021-17		1	90F	1
314T3021-19		1	90G	1
314T3021-2		1	140	1
314T3021-21		1	90H	1
314T3021-23		1	90J	1
314T3021-3		1	120	1
314T3021-4		1	110	1
314T3021-5		1	120A	1
314T3021-6		1	140A	1
314T3021-7		1	120B	1
314T3021-8		1	142	1
		1	143	1
314T3021-9		1	90A	1
314T3023-11		1	45C	1
314T3023-12		1	15D	1
314T3023-13		1	15E	1
314T3023-14		1	15F	1
314T3023-15		1	15G	1
314T3023-16		1	15H	1
314T3023-17		1	15J	1
314T3023-18		1	15K	1
314T3023-5		1	15A	1
314T3023-6		1	45A	1
314T3023-7		1	15B	1
314T3026-10		1	300	1
314T3026-11		1	320	1
314T3026-12		1	325	1
314T3026-13		1	350	1
314T3026-14		1	355	1
314T3026-17		1	320A	1
314T3026-18		1	325A	1
314T3026-20		1	300B	1
314T3026-21		1	300E	1
314T3026-22		1	300F	1
314T3026-23		1	300G	1
314T3026-24		1	300H	1
314T3026-25		1	300J	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T3026-26		1	300K	1
314T3042-1		1	520	1
		1	583	1
314T3042-2		1	525	1
		1	586	1
314T3042-3		1	560	1
		1	576	1
		1	604	1
314T3042-4		1	565	1
		1	578	1
		1	607	1
314T3114-10		5	45	1
314T3114-15		5	35	2
314T3114-23		1	517	1
		1	608	1
		5	1A	RF
314T3114-24		1	518	1
		1	611	1
		5	5	RF
314T3114-25		5	60A	1
314T3114-26		5	65A	1
314T3114-27		5	50A	1
314T3114-28		5	55A	1
314T3114-29		5	40A	1
314T3114-30		5	45A	1
314T3114-37		5	50B	1
314T3114-38		5	55B	1
314T3114-39		1	517A	1
		5	1B	RF
314T3114-40		1	518A	1
		5	5A	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T3114-43		5	10C	1
314T3114-44		5	15C	1
314T3114-49		5	1D	RF
314T3114-5		5	60	1
314T3114-50		5	5C	RF
314T3114-5001		5	10	1
314T3114-5002		5	15	1
314T3114-5003		5	10A	1
314T3114-5004		5	15A	1
314T3114-5009		5	10B	1
314T3114-5010		5	15B	1
314T3114-51		5	1E	RF
314T3114-52		5	5D	RF
314T3114-53		5	1F	RF
314T3114-54		5	5E	RF
314T3114-55		5	1G	RF
314T3114-56		5	5F	RF
314T3114-57		5	1H	RF
314T3114-58		5	5G	RF
314T3114-59		5	1J	RF
314T3114-6		5	65	1
314T3114-60		5	5H	RF
314T3114-7		5	50	1
314T3114-8		5	55	1
314T3114-9		5	40	1
314T3231-1		2	175	2
314T3601-1		1	805	1
314T3601-10		1	805G	1
314T3601-2		1	805A	1
314T3601-5		1	805B	1
314T3601-6		1	805C	1
314T3601-7		1	805D	1
314T3601-8		1	805E	1
314T3601-9		1	805F	1
314T4010-10SP		1	1B	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T4010-12SP		1	1C	RF
314T4010-13		1	652	1
314T4010-14		1	1D	RF
314T4010-17		1	1E	RF
314T4010-19		1	1F	RF
314T4010-20		1	1G	RF
314T4010-21		1	1H	RF
314T4010-22		1	1J	RF
314T4010-23		1	1K	RF
314T4010-24		1	1L	RF
314T4010-25		1	1M	RF
314T4010-26		1	1N	RF
314T4010-27		1	1P	RF
314T4010-28		1	1Q	RF
314T4010-29		1	1R	RF
314T4010-30		1	1S	RF
314T4010-5		1	512	1
314T4010-6SP		1	1A	RF
314T4011-114		1	708B	1
314T4011-115		1	711A	1
314T4011-116		1	705A	1
314T4011-120		1	672A	1
314T4011-128		1	708C	1
314T4011-129		1	711B	1
314T4011-130		1	705B	1
314T4011-158		1	705C	1
314T4011-159		1	711C	1
314T4011-5		1	706P	1
314T4011-6		1	703P	1
314T4011-7		1	704P	1
314T4012-1		1	673	1
		3	1A	RF
314T4012-102		3	40	1
314T4012-103		3	30	1
314T4012-104		3	35	1
314T4012-112		3	145A	1
		3	147	1
314T4012-113		1	673A	1
		3	1B	RF
314T4012-115		3	1D	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T4012-14		3	130	1
314T4012-15		3	70	1
314T4012-16		3	105	1
314T4012-2		3	145	1
314T4012-3		3	140	1
314T4012-38		3	135	1
314T4012-39		3	75	1
314T4012-4		3	150	1
314T4012-42		3	110	1
314T4012-5001		3	142	1
314T4012-5002		3	142A	1
314T4012-92		3	15	1
314T4013-24		1	515A	1
314T4013-31		1	515B	1
314T4013-32		1	515C	1
314T4013-36		1	515D	1
314T4013-37		1	515E	1
314T4013-41		1	515G	1
314T4013-5001		1	581	1
314T4013-5002		1	581A	1
314T4013-5003		1	581B	1
314T4013-5004		1	581C	1
314T4013-51		1	515H	1
314T4013-53		1	515J	1
314T4013-55		1	515K	1
314T4013-56		1	515L	1
314T4013-57		1	515M	1
314T4013-58		1	515N	1
314T4013-59		1	515P	1
314T4013-60		1	515Q	1
314T4015-11		1	210	1
314T4015-12		1	225A	1
314T4015-13		1	450	1
		4	10	1
		4	80	1
314T4015-14		1	465	1
		4	25	1
		4	95	1
314T4015-15		1	240	1
314T4015-23		1	210B	1
314T4015-27		1	210C	1
314T4015-28		1	210D	1
314T4015-29		1	210E	1
314T4015-30		1	210F	1
314T4015-31		1	210G	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T4015-32		1	210H	1
314T4015-6		1	235	1
314T4015-7		1	245	2
314T4015-8		1	250	2
314T4020-1		6	25	6
314T4020-2		6	30	6
314T4020-3		6	55	6
314T4020-5		6	50	12
314T4021-1		1	780	1
		6	20	1
314T4022-1		1	759	60
314T4023-3		2	202	1
314T4024-1		1	765	1
314T4024-11		6	1C	RF
314T4024-13		6	1D	RF
314T4024-15		6	1E	RF
314T4024-17		6	1F	RF
314T4024-19		6	1G	RF
314T4024-5		6	1A	RF
314T4024-5001		1	766	1
314T4024-5002		1	766A	1
314T4024-5003		1	766B	1
314T4024-5004		1	766C	1
314T4024-5005		1	766D	1
314T4024-9		6	1B	RF
314T4025-1		1	768	1
314T4025-10		1	768C	1
		6	5	1
314T4025-11		1	771C	1
		6	10	1
314T4025-12		1	774C	1
		6	15	1
314T4025-2		1	771	1
314T4025-3		1	774	1
314T4025-7		1	768B	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T4025-8		1	771B	1
314T4025-9		1	774B	1
314T4026-1		1	260A	1
		2	1	RF
314T4026-10		2	40	1
314T4026-11		2	100	1
314T4026-12		2	105	1
314T4026-14		2	95	2
314T4026-16		2	145A	1
314T4026-17		2	170A	2
314T4026-18		2	145B	1
314T4026-19		2	1A	RF
314T4026-2		2	145	1
314T4026-23		2	1B	RF
314T4026-25		2	1C	RF
314T4026-27		2	1D	RF
314T4026-29		2	1E	RF
314T4026-3		2	50	1
314T4026-31		2	1F	RF
314T4026-33		2	1G	RF
314T4026-35		2	1H	RF
314T4026-36		2	1J	RF
314T4026-37		2	1K	RF
314T4026-38		2	1L	RF
314T4026-39		2	1M	RF
314T4026-4		2	55	1
314T4026-40		2	1N	RF
314T4026-5		2	130	2
314T4026-6		2	110	2
314T4026-7		2	125	2
314T4026-8		2	215	1
314T4026-9		2	45	1
314T4027-1		2	200	1
314U4012-11		1	723	17
314U4012-12		1	732	17

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314U4012-13		1	295A	1
314U4012-15		1	175A	1
314U4012-16		1	295B	1
314U4012-17		1	295D	1
314U4012-18		1	175C	1
314U4012-21		1	175E	1
314U4012-22		1	295G	1
314U4012-3		1	175	1
314U4020-1		1	425	1
314U4020-2		1	445	1
314U4020-3		1	484	1
314U4020-5001		1	442	1
314U4020-5002		1	442A	1
314U4020-5003		1	442B	1
314U4020-5004		1	442C	1
314U4020-5005		1	442D	1
314U4020-5006		1	442E	1
314U4020-5007		1	442F	1
314U4020-63		1	445A	1
314U4020-64		1	445B	1
314U4020-80		1	427	1
314U4020-81		1	486	1
		4	75	1
314U4020-85		1	427A	1
		4	1A	RF
314U4020-86		4	5	1
314U4020-89		4	1B	RF
314U4020-91		4	1C	RF
314U4020-92		4	1D	RF
314U4020-93		4	1E	RF
314U4020-94		4	1F	RF
314U4020-95		4	1G	RF
314U4020-96		4	1H	RF
31778-6-4		1	60	1
31783-6		1	55A	2

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
35235VN06		1	50A	2
35235V06		1	50	2
421-6		1	35B	5
421A6		1	35B	5
43018-101		2	195	2
43018-102		2	195	2
460-300		1	255	1
5126D1H		1	35A	5
513C6		1	35	5
5136D1H		1	35A	5
60B90300-4		2	195	2
60B90300-502		2	190B	2
600-300		1	255A	1
61B43542		1	800	1
61B43542-042		1	810A	1
61B43544		1	803	1
61B43544-040		1	815A	1
66014-5		1	717	34
		1	741	16
66014-6		1	185	16
		1	440	179
		1	678	4
		2	35	21
		2	65	6
		2	90	2
		2	120	4
		2	169	4
		2	210	15
		3	10	4
66014-8		1	105	4
		1	660	117
		1	703G	54
		1	704G	50
		1	706G	46
		3	65	60
		3	100	40
		3	125	52
67068-6A4		1	430	159
67068-6A5		1	435	20
67832CD624		1	762	60
6800S048		1	119	6
		1	135	6
69308-8A9		1	125B	6
69310-8A37		1	100	1
		1	102	1
740C4-5		1	115	1
786464		1	145	1

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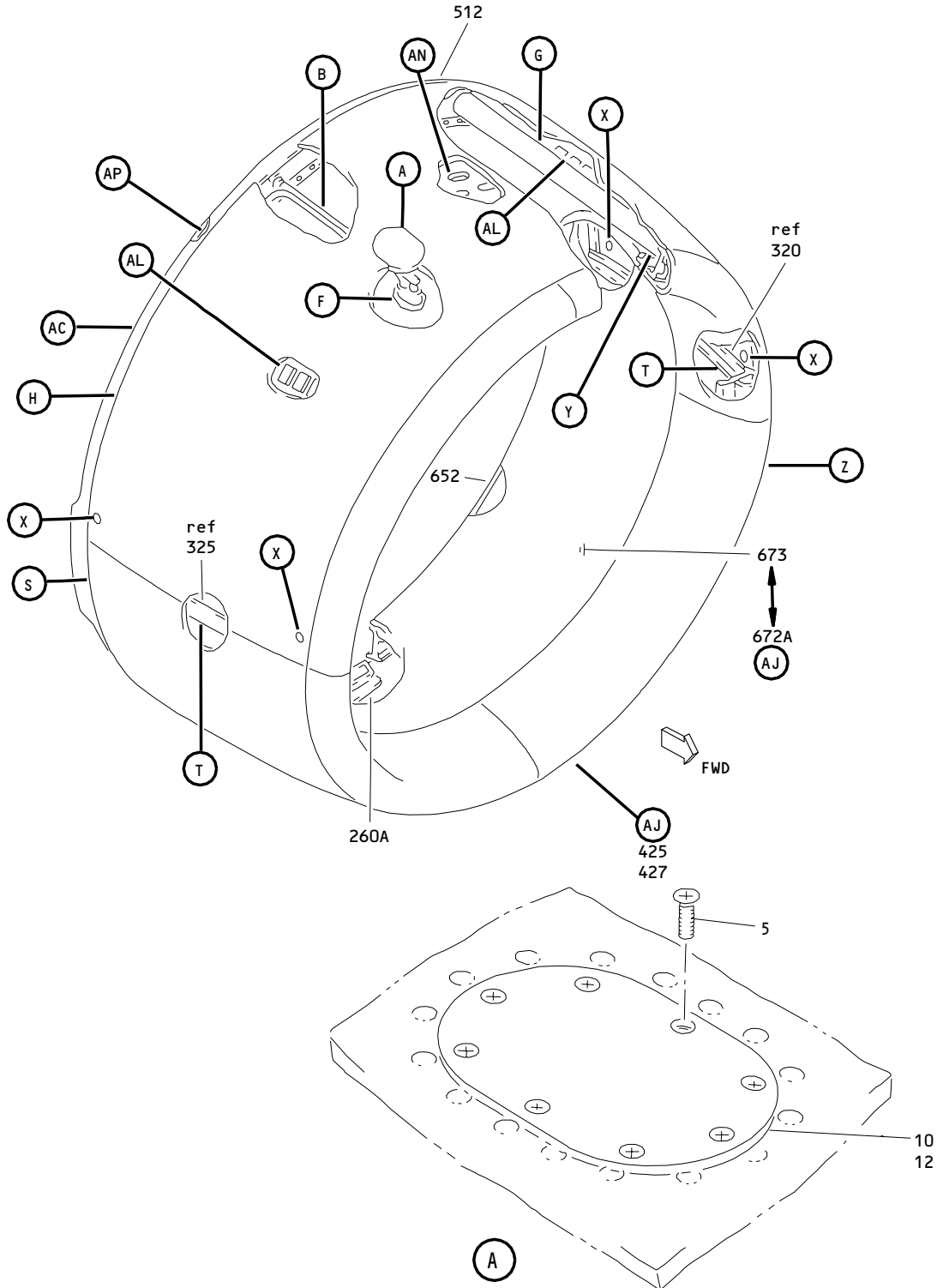
PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
82257-428LHNL		6	40	6
82257-428RHNL		6	45	6
96-02		1	25	10
96-62		1	619	10
		1	639	10

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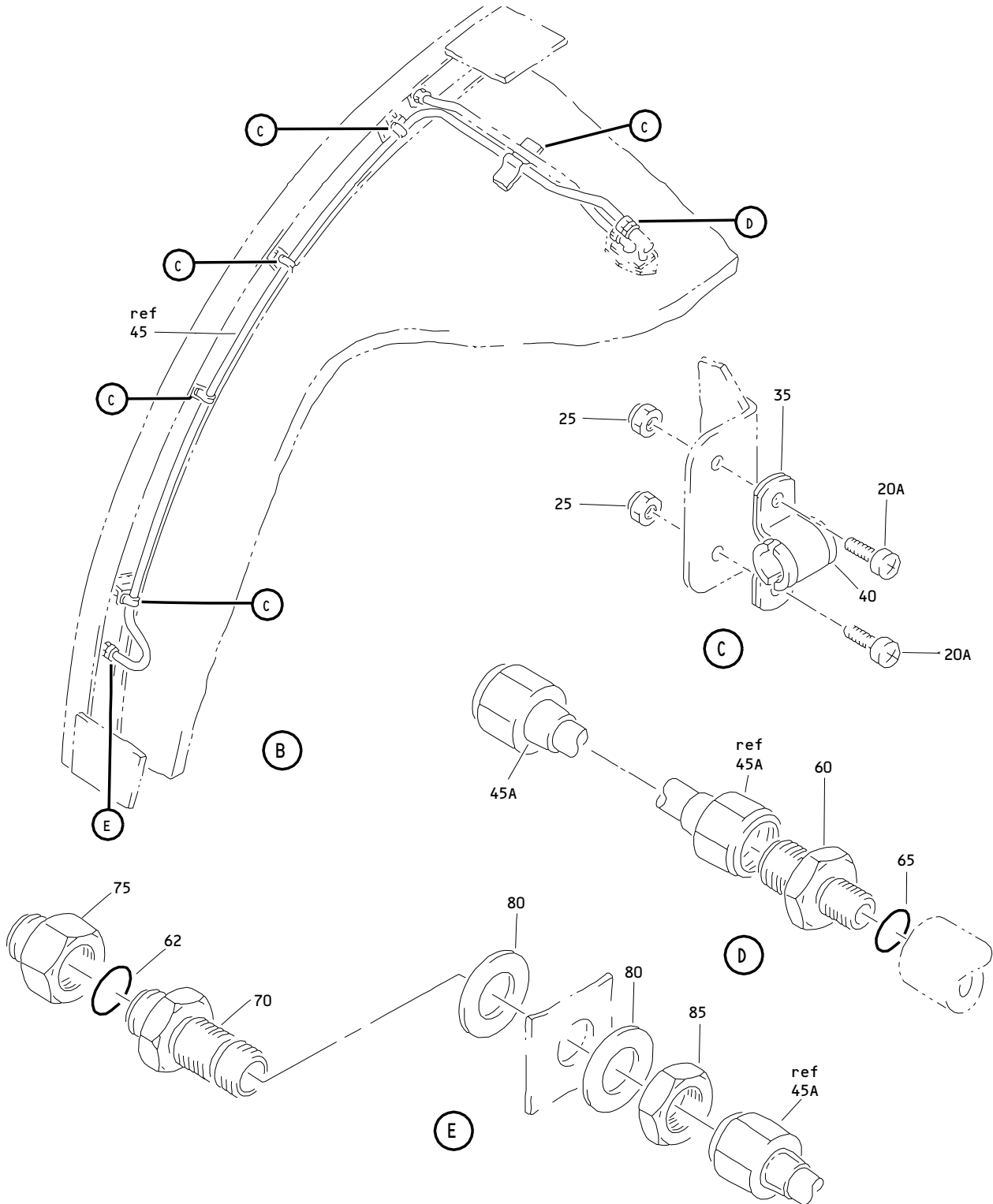
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Inlet Assembly  
 Figure 1 (Sheet 1)

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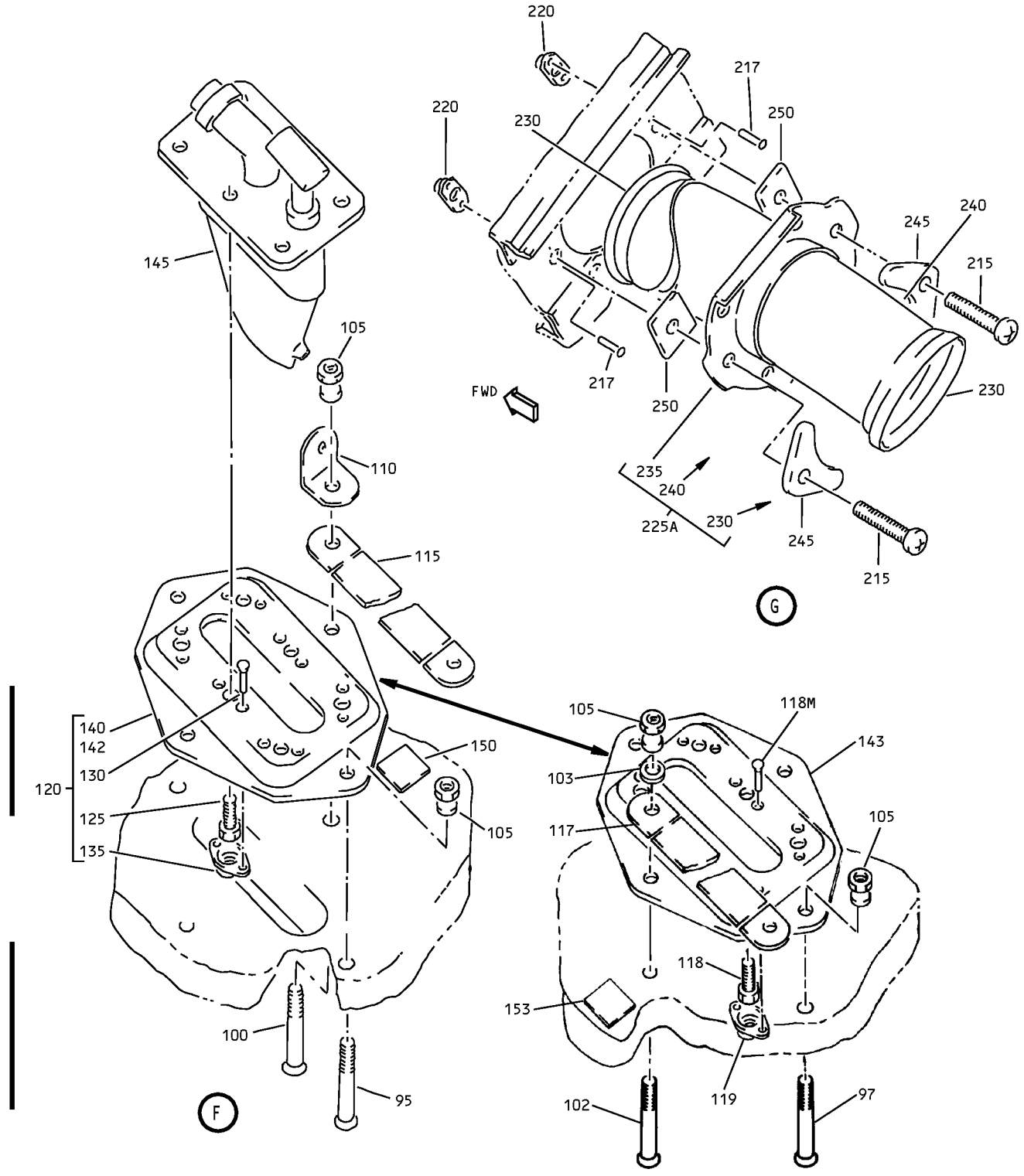


Inlet Assembly  
 Figure 1 (Sheet 2)

**71-11-51**

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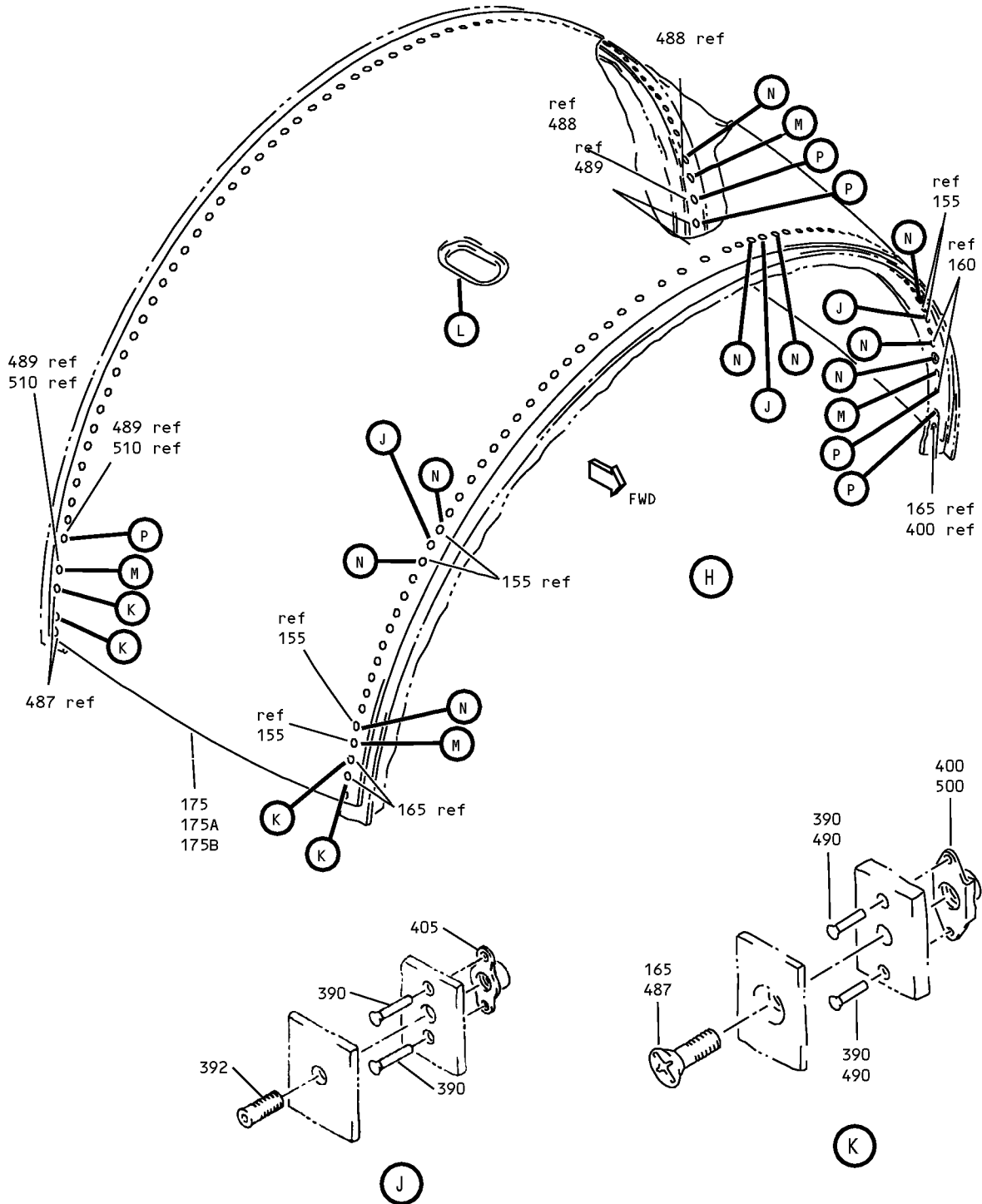




Inlet Assembly  
 Figure 1 (Sheet 3)

**71-11-51**

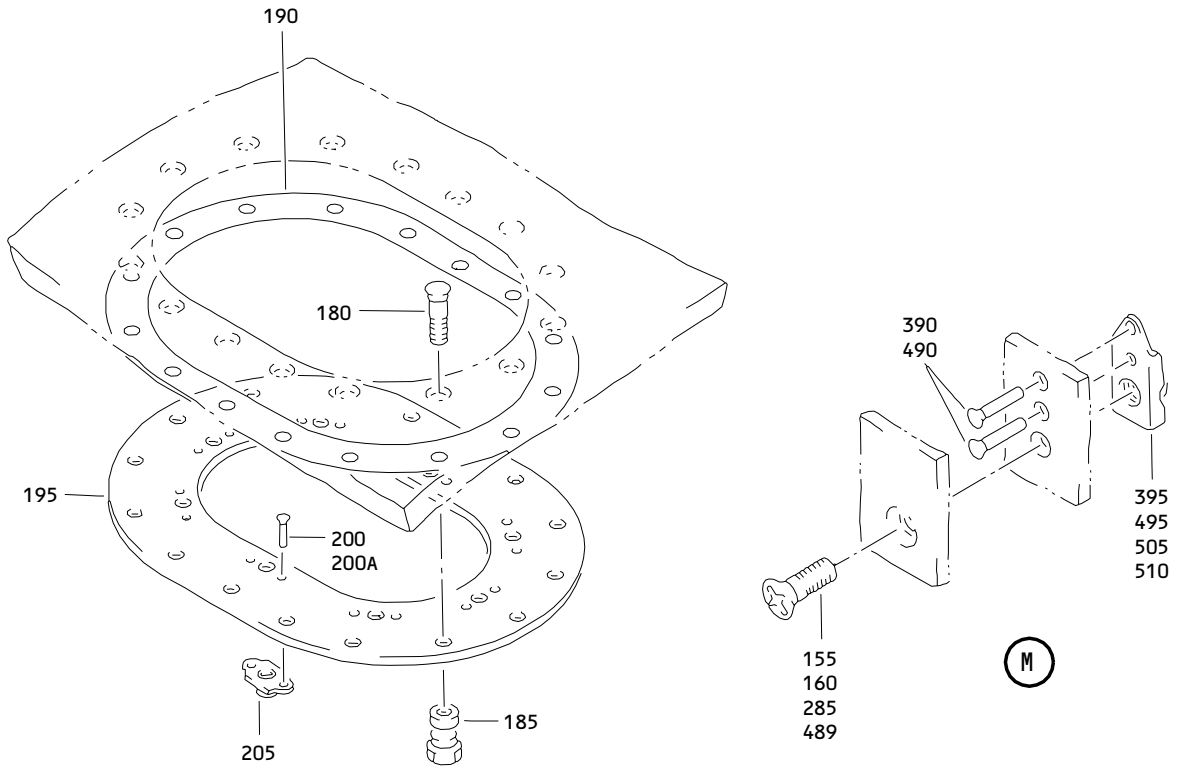
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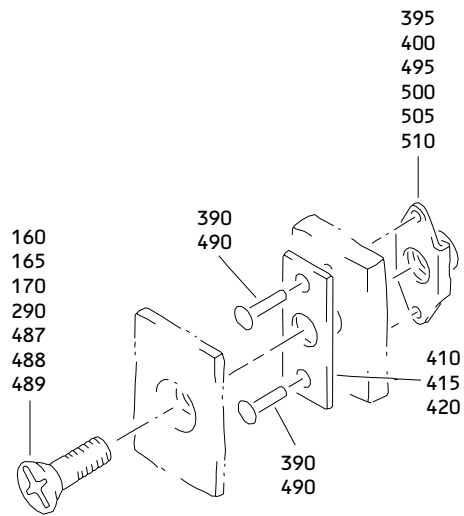
Inlet Assembly  
 Figure 1 (Sheet 4)

**71-11-51**

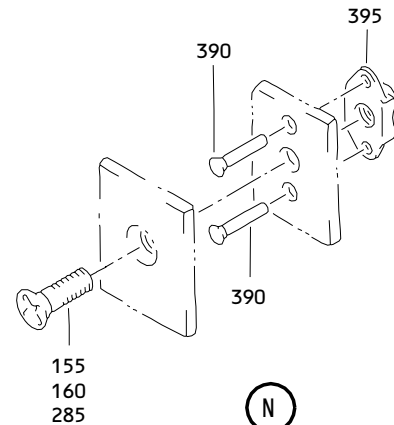
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(L)



(P)



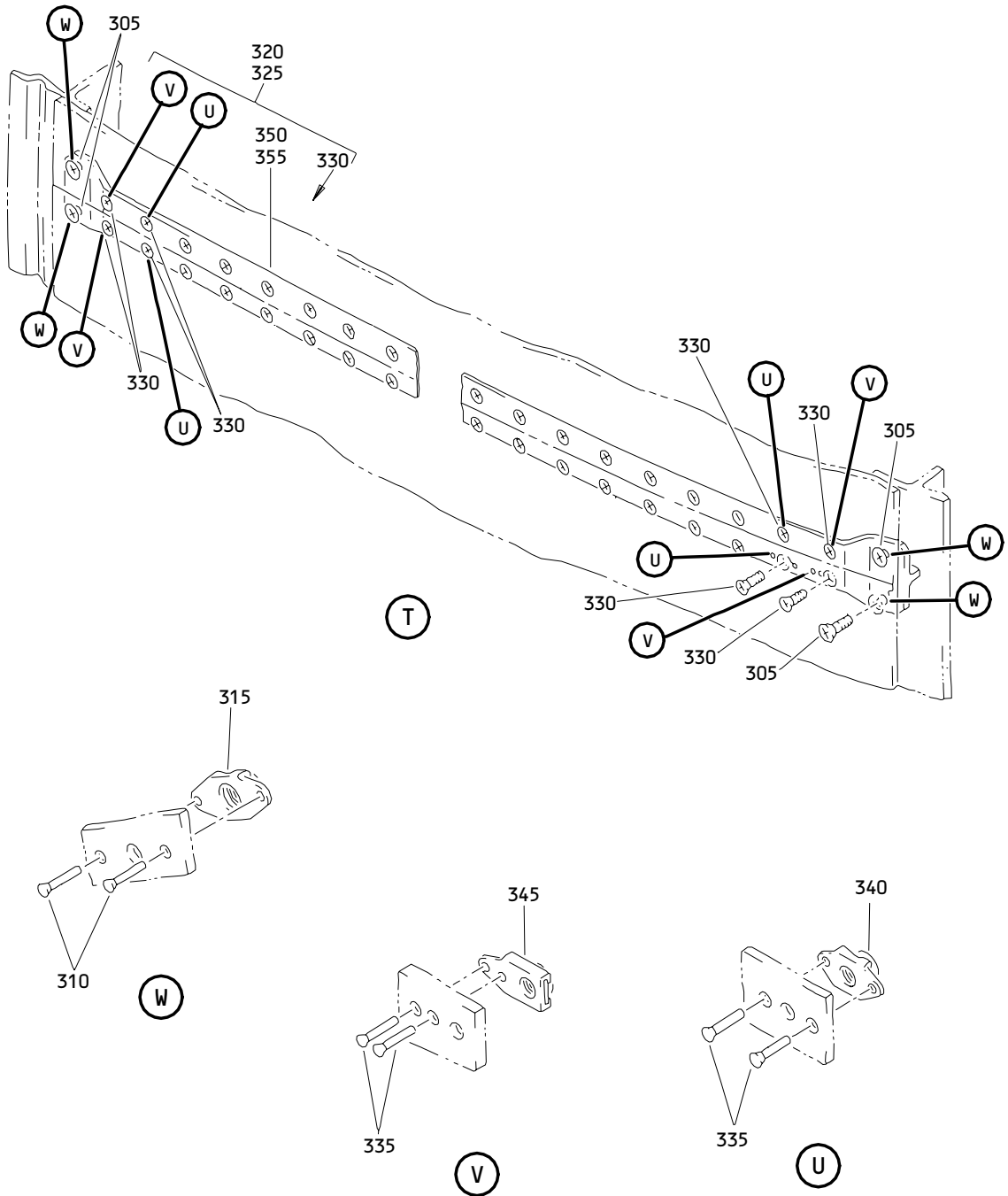
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Inlet Assembly  
 Figure 1 (Sheet 5)

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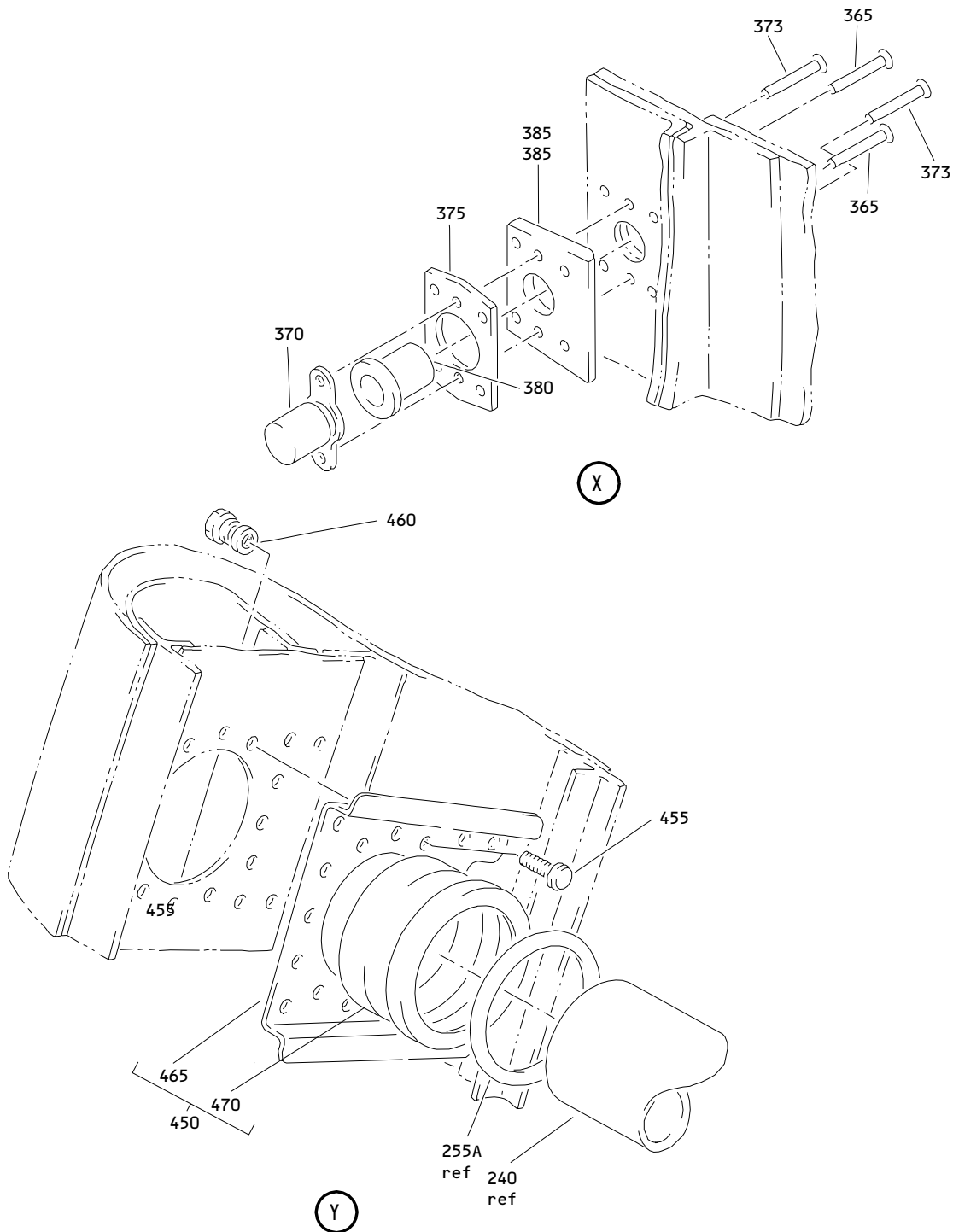




Inlet Assembly  
Figure 1 (Sheet 7)

**71-11-51**

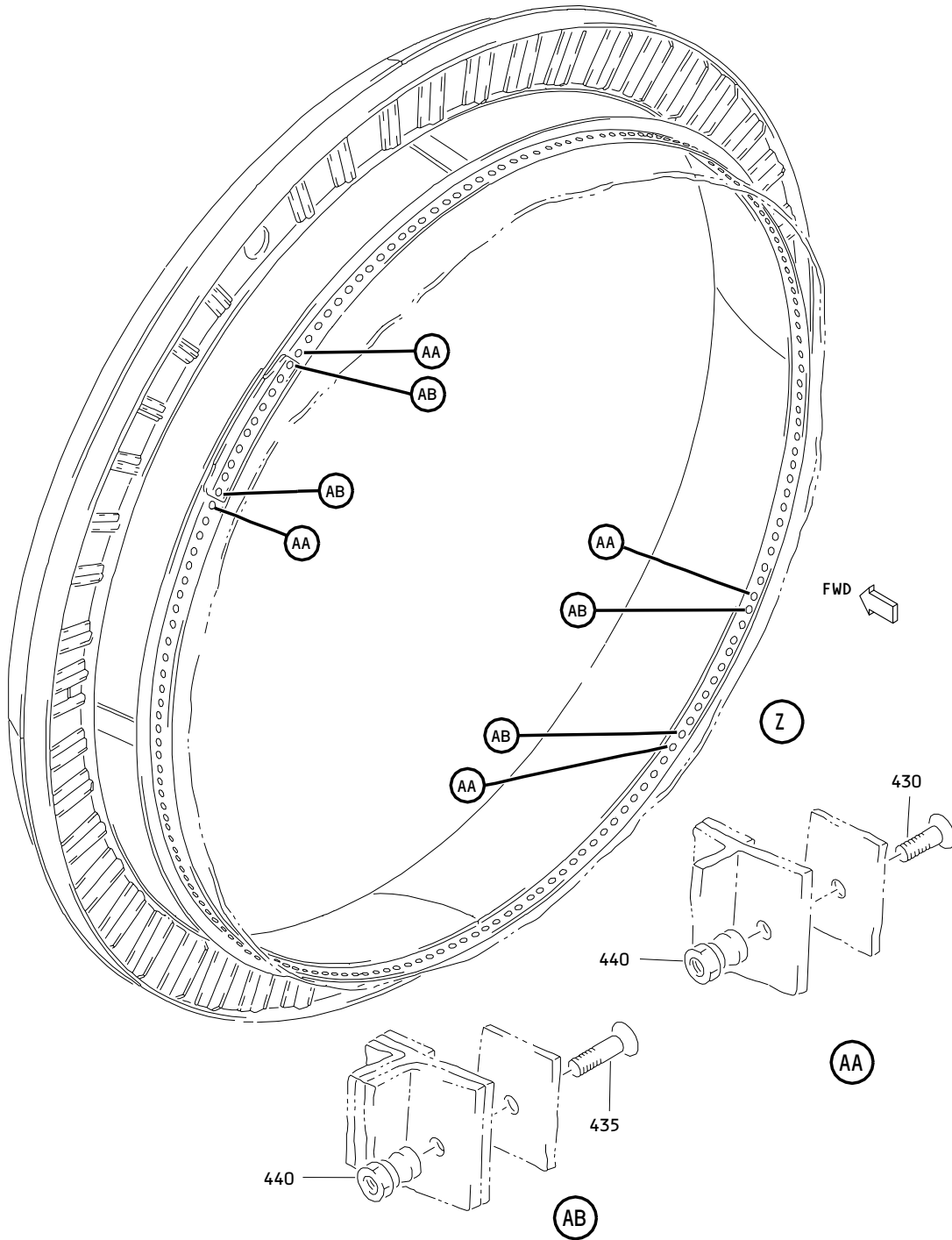
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**Inlet Assembly  
 Figure 1 (Sheet 8)**

**71-11-51**

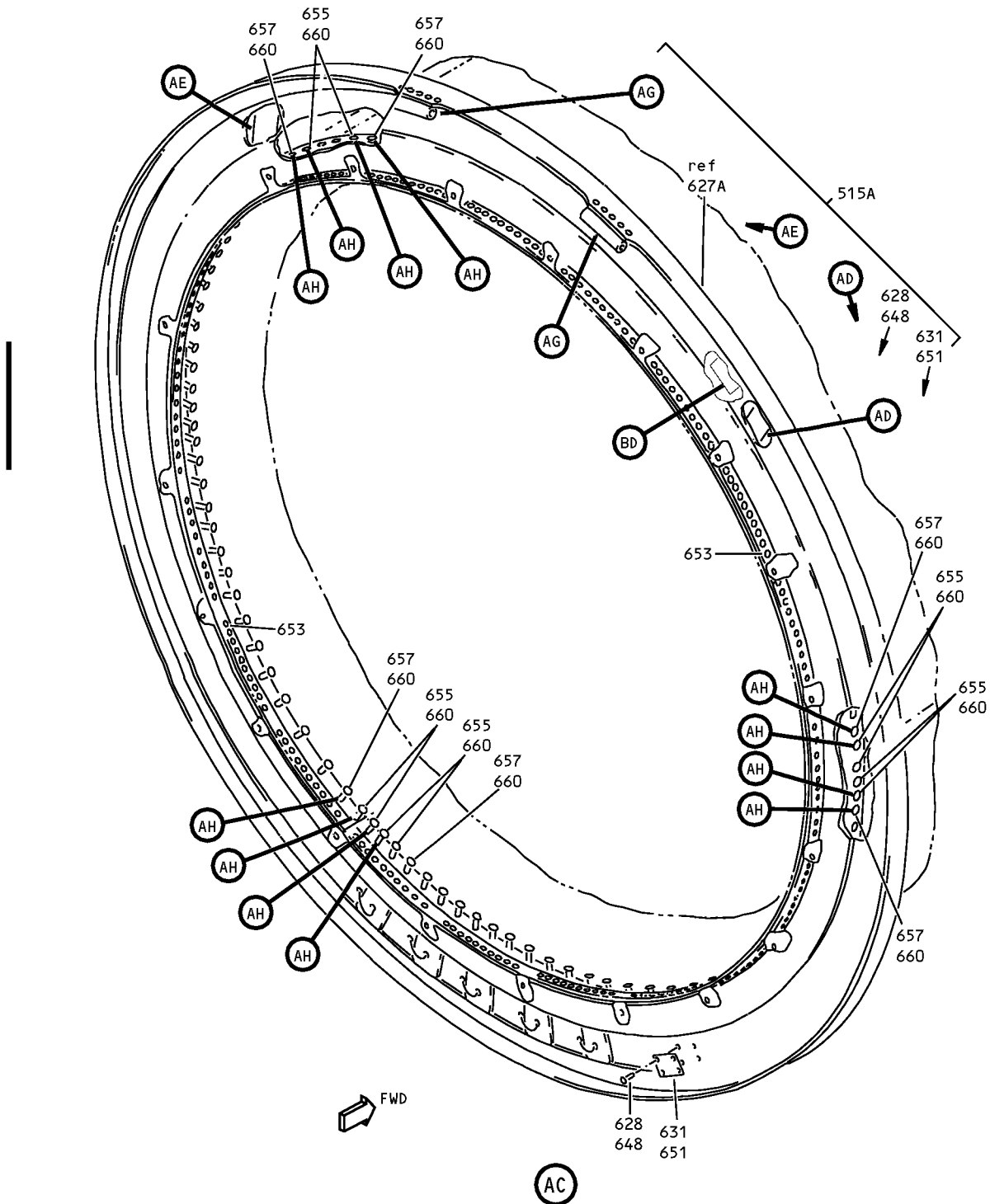
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Inlet Assembly  
Figure 1 (Sheet 9)

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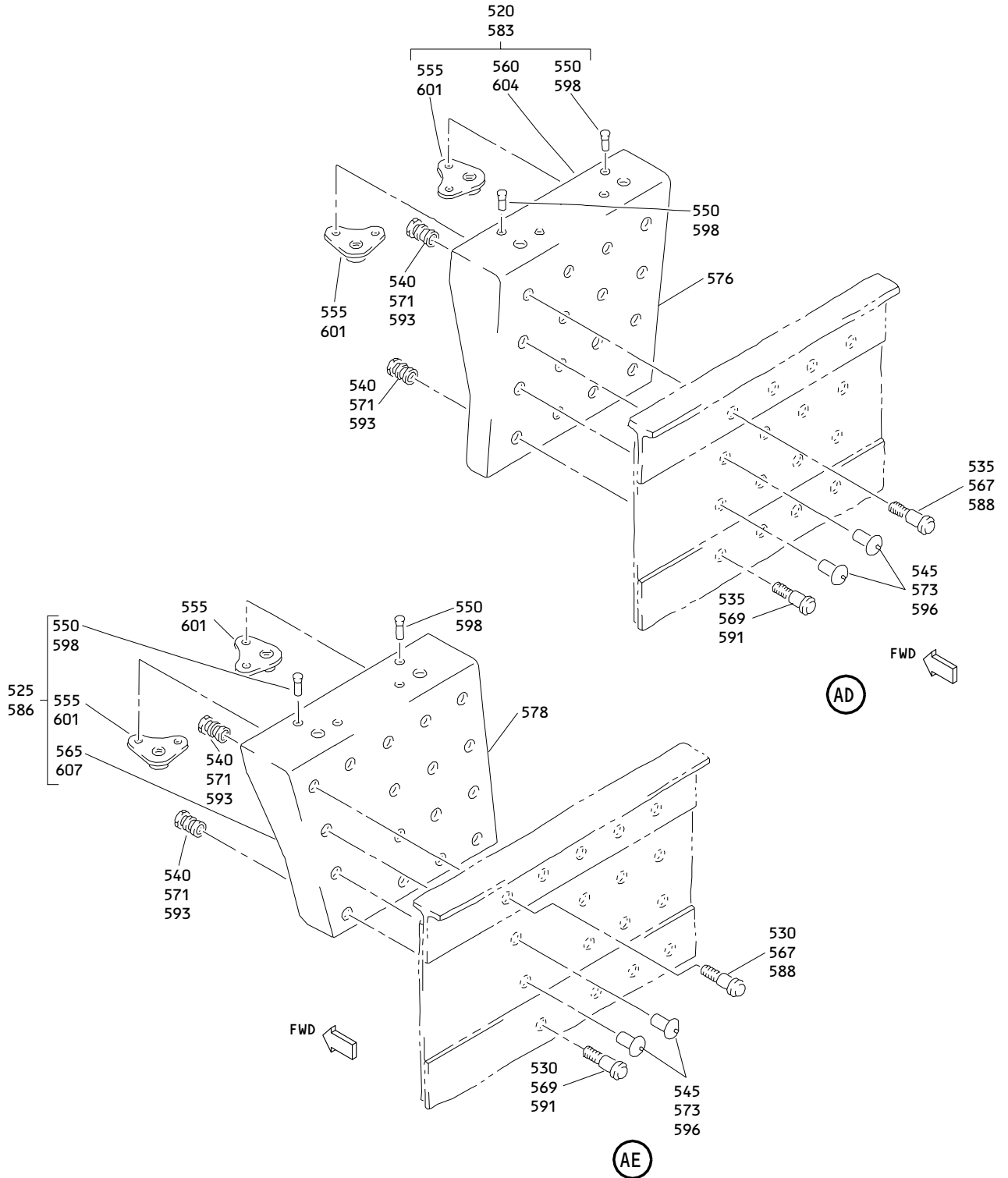
Inlet Assembly  
 Figure 1 (Sheet 10)

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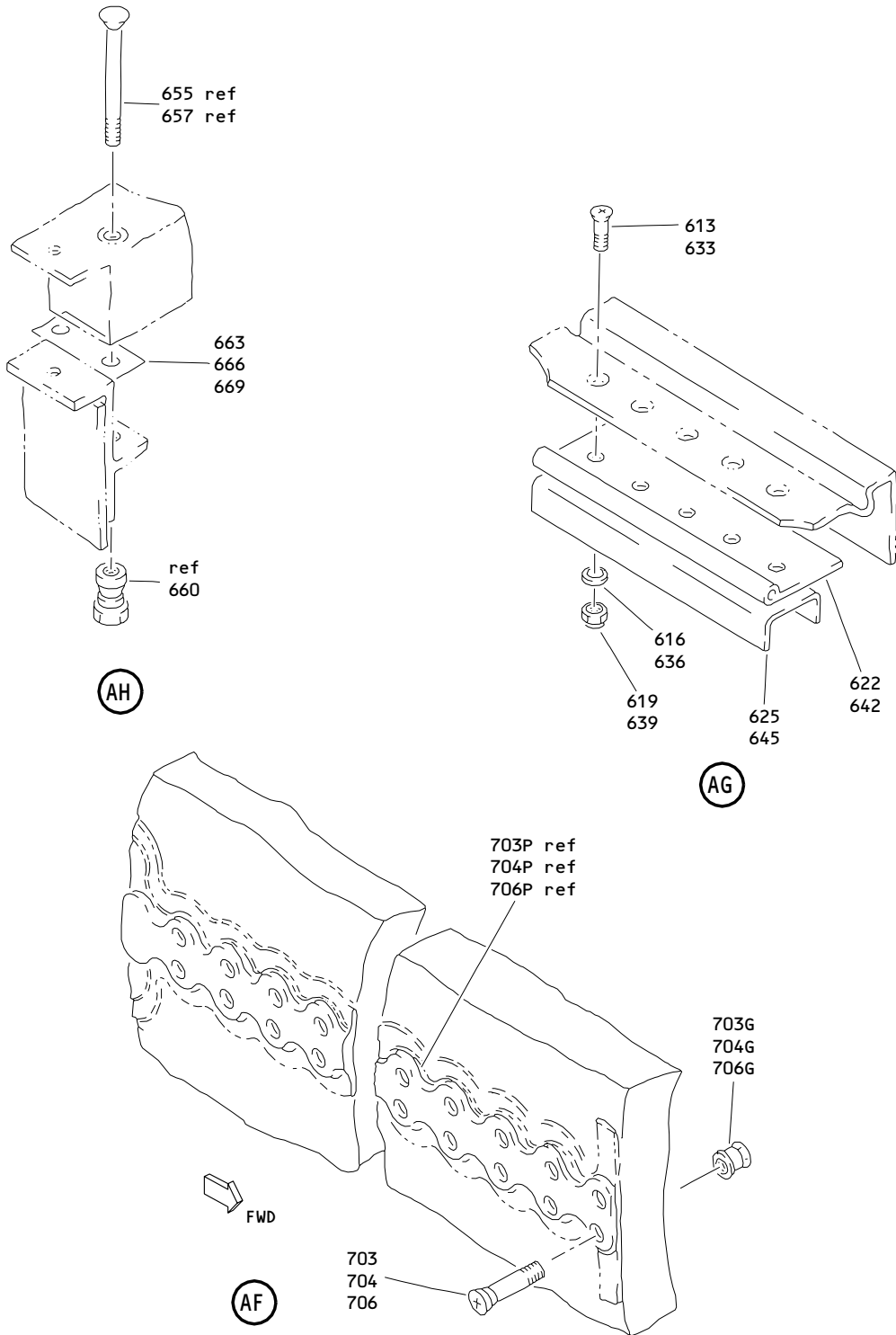
**BOEING**  
 COMPONENT  
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Inlet Assembly  
 Figure 1 (Sheet 11)

**71-11-51**

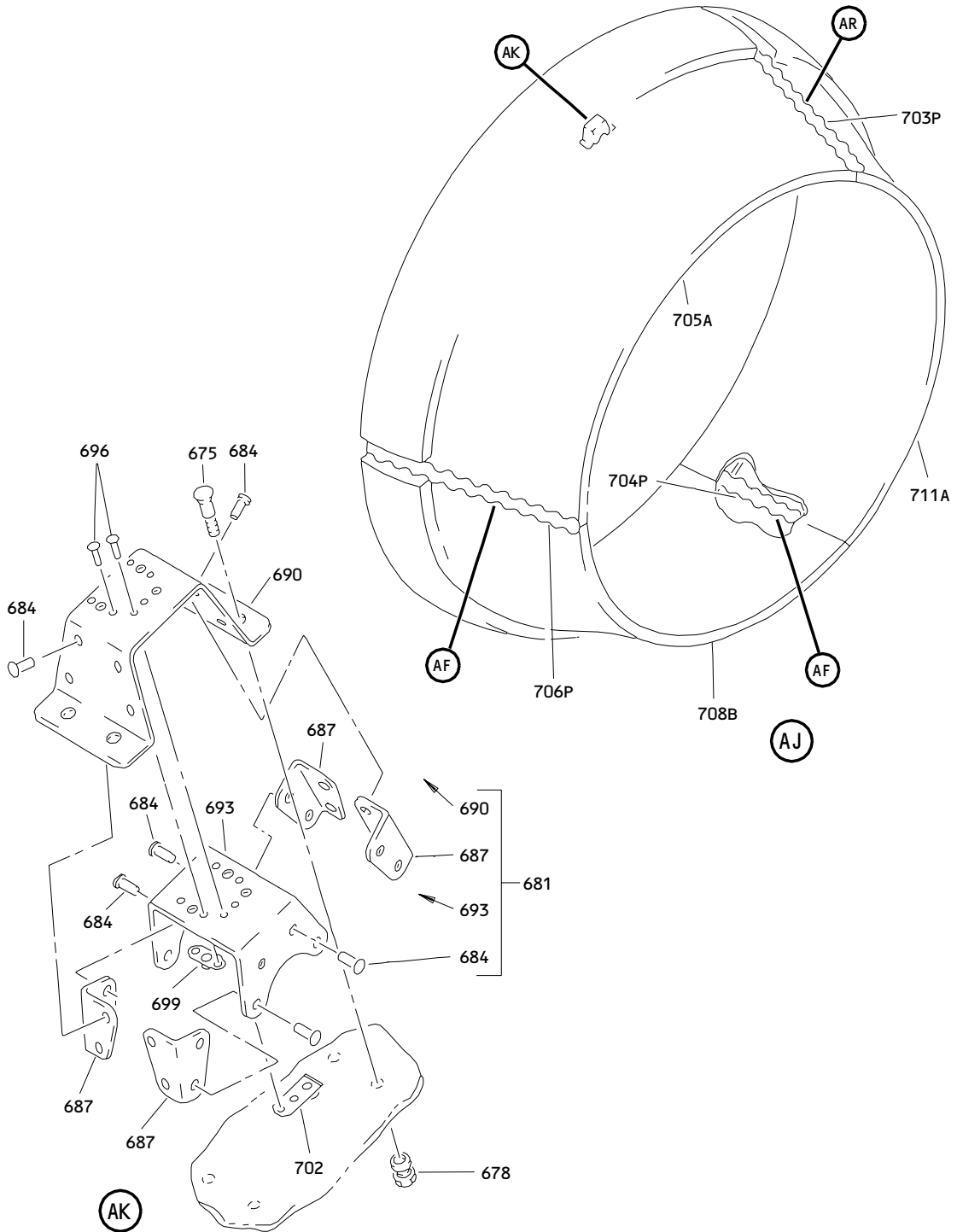
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Inlet Assembly  
 Figure 1 (Sheet 12)

**71-11-51**

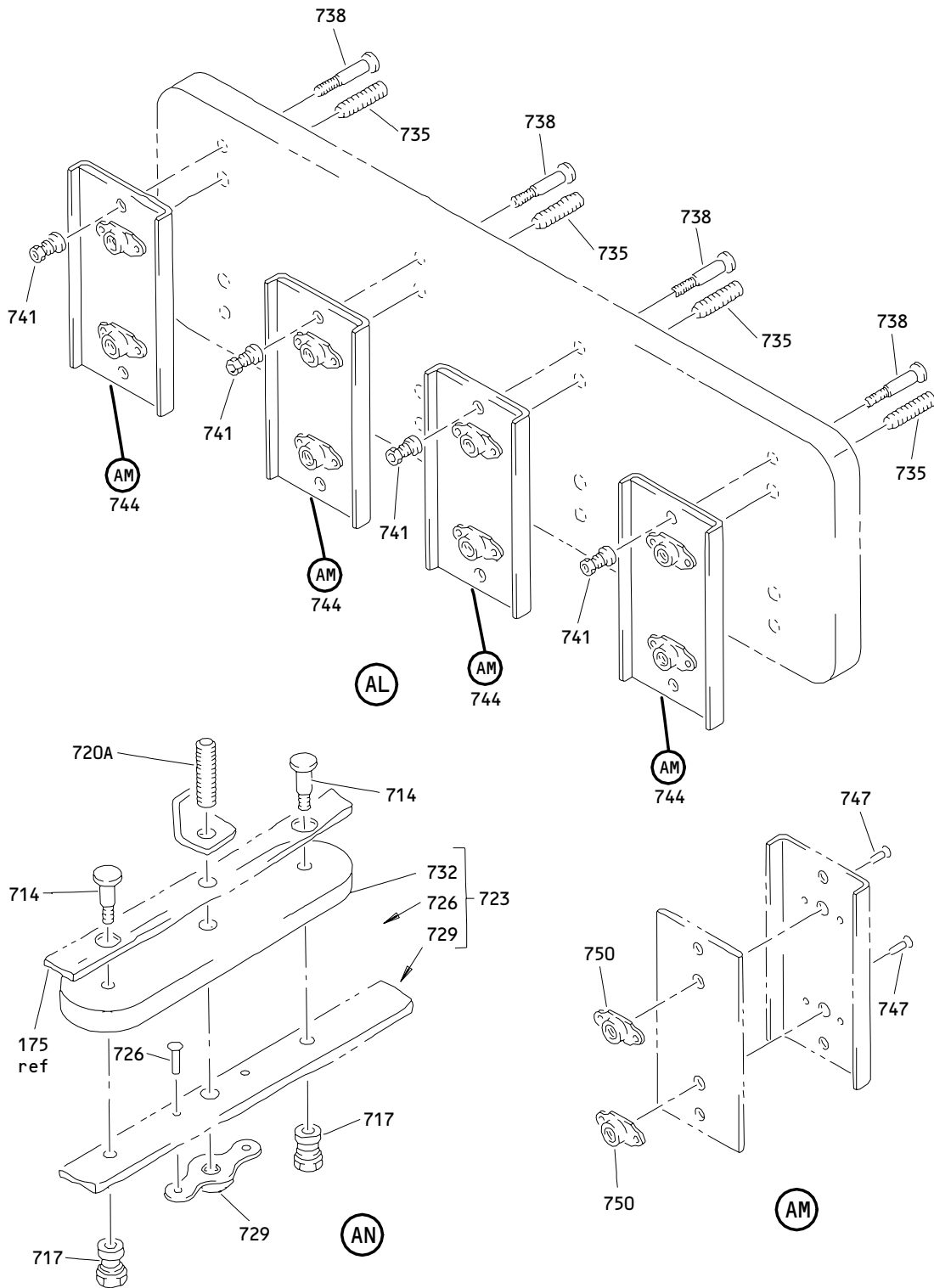
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Inlet Assembly  
Figure 1 (Sheet 13)

**71-11-51**

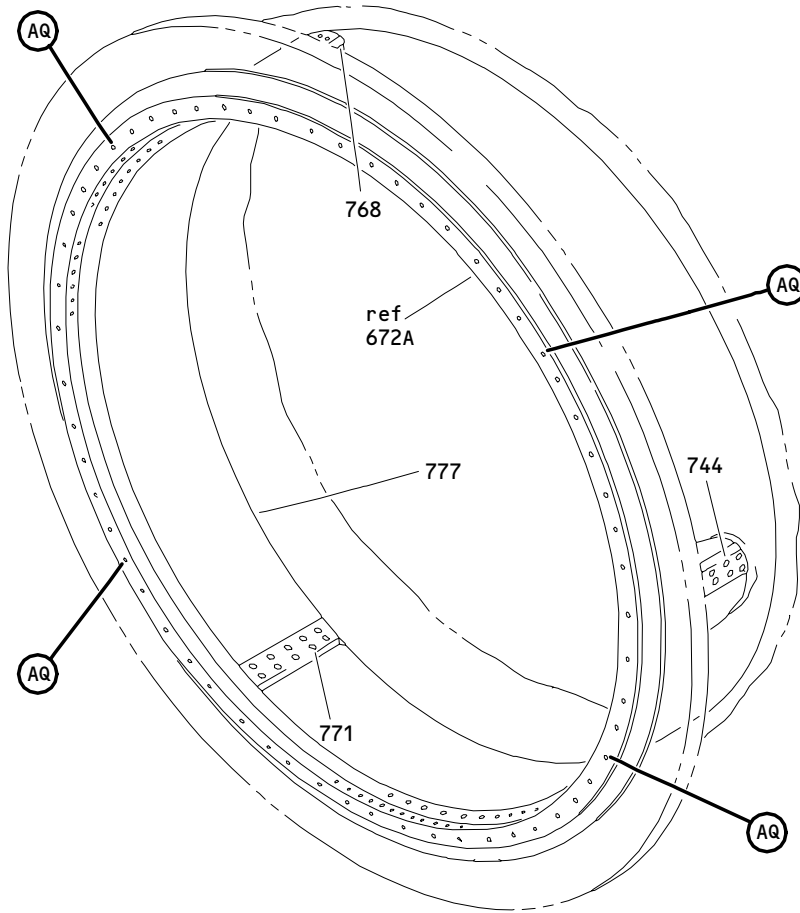
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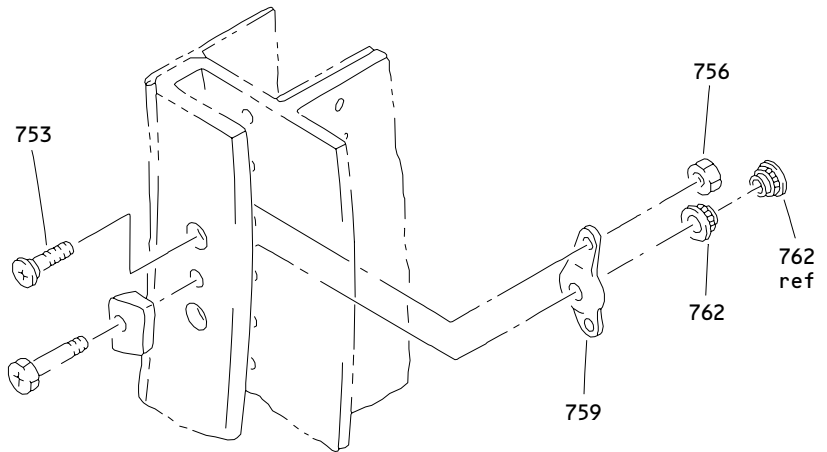
Inlet Assembly  
 Figure 1 (Sheet 14)

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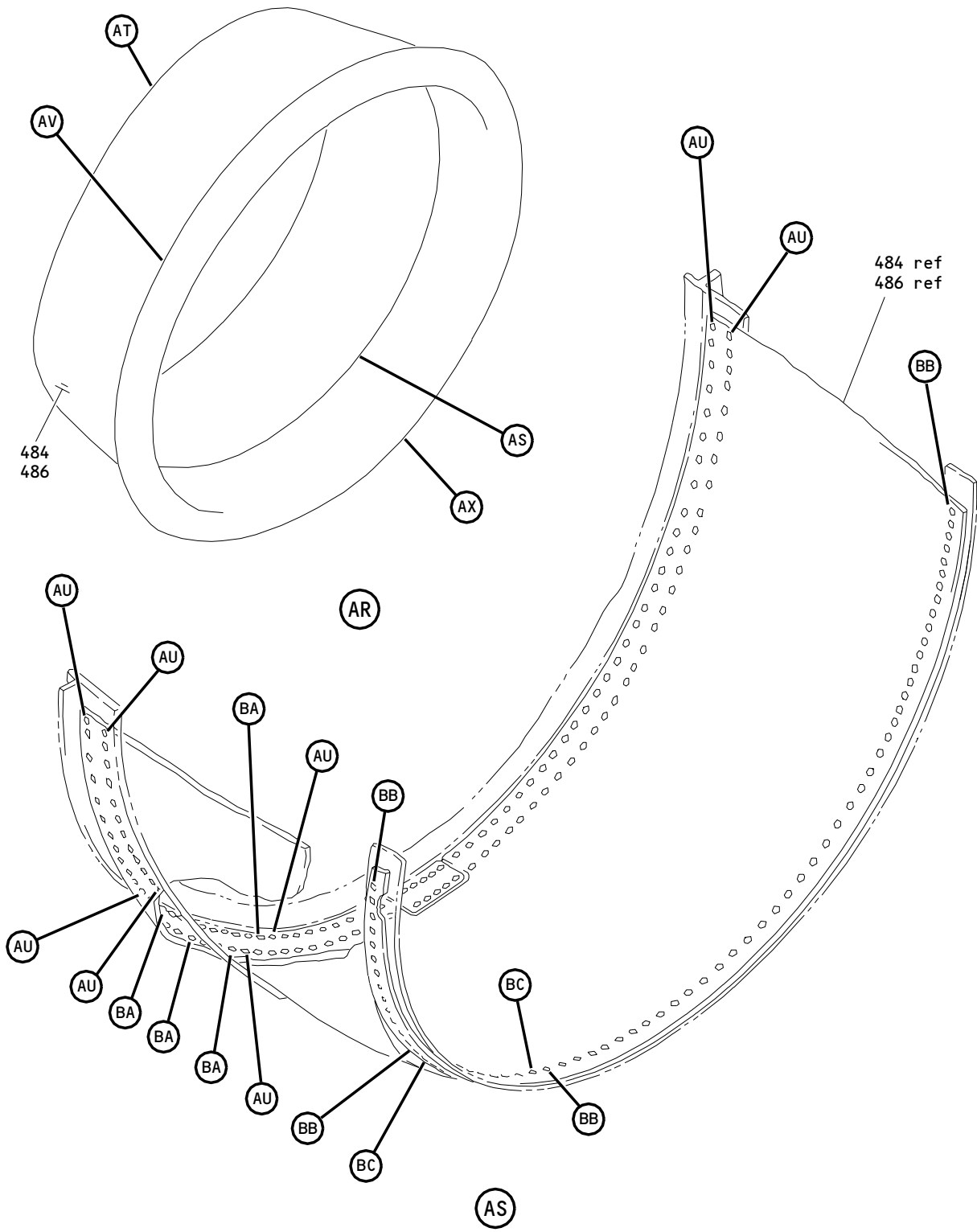
AP



Inlet Assembly  
Figure 1 (Sheet 15)

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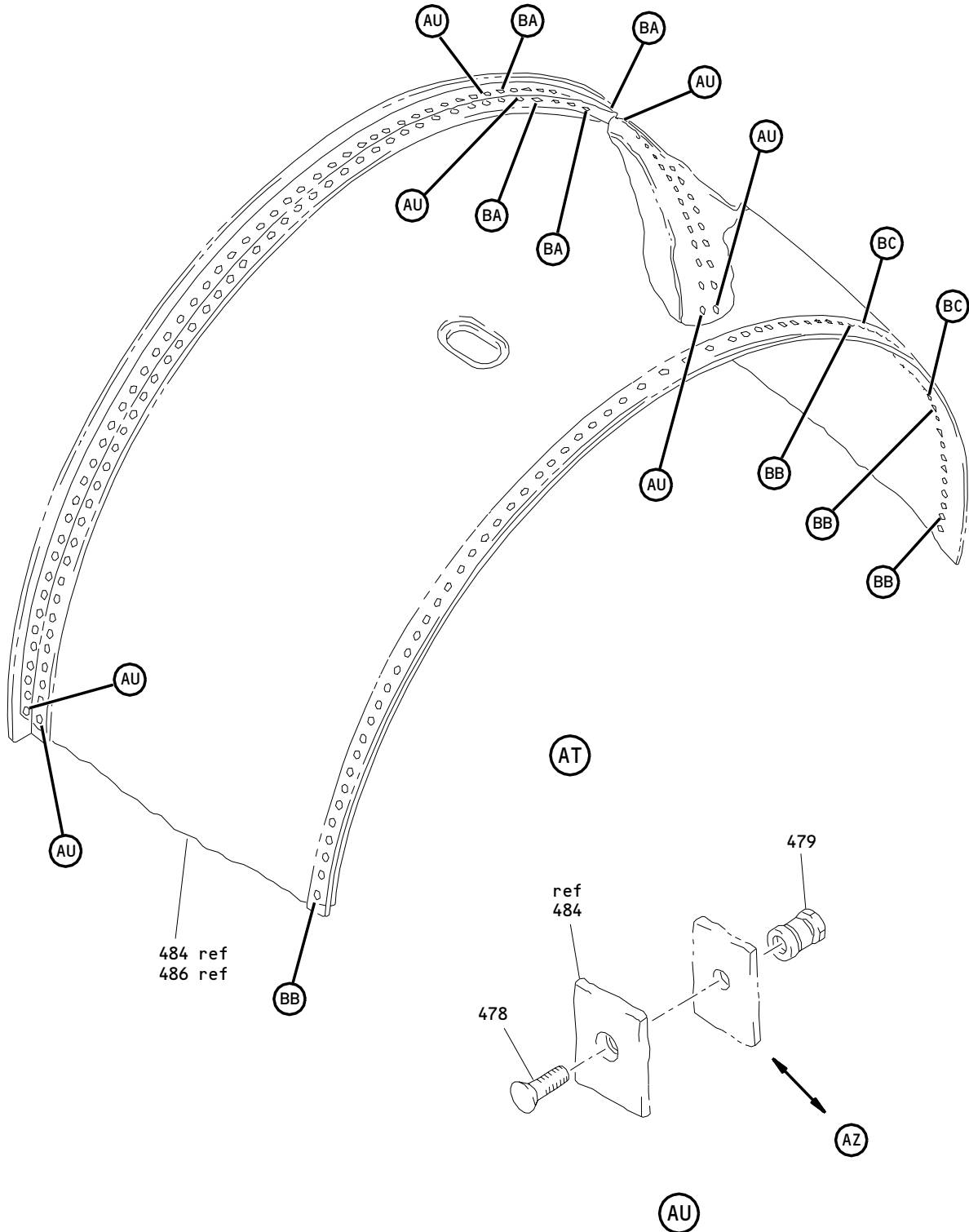
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 Figure 1 (Sheet 16)

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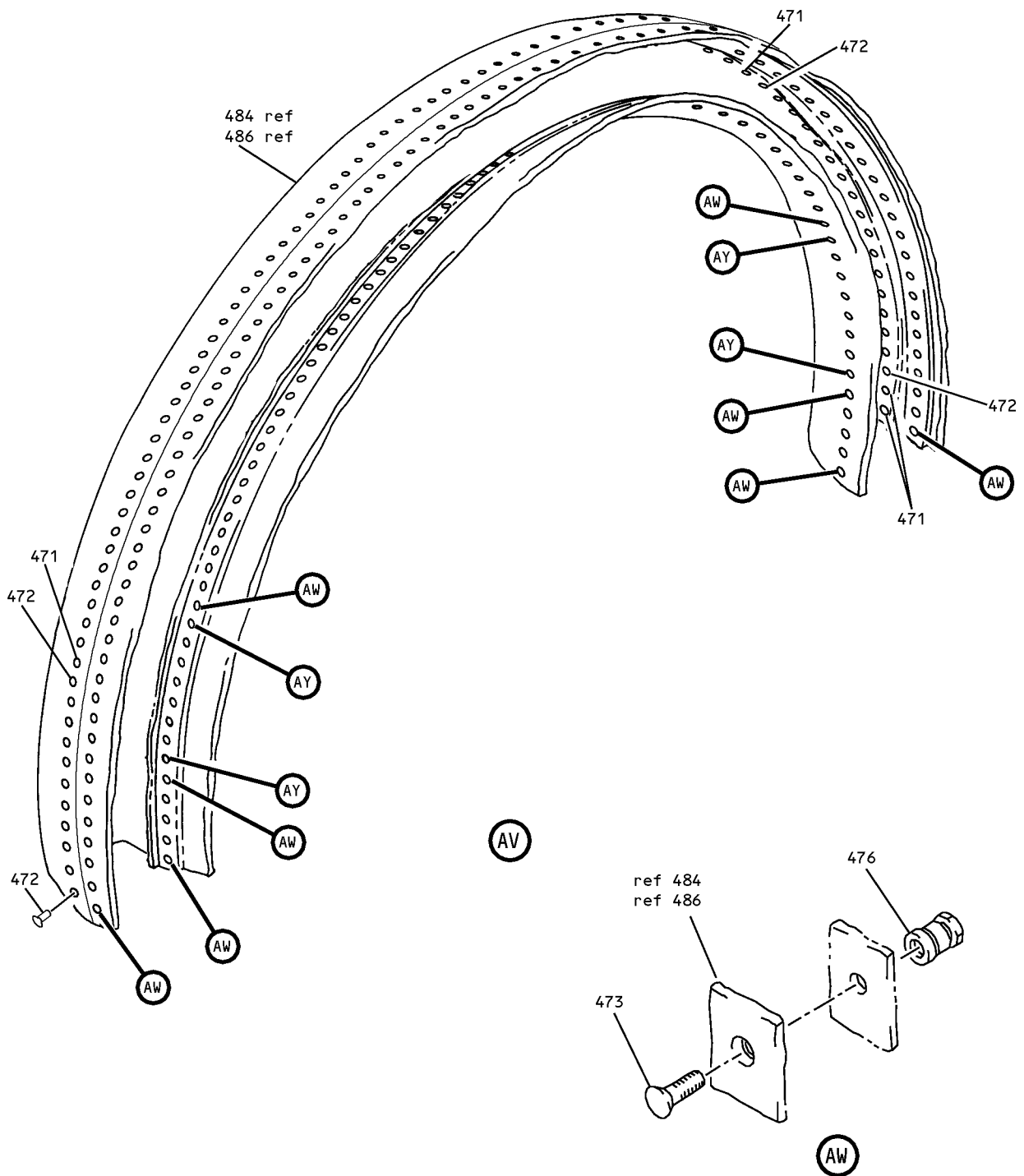
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Figure 1 (Sheet 17)

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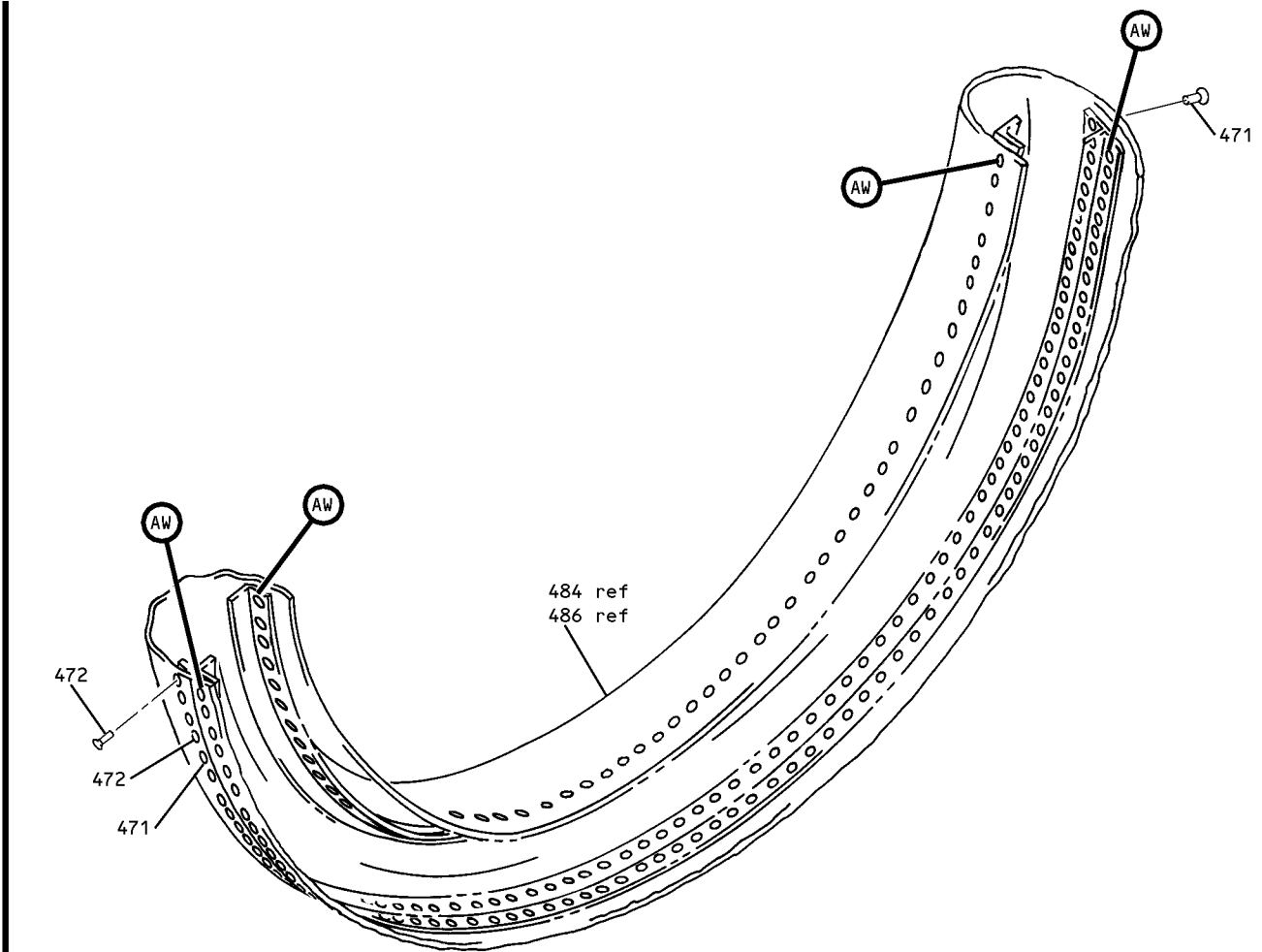


Inlet Assembly  
 Figure 1 (Sheet 18)

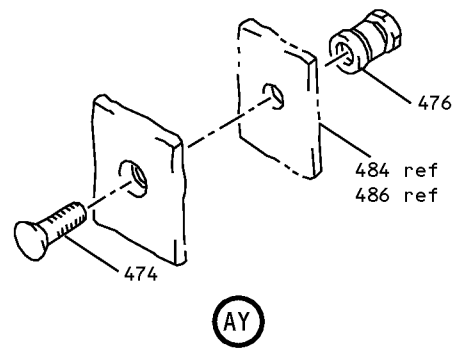
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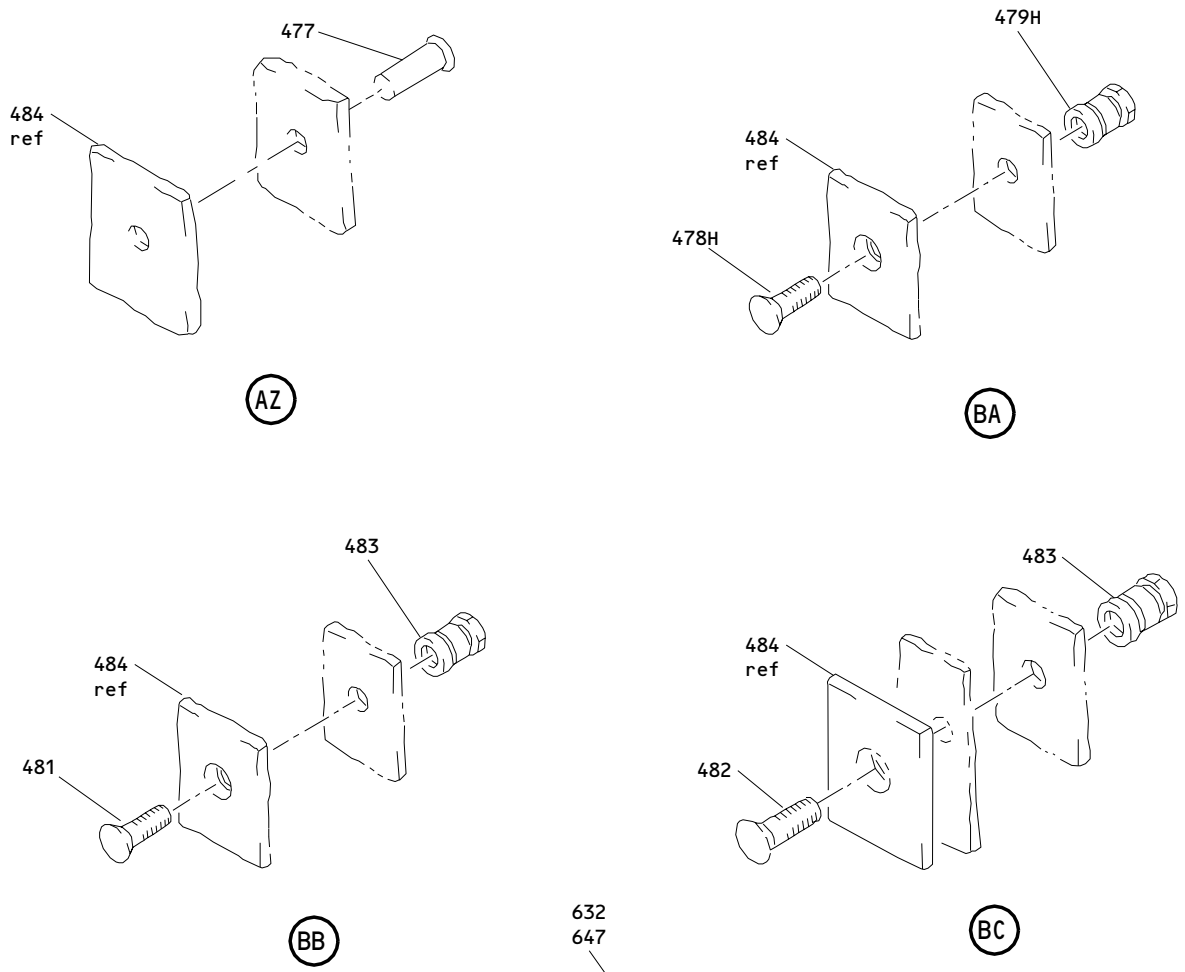
(AX)




Inlet Assembly  
Figure 1 (Sheet 19)

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WIRING, CONNECTORS,  
 BONDS & ELECTRICAL  
 COMPONENTS IN THIS  
 AREA ARE PROTECTED  
 AGAINST EFFECTS OF  
 LIGHTNING, SEE WIRING  
 DIAGRAM MANUAL  
 CHAPTERS 20 & 73 FOR  
 SPECIAL PRECAUTIONS  
 REQUIRED FOR SERVICING  
 WIRING & ELECTRICAL  
 COMPONENTS

(BD)

Inlet Assembly  
 Figure 1 (Sheet 20)

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 COMPONENT  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-1	314T4010-3SP		DELETED		
-1A	314T4010-6SP		INLET ASSY	A	RF
-1B	314T4010-10SP		INLET ASSY	B	RF
-1C	314T4010-12SP		INLET ASSY-NOISE REDUCTION	C	RF
-1D	314T4010-14		INLET ASSY-NOISE REDUCTION	D	RF
-1E	314T4010-17		INLET ASSY-NOISE REDUCTION	E	RF
-1F	314T4010-19		INLET ASSY-NOISE REDUCTION	F	RF
-1G	314T4010-20		INLET ASSY	G	RF
-1H	314T4010-21		INLET ASSY	H	RF
-1J	314T4010-22		INLET ASSY-NOISE REDUCTION	J	RF
-1K	314T4010-23		INLET ASSY-NOISE REDUCTION	K	RF
-1L	314T4010-24		INLET ASSY-NOISE REDUCTION	L	RF
-1M	314T4010-25		INLET ASSY-NOISE REDUCTION	M	RF
-1N	314T4010-26		INLET ASSY-NOISE REDUCTION	N	RF
-1P	314T4010-27		INLET ASSY-NOISE REDUCTION	P	RF
-1Q	314T4010-28		INLET ASSY-NOISE REDUCTION	Q	RF
-1R	314T4010-29		INLET ASSY-NOISE REDUCTION	R	RF
-1S	314T4010-30		INLET ASSY-NOISE REDUCTION	S	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -1T	BCREFA4915		COWL ASSY-INLET (THE INLET ASSYS (FIG. 1: 1D TO 1J, 1M TO 1Q), TUBE INSTLS (FIG. 1: 15C, 15F TO 15J), BRACKET INSTLS (FIG. 1: 90B TO 90G), DUCT INSTLS (FIG. 1: 210B, 210E TO 210H), TEE INSTLS (FIG. 1: 300D TO 300H), FITTING INSTLS (FIG. 1: 360C TO 360G), BULKHEAD ASSYS (FIG. 1: 515J, 515M TO 515Q), WIRING INSTLS (FIG. 1: 805A TO 805E), DOOR INSTLS (FIG. 2: 1A TO 1E), PANEL ASSYS (FIG. 3: 1C TO 1G), LIP ASSYS (FIG. 4: 1B TO 1F), ROD INSTLS (FIG. 5: 1C TO 1G, 5B TO 5F) AND CONTAINMENT INSTLS (FIG. 6: 1A TO 1E) ARE SUB ASSEMBLIES AND INSTALLATIONS OF THE INLET COWL ASSY, PART NUMBERS 314U4080-( ), SEE CMM 71-11-50) (P/N UNASSIGNED)	T	RF

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 COMPONENT  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -1U	BCREFA4927		COWL ASSY-INLET (THE INLET ASSYS (FIG. 1: 1D, 1E, 1K TO 1S), TUBE INSTLS (FIG. 1: 15C TO 15J), BRACKET INSTLS (FIG. 1: 90B TO 90J), DUCT INSTLS (FIG. 1: 210B TO 210H), TEE INSTLS (FIG. 1: 300D TO 300K), FITTING INSTLS (FIG. 1: 360C TO 360J), BULKHEAD ASSYS (FIG. 1: 515J TO 515Q), WIRING INSTLS (FIG. 1: 805, 805B TO 805G), DOOR INSTLS (FIG. 2: 1A TO 1N), PANEL ASSYS (FIG. 3: 1C TO 1J), LIP ASSYS (FIG. 4: 1B TO 1H), ROD INSTLS (FIG. 5: 1C TO 1J, 5B TO 5H) AND CONTAINMENT INSTLS (FIG. 6: 1A TO 1G) ARE SUB ASSEMBLIES AND INSTALLATIONS OF THE INLET COWL ASSY, PART NUMBERS 314T4080-( ), SEE CMM 71-11-52) (P/N UNASSIGNED)	U	RF
5	BACB30NN4K3		.BOLT	A,B	8
-5A	BACB30LR4U4		.BOLT	C-S	8
10	314T3012-6		.PANEL-ACCESS	A	1
-10A	314T3012-6		.PANEL-ACCESS (LIMITED)	B	1
-10B	314T3012-32		.PANEL-ACCESS (LIMITED)	B	1
12	314N3406-3		.DOOR	C-S	1
-12A	314N3406-3		.DOOR ASSY- (LIMITED)	B	1
-15	314T3023-4		DELETED		
-15A	314T3023-5		.TUBE INSTL- (LIMITED) (OPT ITEM 15B)	A	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -15B	314T3023-7		.TUBE INSTL- (LIMITED) (OPT ITEM 15A)	A	1
R -15C	314T3023-7		.TUBE INSTL	B,C	1
R -15D	314T3023-12		.TUBE INSTL- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -15E	314T3023-13		.TUBE INSTL- (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -15F	314T3023-14		.TUBE INSTL- (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -15G	314T3023-15		.TUBE INSTL- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -15H	314T3023-16		.TUBE INSTL- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -15J	314T3023-17		.TUBE INSTL- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -15K	314T3023-18		.TUBE INSTL- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
20	NAS603-6		DELETED		
20A	NAS603-6P		..SCREW	A-C,T U	10
R 23	BACS18AN6		..SPACER- (LIMITED) (USED ON ITEMS 15B, 15C)	A-C	AR
R -23A	BACS18AN6		..SPACER	T,U	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-25	H10-3BAC		..NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) (USED ON ITEM 15A)	A	10
R -25A	H10-3BAC		..NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828)) (OPT T6S1032J (V11815)) (LIMITED) (USED ON ITEMS 15B, 15C)	A-C	10
R -25B	H52732-3CM		..NUT- (V15653) (SPEC BACN10YR3CM) (OPT PLH53CM (V62554)) (LIMITED) (USED ON ITEMS 15B, 15C)	A-C	10
R -25C	H52732-3CM		..NUT- (V15653) (SPEC BACN10YR3CM) (OPT PLH53CM (V62554))	T,U	10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-35	JM44SC17CB6		..CLAMP- (V22175) (SPEC BACC10GF6C1H) (OPT S387CH6 (V18076)) (OPT TA12C34C6-1 (V84971)) (OPT 513C6 (V83930)) (USED ON ITEM 15A)	A	5
-35A	JM44SC176D1H		..CLAMP- (V22175) (SPEC BACC10GF6D1H) (OPT JM45SC56D1H (V22175)) (OPT S3866D1H (V18076)) (OPT S3876D1H (V18076)) (OPT TA12C346D1H (V84971)) (OPT 5126D1H (V83930)) (OPT 5136D1H (V83930)) (LIMITED) (USED ON ITEMS 15B, 15C)	A-C	5
-35B	421-6		..CLAMP- (V83930) (SPEC BACC10CC6) (OPT JM44SC15D6T (V22175)) (OPT TA04C36-13 (V84971)) (OPT 421A6 (V83930)) (LIMITED) (USED ON ITEMS 15B, 15C)	A-C	5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -35C	421-6		..CLAMP- (V83930) (SPEC BACC10CC6) (OPT JM44SC15D6T (V22175)) (OPT TA04C36-13 (V84971)) (OPT 421A6 (V83930))	T,U	5
40	BACC10GT2-06		..CLAMPSHELL- (V83930) (SPEC BACC10GT2-06) (USED ON ITEM 15A)	A	10
-40A	BACC10GT2-06P		..CLAMPSHELL- (USED ON ITEMS 15B, 15C)	A-C	10
R -40B	BACC10GT2-06		..CLAMPSHELL	T,U	10
45	314T3023-3		DELETED		
45A	314T3023-6		..TUBE ASSY-PNEU (USED ON ITEM 15A)	A	1
-45B	314T3023-9		DELETED		
-45C	314T3023-11		..TUBE ASSY-PNEU (USED ON ITEMS 15B, 15C)	A-C	1
R -45D	314T3023-11		..TUBE ASSY-PNEU	T,U	1
-50	DB0S13BX06H		...SLEEVE- (V14798) (SPEC BACS13BX06H) (OPT 2-02903-06H (V11328)) (OPT 35235V06 (V08199)) (OPT AP2097-06H (V01673)) (OPT AFP175V06 (V30974)) (USED ON ITEM 45A)	A	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -50A	DB0S13BX06HP		...SLEEVE- (V14798) (SPEC BACS13BX06HP) (OPT 2-02903-06HP (V11328)) (OPT 35235VN06 (V08199)) (OPT AP2097-06HP (V01673)) (OPT AFP175V06P (V30974)) (USED ON ITEMS 45C, 45D)	A-C,T ,U	2
-55	MS21921-6J		...NUT- (OPT ITEM 55A) (USED ON ITEM 45A)	A	2
-55A	AFP107-6		...NUT- (V30974) (SPEC BACN10NR6) (OPT AP1028T6 (V01673)) (OPT BC921T6 (V50948)) (OPT DBON10NR6 (V14798)) (OPT ER01921-6T (V88334)) (OPT FER8928-6 (V14397)) (OPT F11-6 (V73197)) (OPT 2-03005T6 (V11328)) (OPT 31783-6 (V14397)) (OPT ITEM 55) (USED ON ITEM 45A)	A	2
-55B	MS21921-6D		...NUT- (USED ON ITEMS 45C, 45D)	A-C,T ,U	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-60	AFP2326-4		..REDUCER- (V30974) (SPEC BACR17E6-4) (OPT AP10276-4 (V01673)) (OPT BC916T6-4 (V50948)) (OPT DBOR17E6-4 (V14798)) (OPT ER21916T6-4 (V88334)) (OPT ER31916-6-4 (V88334)) (OPT F23-6-4 (V73197)) (OPT 2-01075T6-4 (V11328)) (OPT 31778-6-4 (V14397)) (OPT US2114-6-4 (V50808)) (OPT ITEM 60A) (USED ON ITEM 15A)	A	1
-60A	MS21916J6-4		..REDUCER- (OPT ITEM 60) (USED ON ITEM 15A)	A	1
-60B	MS21916D6-4		..REDUCER- (USED ON ITEMS 15B, 15C)	A-C	1
R -60C	MS21916D6-4		..REDUCER	T,U	1
62	MS28778-6		..PACKING	A-C,T	1
65	MS28778-4		..PACKING	,U A-C,T	1
70	MS21923J6		..ADAPTER- (OPT ITEMS 70A, 70B) (USED ON ITEM 15A)	,U A	1
-70A	MS21923K6		..ADAPTER- (OPT ITEMS 70, 70B) (USED ON ITEM 15A)	A	1
-70B	MS219236S		..ADAPTER- (OPT ITEMS 70, 70A) (USED ON ITEM 15A)	A	1
-70C	MS21923D6		..ADAPTER- (USED ON ITEMS 15B, 15C)	A-C	1
R -70D	MS21923D6		..ADAPTER	T,U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-75	MS24398K6-4		..ADAPTER- (OPT ITEMS 75A, 75B) (USED ON ITEM 15A)	A	1
-75A	MS24398S6-4		..ADAPTER- (OPT ITEMS 75, 75B) (USED ON ITEM 15A)	A	1
-75B	MS24398J6-4		..ADAPTER- (OPT ITEMS 75, 75A) (USED ON ITEM 15A)	A	1
-75C	MS24398D6-4		..ADAPTER- (USED ON ITEMS 15B, 15C)	A-C	1
R -75D	MS24398D6-4		..ADAPTER	T,U	1
80	AN960-916		..WASHER- (USED ON ITEM 15A)	A	2
-80A	AN960KD916		..WASHER- (LIMITED) (USED ON ITEMS 15B, 15C)	A-C	2
-80B	NAS1149D09635		DELETED		
R -80C	NAS1149D0963J		..WASHER- (LIMITED) (USED ON ITEMS 15B, 15C)	A-C	2
R -80D	NAS1149D0963J		..WASHER	T,U	2
85	AN924-6J		..NUT- (USED ON ITEM 15A)	A	1
-85A	AN924-6D		..NUT- (USED ON ITEMS 15B, 15C)	A-C	1
R -85B	AN924-6D		..NUT	T,U	1
-90	314T3021-1		.PROBE INSTL-PT2/TT2 ELEC	A,B	1
-90A	314T3021-9		.PROBE INSTL-PT2/TT2 ELEC	C	1
R -90B	314T3021-9		.PROBE INSTL-PT2/TT2 ELEC (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -90C	314T3021-11		.PROBE INSTL-PT2/TT2 ELEC (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -90D	314T3021-13		.PROBE INSTL-PT2/TT2 ELEC (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-90E	314T3021-15		.PROBE INSTL-PT2/TT2 ELEC (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -90F	314T3021-17		.PROBE INSTL-PT2/TT2 ELEC (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -90G	314T3021-19		.PROBE INSTL-PT2/TT2 ELEC (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -90H	314T3021-21		.PROBE INSTL-PT2/TT2 ELEC (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -90J	314T3021-23		.PROBE INSTL-PT2/TT2 ELEC (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
95	HL523AZ8-35		..BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725)) (LIMITED)	A,B	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -95A	HL523AZ8-19		..BOLT- (V56878) (SPEC BACB30NZ8K19) (OPT HL523AZ8-19 (V92215)) (OPT L804-8K19 (V06725)) (OPT HL523AZ8-19 (V60516)) (OPT HL523AZ8-19 (V0PTK6)) (OPT HL523AZ8-19 (V73197)) (OPT HL523AZ8-19 (V97928)) (OPT HL523AZ8-19 (V06725))	C,T,U	3
97	HL523AZ8-35		..BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725)) (LIMITED)	A,B	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-100	HL445PB8-37		..BOLT- (V60516) (SPEC BACB30ND8A37) (OPT HL445PB8-37 (V73197)) (OPT HL445PB8-37 (V92215)) (OPT HL445PB8-37 (V97928)) (OPT 69310-8A37 (V56878)) (OPT HL445PB8-37 (V80539)) (OPT HL445PB8-37 (V56878)) (LIMITED)	A,B	1
-100A	HL523AZ8-21		..BOLT- (V73197) (SPEC BACB30NZ8K21) (OPT L804-8K21 (V06725)) (OPT HL523AZ8-21 (V56878)) (OPT HL523AZ8-21 (V92215)) (OPT HL523AZ8-21 (V97928)) (OPT HL523AZ8-21 (V0PTK6)) (OPT HL523AZ8-21 (V60516)) (OPT HL523AZ8-21 (V06725))	C,T,U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-102	HL445PB8-37		..BOLT- (V60516) (SPEC BACB30ND8A37) (OPT HL445PB8-37 (V73197)) (OPT HL445PB8-37 (V92215)) (OPT HL445PB8-37 (V97928)) (OPT 69310-8A37 (V56878)) (OPT HL445PB8-37 (V80539)) (OPT HL445PB8-37 (V56878)) (LIMITED)	A,B	1
103	AN960PD416		..WASHER- (LIMITED) (USED WITH ITEM 102)	A,B	1
-103A	NAS1149D0463J		..WASHER	C,T,U	1
105	HL79-8		..COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	A-C,T ,U	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-110	314T3021-4		..BRACKET- (LIMITED) (USED WITH ITEM 115)	A,B	1
115	740C4-5		..JUMPER ASSY- (V91812) (SPEC BACJ40CF5E) (LIMITED)	A,B	1
117	BACJ40F34-20C		..JUMPER ASSY- (LIMITED)	A-C	1
-117A	BACJ40F34-20C		..JUMPER ASSY	C,T,U	1
R 118	NAS6704-9		..BOLT- (USED ON ITEMS 90C, 90D, 90E, 90F, 90G, 90H, 90J)	T,U	6
R 118M	BACR15CE3D		..RIVET- (SIZE DETERMINE ON INST) (USED ON ITEMS 90C, 90D, 90E, 90F, 90G, 90H, 90J)	T,U	12
R 119	6800S048		..RETAINER- (V80539) (SPEC BACR10G42) (USED ON ITEMS 90C, 90D, 90E, 90F, 90G, 90H, 90J)	T,U	6
120	314T3021-3		..BRACKET ASSY- (LIMITED)	A,B	1
-120A	314T3021-5		..BRACKET ASSY- (LIMITED)	A,B	1
-120B	314T3021-7		..BRACKET ASSY- (LIMITED)	A,B	1
-120C	314T3021-10		..BRACKET ASSY	C	1
R -120D	314T3021-10		..BRACKET ASSY- (USED ON ITEM 90B)	T,U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-125	NAS6704-7		...BOLT- (USED ON ITEM 120)	A,B	6
-125A	NAS6704-9		...BOLT- (USED ON ITEMS 120A, 120C, 120D)	A-C,T ,U	6
-125B	HL448UC8-9		...BOLT- (V56878) (SPEC BACB30MB8A9) (OPT HL448UC8-9 (V73197)) (OPT HL448UC8-9 (V92215)) (OPT HL448UC8-9 (V80539)) (OPT HL448UC8-9 (V08524)) (OPT 69308-8A9 (V56878)) (OPT HL448UC8-9 (V97928)) (OPT HL448UC8-9 (V9N513)) (OPT WC4488-9 (V60516)) (USED ON ITEM 120B)	A-C	6
130	BACR15CE3D		...RIVET- (SIZE DETERMINE ON INST)	A-C,T ,U	12
135	6800S048		...RETAINER- (V80539) (SPEC BACR10G42) (USED ON ITEMS 120, 120A, 120C, 120D)	A-C,T ,U	6
140	314T3021-2		...BRACKET- (USED ON ITEMS 120, 120A)	A,B	1
-140A	314T3021-6		...BRACKET- (USED ON ITEM 120B)	A,B	1
142	314T3021-8		...BRACKET- (USED ON ITEMS 120C, 120D)	C,T,U	1
R 143	314T3021-8		..BRACKET- (USED ON ITEMS 90C, 90D, 90E, 90F, 90G, 90H, 90J)	T,U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-145	786464		..PROBE- (V77445)	A,B	1
150	BAC27TPP0134		..MARKER-ALUMINUM FOIL (LIMITED) (USED WITH ITEM 115)	A,B	1
153	BAC27TPP0134		..MARKER-ALUMINUM FOIL (LIMITED) (USED WITH ITEM 117)	A,B	1
R -153A	BAC27TPP0134		..MARKER-ALUMINUM FOIL	C,T,U	1
155	BACB30NN3K4		.BOLT		61
160	BACB30NN3K8		.BOLT		4
165	BACB30NN4K8		.BOLT		4
170	BACB30NN3K5		.BOLT		1
175	314U4012-3		.PANEL ASSY-OUTER SKIN UPR (LIMITED) (OPT ITEM 175A)	A	1
175A	314U4012-15		.PANEL ASSY-OUTER SKIN UPR (LIMITED) (OPT ITEM 175)	A	1
175B	314U4012-15		.PANEL ASSY-OUTER SKIN UPR (LIMITED)	B	1
-175C	314U4012-18		.PANEL ASSY-OUTER SKIN UPR (LIMITED)	B	1
-175D	314U4012-18		.PANEL ASSY-OUTER SKIN UPR	C-L	1
-175E	314U4012-21		.PANEL ASSY-OUTER SKIN UPR	M-S	1
180	HL523AZ6-4		.BOLT- (V56878) (SPEC BACB30NZ6K4) (OPT HL523AZ6-4 (V06725)) (OPT L804-6K4 (V06725)) (OPT HL523AZ6-4 (V97928)) (OPT HL523AZ6-4 (V92215)) (OPT HL523AZ6-4 (V0PTK6)) (OPT HL523AZ6-4 (V60516)) (OPT HL523AZ6-4 (V73197))	A,B	16

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-185	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A,B	16
190	314T3012-7		.SHIM	A,B	1
195	314T3012-11		.PANEL-EDGE LAND	A	1
-195A	314T3012-11		.PANEL-EDGE LAND (LIMITED)	B	1
200	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)	A,B	16
200A	BACR15DR3A		.RIVET- (SIZE DETERMINE ON INST)	C-S	16
205	BRF200C4D		.NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))	A,B	8
-205A	BRF200C4M		.NUTPLATE- (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT T8092C428 (V11815)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962))	C-S	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-210	314T4015-11		.DUCT INSTL-TAI	A-C	1
-210A	314T4015-17		DELETED		
R -210B	314T4015-23		.DUCT INSTL-TAI (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -210C	314T4015-27		.DUCT INSTL-TAI (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -210D	314T4015-28		.DUCT INSTL-TAI (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -210E	314T4015-29		.DUCT INSTL-TAI (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -210F	314T4015-30		.DUCT INSTL-TAI (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -210G	314T4015-31		.DUCT INSTL-TAI (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -210H	314T4015-32		.DUCT INSTL-TAI (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-215	BACB30NT4K9		..BOLT	A-C,T ,U	2
-215A 217	BACB30NT4K11 BACR15BA3AD		DELETED ..RIVET- (SIZE DETERMINE ON INST)	A-C,T ,U	4
220	BRF200C4M		..NUTPLATE- (V52828) (SPEC BACN10JR4CFM) (OPT F5001-4BAC (V15653)) (OPT NS103203SE048 (V80539)) (OPT T8092C428 (V11815)) (OPT VN152D1-048 (V92215)) (OPT 109F9201-4 (V72962))	A-C,T ,U	2
225 225A	314T3015-10 314T4015-12		DELETED ..TUBE ASSY	A-C,T ,U	1
-225B 230	314T4015-16 R71AB3-0300FO		DELETED ...FLANGE- (V15284)	A-C,T ,U	1
235	314T4015-6		...ADAPTER-AFT	A-C,T ,U	1
-237 240	314T4015-18 314T4015-15		DELETED ...TUBE	A-C,T ,U	1
245	314T4015-7		..FILLER	A-C,T ,U	2
247 248	314T4015-21 314T4015-22		DELETED DELETED		
250	314T4015-8		..FILLER	A-C,T ,U	2
252	314T4015-19		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
253	314T4015-20		DELETED		
255	460-300		..PERISEAL- (V14711) (OPT ITEM 255A)	A-C,T ,U	1
-255A	600-300		..PERISEAL- (V14711) (OPT ITEM 255)	A-C,T ,U	1
260	314T3017-1		DELETED		
260A	314T4026-1		.DOOR INSTL-PRESSURE RELIEF TAI VENT (FOR DETAILS SEE FIG. 2)	A-C	1
265	BACB30NN3K3		DELETED		
265A	BACB30NN3K4		DELETED		
270	BACR15CE3D		DELETED		
275	F5000-3BAC		DELETED		
-277	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)		20
-278	BRF200C4D		.NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))		10
280	314T3017-2		DELETED		
285	BACB30NN3K4		.BOLT		64
290	BACB30NN3K8		.BOLT		4
295	314U4012-1		DELETED		
295A	314U4012-13		.PANEL ASSY-OUTER SKIN LWR (LIMITED) (OPT ITEM 295B)	A	1
-295B	314U4012-16		.PANEL ASSY-OUTER SKIN LWR (LIMITED) (OPT ITEM 295A)	A	1
-295C	314U4012-16		.PANEL ASSY-OUTER SKIN LWR (LIMITED)	B	1
-295D	314U4012-17		.PANEL ASSY-OUTER SKIN LWR (LIMITED)	B	1
-295E	314U4012-18		DELETED		
-295F	314U4012-17		.PANEL ASSY-OUTER SKIN LWR	C-L	1
-295G	314U4012-22		.PANEL ASSY-OUTER SKIN LWR	M-S	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-300	314T3026-10		.TEE INSTL-SKIN SPLICE	A	1
-300A	314T3026-10		.TEE INSTL-SKIN SPLICE (LIMITED)	B	1
-300B	314T3026-20		.TEE INSTL-SKIN SPLICE (LIMITED)	B	1
-300C	314T3026-20		.TEE INSTL-SKIN SPLICE	C	1
R -300D	314T3026-20		.TEE INSTL-SKIN SPLICE (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -300E	314T3026-21		.TEE INSTL-SKIN SPLICE (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -300F	314T3026-22		.TEE INSTL-SKIN SPLICE (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -300G	314T3026-23		.TEE INSTL-SKIN SPLICE (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -300H	314T3026-24		.TEE INSTL-SKIN SPLICE (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -300J	314T3026-25		.TEE INSTL-SKIN SPLICE (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -300K	314T3026-26		.TEE INSTL-SKIN SPLICE (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
305	BACB30NN4K7		..BOLT	A-C,T ,U	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-310	BACR15BA3KE		..RIVET- (SIZE DETERMINE ON INST)	A-C,T ,U	16
315	BRF200C4D		..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))	A-C,T ,U	8
320	314T3026-11		..TEE ASSY- (USED ON ITEMS 300, 300A)	A,B	1
-320A	314T3026-17		..TEE ASSY- (USED ON ITEMS 300B, 300C)	B,C	1
R-320B	314T3026-17		..TEE ASSY	T,U	1
325	314T3026-12		..TEE ASSY- (USED ON ITEMS 300, 300A)	A,B	1
-325A	314T3026-18		..TEE ASSY- (USED ON ITEMS 300B, 300C)	B,C	1
R-325B	314T3026-18		..TEE ASSY	T,U	1
330	BACB30NN3K4		...BOLT	A-C,T ,U	64
335	BACR15BA3KE		...RIVET- (SIZE DETERMINE ON INST)	A-C,T ,U	128
340	BRF200C3D		...NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	A-C,T ,U	60

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-345	BRF100C3D		...NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653))	A-C,T ,U	4
-350	314T3026-13		...TEE- (USED ON ITEMS 320, 320A, 320B)	A-C,T ,U	1
-355	314T3026-14		...TEE- (USED ON ITEMS 325, 325A, 325B)	A-C,T ,U	1
-360	314T3016-5		.FITTING INSTL-HOIST (LIMITED)	A	1
-360A	314T3016-7		.FITTING INSTL-HOIST (LIMITED)	A	1
-360B	314T3016-7		.FITTING INSTL-HOIST	B,C	1
R -360C	314T3016-9		.FITTING INSTL-HOIST (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -360D	314T3016-11		.FITTING INSTL-HOIST (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -360E	314T3016-13		.FITTING INSTL-HOIST (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -360F	314T3016-15		.FITTING INSTL-HOIST (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -360G	314T3016-17		.FITTING INSTL-HOIST (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1

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R 01- -360H	314T3016-19		.FITTING INSTL-HOIST (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -360J	314T3016-21		.FITTING INSTL-HOIST (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
365	MS20427M4C12		..RIVET	A-C,T ,U	8
370	NS103226-064		..NUTPLATE- (V80539) (SPEC BACN10KA6A) (OPT T8097S6K (V11815))	A-C,T ,U	4
373	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST) (USED ON ITEMS 360A, 360B)	A-C	16
R -373A	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST)	T,U	16
375	314T3016-3		..SHIM	A-C,T ,U	4
380	BACB28X6C062		..BUSHING	A-C,T ,U	4
385	314T3016-2		..FILLER- (USED ON ITEM 360)	A	4
-385A	314T3016-8		DELETED		
R -385B	314T3016-2		..FILLER	T,U	4
-386	314T3016-5001		..COLLECTOR-LIMITED PART (USED ON ITEMS 360A, 360B)	A-C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -386A	314T3016-5002		..COLLECTOR-LIMITED PART (USED ON ITEMS 360A, 360B)	A-C	1
387	314T3016-8		...FILLER- (USED ON ITEM 386)	A-C	4
-387A	314T3016-4		..FILLER- (USED ON ITEM 386A)	A-C	4
390	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)		288
392	MS51031-120		.SCREW	C-S	6
395	BRF200C3D		.NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))		134
400	BRF200C4D		.NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-405	NS202540-4		.NUTPLATE- (V80539) (SPEC BACN10KA4ACD) (OPT T8098C4KCPM (V11815))		6
410	314T3010-7		.SHIM		AR
415	314T3010-8		.SHIM		AR
420	314T3010-9		.SHIM		AR
425	314U4020-1		.LIP ASSY	A,B	1
427	314U4020-80		.LIP ASSY	C	1
-427A	314U4020-85		.LIP ASSY- (FOR DETAILS SEE FIG. 4)	D	1
R 430	HL441UC6-4		.BOLT- (V97928) (SPEC BACB30FN6A4) (OPT HL441UC6-4 (V73197)) (OPT HL441UC6-4 (V92215)) (OPT HL41PY6-4 (V80539)) (OPT HL441N6-4 (V80539)) (OPT HL441UC6-4 (V80539)) (OPT 67068-6A4 (V56878)) (OPT HL441UC6-4 (V08524)) (OPT HL19-6A4 (V06725)) (OPT L839-6A4 (V06725)) (OPT HL441UC6-4 (V56878))	A-D	159

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-435	HL441UC6-5		.BOLT- (V97928) (SPEC BACB30FN6A5) (OPT HL441UC6-5 (V73197)) (OPT HL441UC6-5 (V92215)) (OPT HL41PY6-5 (V80539)) (OPT HL441N6-5 (V80539)) (OPT HL441UC6-5 (V80539)) (OPT 67068-6A5 (V56878)) (OPT HL441UC6-5 (V08524)) (OPT HL19-6A5 (V06725)) (OPT L839-6A5 (V06725)) (OPT HL441UC6-5 (V56878))	A-D	20
440	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878)) -----*-----	A-D	179
-442	314U4020-5001		..COLLECTOR ASSY-LIMITED PART	A,B	1
-442A	314U4020-5002		..COLLECTOR ASSY-LIMITED PART	A,B	1
-442B	314U4020-5003		..COLLECTOR ASSY-LIMITED PART	A,B	1
-442C	314U4020-5004		..COLLECTOR ASSY-LIMITED PART	A,B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -442D	314U4020-5005		..COLLECTOR ASSY-LIMITED PART (OPT ITEM 442E)	A,B	1
-442E	314U4020-5006		..COLLECTOR ASSY-LIMITED PART (OPT ITEM 442D)	A,B	1
-442F	314U4020-5007		..COLLECTOR ASSY-LIMITED PART	C	1
-445	314U4020-2		...BULKHEAD ASSY- (SOME COMPONENTS OF THIS ASSY ARE PERMANENTLY INSTALLED STRUCTURE AND ARE NOT IDENTIFIED IN THIS PARTS LIST) (USED ON ITEMS 442, 442A, 442B)	A,B	1
-445A	314U4020-63		...BULKHEAD ASSY- (SOME COMPONENTS OF THIS ASSY ARE PERMANENTLY INSTALLED STRUCTURE AND ARE NOT IDENTIFIED IN THIS PARTS LIST) (USED ON ITEMS 442C)	A,B	1
-445B	314U4020-64		...BULKHEAD ASSY- (SOME COMPONENTS OF THIS ASSY ARE PERMANENTLY INSTALLED STRUCTURE AND ARE NOT IDENTIFIED IN THIS PARTS LIST) (USED ON ITEMS 442D, 442E, 442F)	A-C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-450	314T4015-13		....VIBREAKER ASSY ATTACHING PARTS	A-C	1
455	HL1012AZ6-3		....BOLT- (V97928) (SPEC BACB30NX6K3) (OPT HL12VAZ6-3 (V73197)) (OPT HL12VAZ6-3 (V92215)) (OPT HL12VAZ6-3 (V97928)) (OPT L802-6K3 (V06725)) (OPT HL12VAZ6-3 (V56878)) (OPT HL1012AZ6-3 (V0PTK6)) (OPT HL1012AZ6-3 (V06725)) (OPT HL1012AZ6-3 (V06950)) (OPT HL1012AZ6-3 (V17446)) (OPT HL1012AZ6-3 (V56878)) (OPT HL1012AZ6-3 (V60516)) (OPT HL1012AZ6-3 (V73197))	A-C	10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-460	HL1187-6		....COLLAR- (V5M902) (SPEC BACC30X6) (OPT HL87-6 (V73197)) (OPT HL87-6 (V92215)) (OPT HL1187-6 (V56878)) (OPT HL1187-6 (V92215)) (OPT HL87-6 (V56878)) (OPT HL1187-6 (V73197)) -----*	A-C	10
465	314T4015-14		.....ADAPTER-FWD	A-C	1
470	14A501-300-225		.....HOUSING-VIBBREAKER (V14711)	A-C	1
471	CR2664CW6-4		...RIVET- (V05693)	A-C	250
472	CR2664CW6-5		...RIVET- (V05693)	A-C	32
473	HST11AG6-4		...BOLT- (V06725) (SPEC BACB30VU6K4) (OPT HST11AG6-4 (V73197)) (OPT HST11AG6-4 (V56878)) (OPT HST11AG6-4 (VOPTK6))	A-C	218

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-474	HST11AG6-6		...BOLT- (V06725) (SPEC BACB30VU6K6) (OPT HST11AG6-6 (V73197)) (OPT HST11AG6-6 (V56878)) (OPT HST11AG6-6 (VOPTK6))	A-C	16
475 476	BACB30NN4K3 HST79CY6		DELETED ...COLLAR- (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V56878)) (OPT HST79-6 (V92215)) (OPT HST79-6 (V5M902))	A-C	234
477	BACR15CE6D		...RIVET- (LIMITED) (SIZE DETERMINE ON INST) (USED ON ITEM 442)	A,B	336
478	BACB30VU6K		...BOLT- (LIMITED) (SIZE DETERMINE ON INST) (USED ON ITEM 442)	A,B	336
-478A	BACB30VU6K		...BOLT- (SIZE DETERMINE ON INST) (USED ON ITEMS 442A, 442B, 442C, 442D, 442E)	A,B	336
478H	HST11AG6-4		...BOLT- (V06725) (SPEC BACB30VU6K4) (OPT HST11AG6-4 (V73197)) (OPT HST11AG6-4 (V56878)) (OPT HST11AG6-4 (VOPTK6))	A,B	28

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-479	HST79CY6		...COLLAR- (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V56878)) (OPT HST79-6 (V92215)) (OPT HST79-6 (V5M902)) (LIMITED) (USED ON ITEM 442)	A,B	336
-479A	HST79CY6		...COLLAR- (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V56878)) (OPT HST79-6 (V92215)) (OPT HST79-6 (V5M902)) (USED ON ITEMS 442A, 442B, 442C, 442D, 442E)	A,B	336
479H	HST79CY6		...COLLAR- (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V56878)) (OPT HST79-6 (V92215)) (OPT HST79-6 (V5M902))	A,B	28
480 481	BACB30NN3K3 HST11AG6-3		DELETED ...BOLT- (V06725) (SPEC BACB30VU6K3) (OPT HST11AG6-3 (V73197)) (OPT HST11AG6-3 (V56878)) (OPT HST11AG6-3 (V0PTK6))	C	164

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-482	HST11AG6-4		...BOLT- (V06725) (SPEC BACB30VU6K4) (OPT HST11AG6-4 (V73197)) (OPT HST11AG6-4 (V56878)) (OPT HST11AG6-4 (VOPTK6))	C	20
483	HST79CY6		...COLLAR- (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V56878)) (OPT HST79-6 (V92215)) (OPT HST79-6 (V5M902))	C	184
484	314U4020-3		...SKIN-LE	A,B	1
485	BACB30NN4K4		DELETED		
486	314U4020-81		...SKIN-LE	C	1
487	BACB30NN4K3		.BOLT		4
488	BACB30NN3K3		.BOLT		95
489	BACB30NN4K4		.BOLT		12
490	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)		214
495	BRF200C3D		.NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))		91

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-500	BRF100C3D		.NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653))		4
505	BRF200C4D		.NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))		10
510	BRFM20C4		.NUTPLATE- (V52828) (SPEC BACN10JN4C) (OPT MF1031-4BAC (V15653)) (OPT NS103218S048 (V80539)) (OPT VN252B048 (V92215)) (OPT 101F9201M4 (V72962)) (OPT T8126C4C (V11815)) (OPT T8126C4C (V11815))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
512	314T4010-5		.STRAP		1
515	314T4013-22		DELETED		
515A	314T4013-24		.BULKHEAD ASSY-AFT (SOME COMPONENTS OF THIS ASSY ARE PERMANENTLY INSTALLED STRUCTURE AND ARE NOT IDENTIFIED IN THIS PARTS LIST) (LIMITED)	A	1
-515B	314T4013-31		.BULKHEAD ASSY-AFT (LIMITED)	A	1
-515C	314T4013-32		.BULKHEAD ASSY-AFT (LIMITED) (OPT ITEM 515D)	A	1
-515D	314T4013-36		.BULKHEAD ASSY-AFT (LIMITED) (OPT ITEM 515C)	A	1
-515E	314T4013-37		.BULKHEAD ASSY-AFT (LIMITED)	A	1
-515F	314T4013-38		DELETED		
-515G	314T4013-41		.BULKHEAD ASSY-AFT	B,C	1
-515H	314T4013-51		.BULKHEAD ASSY-AFT	D	1
R -515J	314T4013-53		.BULKHEAD ASSY-AFT (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-515K	314T4013-55		.BULKHEAD ASSY-AFT (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -515L	314T4013-56		.BULKHEAD ASSY-AFT (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -515M	314T4013-57		.BULKHEAD ASSY-AFT (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -515N	314T4013-58		.BULKHEAD ASSY-AFT (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -515P	314T4013-59		.BULKHEAD ASSY-AFT (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -515Q	314T4013-60		.BULKHEAD ASSY-AFT (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -517	314T3114-23		..ROD INSTL-HOLD OPEN (FOR DETAILS SEE FIG. 5)	A	1
R -517A	314T3114-39		..ROD INSTL-HOLD OPEN (FOR DETAILS SEE FIG. 5)	D	1
R -518	314T3114-24		..ROD INSTL-HOLD OPEN (FOR DETAILS SEE FIG. 5)	A	1
R -518A	314T3114-40		..ROD INSTL-HOLD OPEN (FOR DETAILS SEE FIG. 5)	D	1
520	314T3042-1		..FITTING ASSY	A,D	1
525	314T3042-2		..FITTING ASSY	A-D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 530	HL1012AZ6-4		ATTACHING PARTS ..BOLT- (V97928) (SPEC BACB30NX6K4) (OPT HL12VAZ6-4 (V73197)) (OPT HL12VAZ6-4 (V92215)) (OPT HL12VAZ6-4 (V97928)) (OPT L802-6K4 (V06725)) (OPT HL12VAZ6-4 (V56878)) (OPT HL1012AZ6-4 (V0PTK6)) (OPT HL1012AZ6-4 (V06725)) (OPT HL1012AZ6-4 (V06950)) (OPT HL1012AZ6-4 (V17446)) (OPT HL1012AZ6-4 (V56878)) (OPT HL1012AZ6-4 (V60516)) (OPT HL1012AZ6-4 (V73197))	A,D	9

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-535	HL1012AZ6-5		..BOLT- (V97928) (SPEC BACB30NX6K5) (OPT HL12VAZ6-5 (V73197)) (OPT HL12VAZ6-5 (V92215)) (OPT HL12VAZ6-5 (V97928)) (OPT L802-6K5 (V06725)) (OPT HL12VAZ6-5 (V56878)) (OPT HL1012AZ6-5 (V0PTK6)) (OPT HL1012AZ6-5 (V06725)) (OPT HL1012AZ6-5 (V06950)) (OPT HL1012AZ6-5 (V17446)) (OPT HL1012AZ6-5 (V56878)) (OPT HL1012AZ6-5 (V60516)) (OPT HL1012AZ6-5 (V73197))	A-D	8
540	HL1187DUW6		..COLLAR- (V5M902) (SPEC BACC30X6SW) (OPT HL87DUW6 (V73197)) (OPT HL87DUW6 (V92215)) (OPT HL1187DUW6 (V56878)) (OPT HL1187DUW6 (V92215)) (OPT HL87DUW6 (V56878)) (OPT HL1187DUW6 (V73197))	A-D	17
545	BACR15BB6AD		..RIVET- (SIZE DETERMINE ON INST) -----*-----	A,D	16

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-550	BACR15BA3AD		...RIVET- (SIZE DETERMINE ON INST)	A,D	4
555	NS202495-048		...NUTPLATE- (V80539) (SPEC BACN10KE4DCD) (OPT F51753-4CD (V15653))	A,D	2
560	314T3042-3		...FITTING- (USED ON ITEM 520)	A,D	1
565	314T3042-4		...FITTING- (USED ON ITEM 525)	A,D	1
R 567	HL1012AZ6-4		..BOLT- (V97928) (SPEC BACB30NX6K4) (OPT HL12VAZ6-4 (V73197)) (OPT HL12VAZ6-4 (V92215)) (OPT HL12VAZ6-4 (V97928)) (OPT L802-6K4 (V06725)) (OPT HL12VAZ6-4 (V56878)) (OPT HL1012AZ6-4 (V0PTK6)) (OPT HL1012AZ6-4 (V06725)) (OPT HL1012AZ6-4 (V06950)) (OPT HL1012AZ6-4 (V17446)) (OPT HL1012AZ6-4 (V56878)) (OPT HL1012AZ6-4 (V60516)) (OPT HL1012AZ6-4 (V73197))	T,U	9

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-569	HL1012AZ6-5		..BOLT- (V97928) (SPEC BACB30NX6K5) (OPT HL12VAZ6-5 (V73197)) (OPT HL12VAZ6-5 (V92215)) (OPT HL12VAZ6-5 (V97928)) (OPT L802-6K5 (V06725)) (OPT HL12VAZ6-5 (V56878)) (OPT HL1012AZ6-5 (V0PTK6)) (OPT HL1012AZ6-5 (V06725)) (OPT HL1012AZ6-5 (V06950)) (OPT HL1012AZ6-5 (V17446)) (OPT HL1012AZ6-5 (V56878)) (OPT HL1012AZ6-5 (V60516)) (OPT HL1012AZ6-5 (V73197))	T,U	8
R -570 571	314T4013-4 HL1187DUW6		DELETED ..COLLAR- (V5M902) (SPEC BACC30X6SW) (OPT HL87DUW6 (V92215)) (OPT HL87DUW6 (V73197)) (OPT HL1187DUW6 (V56878)) (OPT HL1187DUW6 (V92215)) (OPT HL87DUW6 (V56878)) (OPT HL1187DUW6 (V73197))	T,U	17
R 573	BACR15BB6AD		..RIVET- (SIZE DETERMINE ON INST)	T,U	16

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-			DELETED		
R 575	BACR15CE3D		DELETED		
R 576	314T3042-3		..FITTING	T,U	1
578	314T3042-4		..FITTING	T,U	1
580	BRF200C3M		DELETED		
-581	314T4013-5001		..COLLECTOR ASSY-LIMITED PART	B,C	1
-581A	314T4013-5002		..COLLECTOR ASSY-LIMITED PART	B,C	1
-581B	314T4013-5003		..COLLECTOR ASSY-LIMITED PART	B,C	1
-581C	314T4013-5004		..COLLECTOR ASSY-LIMITED PART	B,C	1
583	314T3042-1		...FITTING ASSY	B,C	1
585	314T4013-3		DELETED		
586	314T3042-2		...FITTING ASSY ATTACHING PARTS	B,C	1
588	HL1012AZ6-4		...BOLT- (V97928) (SPEC BACB30NX6K4) (OPT HL12VAZ6-4 (V73197)) (OPT HL12VAZ6-4 (V92215)) (OPT HL12VAZ6-4 (V97928)) (OPT L802-6K4 (V06725)) (OPT HL12VAZ6-4 (V56878)) (OPT HL1012AZ6-4 (V0PTK6)) (OPT HL1012AZ6-4 (V06725)) (OPT HL1012AZ6-4 (V06950)) (OPT HL1012AZ6-4 (V17446)) (OPT HL1012AZ6-4 (V56878)) (OPT HL1012AZ6-4 (V60516)) (OPT HL1012AZ6-4 (V73197))	B,C	9

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 590 591	BACB30LK3-4 HL1012AZ6-5		DELETED ...BOLT- (V97928) (SPEC BACB30NX6K5) (OPT HL12VAZ6-5 (V73197)) (OPT HL12VAZ6-5 (V92215)) (OPT HL12VAZ6-5 (V97928)) (OPT L802-6K5 (V06725)) (OPT HL12VAZ6-5 (V56878)) (OPT HL1012AZ6-5 (V0PTK6)) (OPT HL1012AZ6-5 (V06725)) (OPT HL1012AZ6-5 (V06950)) (OPT HL1012AZ6-5 (V17446)) (OPT HL1012AZ6-5 (V56878)) (OPT HL1012AZ6-5 (V60516)) (OPT HL1012AZ6-5 (V73197))	B,C	8
593	HL1187DUW6		...COLLAR- (V5M902) (SPEC BACC30X6SW) (OPT HL87DUW6 (V73197)) (OPT HL87DUW6 (V92215)) (OPT HL1187DUW6 (V56878)) (OPT HL1187DUW6 (V92215)) (OPT HL87DUW6 (V56878)) (OPT HL1187DUW6 (V73197))	B,C	17

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-595	BACW10P136AL		DELETED		
596	BACR15BB6AD		...RIVET- (SIZE DETERMINE ON INST) -----*-----	B,C	16
598	BACR15BA3AD		....RIVET- (SIZE DETERMINE ON INST)	B,C	4
600	BACS12CK3-9		DELETED		
601	NS202495-048		....NUTPLATE- (V80539) (SPEC BACN10KE4DCD) (OPT F51753-4CD (V15653))	B,C	2
603	BACW10P136AL		DELETED		
604	314T3042-3		....FITTING- (USED ON ITEM 583)	B,C	1
606	H10-3BAC		DELETED		
607	314T3042-4		....FITTING- (USED ON ITEM 586)	B,C	1
R-608	314T3114-23		...ROD INSTL-HOLD OPEN (FOR DETAILS SEE FIG. 5)	B,C	1
609	CL100-3-55		DELETED		
610	BRF200C3M		DELETED		
R-611	314T3114-24		...ROD INSTL-HOLD OPEN (FOR DETAILS SEE FIG. 5)	B,C	1
612	BACR15BA4AD		DELETED		
613	BACS12ER06K8		...SCREW	B,C	10
615	A1663-012-1		DELETED		
616	AN960PD6L		...WASHER	B,C	10
618	314T3013-42		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-619	H10-06BAC		...NUT- (V15653) (SPEC BACN10JC06) (OPT RMLH9075-62W (V72962)) (OPT T6S632J (V11815)) (OPT VN303A62 (V92215)) (OPT 96-62 (V80539)) (OPT BRH10A06 (V52828)) (OPT NS202101-62 (V80539))	B,C	10
621	BACR15BA4AD		DELETED		
622	314T3013-31		...SEAL	B,C	2
624	P116-473-10-495		DELETED		
625	314T3013-30		...ANGLE-SEAL	B,C	2
627	AN960KD6L		DELETED		
628	BACR15BB3AD		...RIVET- (SIZE DETERMINE ON INST)	B,C	4
630	H10-06BAC		DELETED		
631	MS27253-2		...PLATE	B,C	1
R 632	BAC27EPP0476		...MARKER-ALUMINUM FOIL	B,C	1
633	BACS12ER06K8		..SCREW	A,D,T ,U	10
636	AN960PD6L		..WASHER	A,D,T ,U	10
639	H10-06BAC		..NUT- (V15653) (SPEC BACN10JC06) (OPT RMLH9075-62W (V72962)) (OPT T6S632J (V11815)) (OPT VN303A62 (V92215)) (OPT 96-62 (V80539)) (OPT BRH10A62 (OPT T6S632J (V11815))	A,D,T ,U	10

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-642	314T3013-31		..SEAL	A,D,T U	2
645	314T3013-30		..ANGLE-SEAL	A,D,T U	2
R 647	BAC27EPP0476		..MARKER-ALUMINUM FOIL	A,D	1
648	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	A,D,T U	4
651	MS27253-2		..PLATE	A,D,T U	1
652	314T4010-13		.SEAL- (LIMITED)	C	1
-652A	314T4010-13		.SEAL	D-S	1
653	BACR15CE6D		.RIVET- (SIZE DETERMINE ON INST)		294
655	HL523AZ8-39		.BOLT- (V73197) (SPEC BACB30NZ8K39) (OPT L804-8K39 (V06725)) (OPT HL523AZ8-39 (V56878)) (OPT HL523AZ8-39 (V92215)) (OPT HL523AZ8-39 (V97928)) (OPT HL523AZ8-39 (V0PTK6)) (OPT HL523AZ8-39 (V60516)) (OPT HL523AZ8-39 (V06725))		12

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-657	HL523AZ8-37		.BOLT- (V73197) (SPEC BACB30NZ8K37) (OPT L804-8K37 (V06725)) (OPT HL523AZ8-37 (V56878)) (OPT HL523AZ8-37 (V92215)) (OPT HL523AZ8-37 (V97928)) (OPT HL523AZ8-37 (V0PTK6)) (OPT HL523AZ8-37 (V60516)) (OPT HL523AZ8-37 (V06725))		105
660	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))		117
663	BACS40R11B45F		.SHIM		AR
666	BACS40R11B66F		.SHIM		AR
669	BACS40R11B32F		.SHIM		AR
672	314T4011-1		DELETED		
672A	314T4011-120		.PANEL ASSY-INNER ACOUSTIC	A,B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-673	314T4012-1		.PANEL ASSY-NOISE REDUCTION (FOR DETAILS SEE FIG. 3)	C	1
-673A	314T4012-113		.PANEL ASSY-NOISE REDUCTION (FOR DETAILS SEE FIG. 3)	D	1
675	HL523AZ6-34		..BOLT- (V73197) (SPEC BACB30NZ6K34) (OPT L804-6K34 (V06725)) (OPT HL523AZ6-34 (V56878)) (OPT HL523AZ6-34 (V92215)) (OPT HL523AZ6-34 (V97928)) (OPT HL523AZ6-34 (V0PTK6)) (OPT HL523AZ6-34 (V60516)) (OPT HL523AZ6-34 (V06725))	A,B	4
678	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A,B	4
681	314T3011-161		..BRACKET ASSY	A,B	1
684	BACR15BB5AD		...RIVET- (SIZE DETERMINE ON INST)	A,B	16
687	314T3011-164		...CLIP	A,B	4
690	314T3011-162		...BRACKET	A,B	1
693	314T3011-163		...BRACKET	A,B	1
696	BACR15CE3KE		..RIVET- (SIZE DETERMINE ON INST)	A,B	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-699	BRF200C3M		..NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))	A,B	2
702	BRF100C3M		..NUTPLATE- (V52828) (SPEC BACN10KB3CFM) (OPT F2001-3 (V15653)) (OPT T8113C1032C (V11815)) (OPT VN151D1-02 (V92215)) (OPT 109F9207-3 (V72962)) (OPT F2001-3 (V15653))	A,B	1
703	HL523AZ8-35		..BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725))	A,B	54

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-703G	HL79-8		..COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	A,B	54
703P 704	314T4011-6 HL523AZ8-35		..SPLICE-STRAP ..BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725))	A,B A,B	1 50
704G	HL79-8		..COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	A,B	50
704P	314T4011-7		..SPLICE-STRAP	A,B	1
705	314T4011-3		DELETED		
705A	314T4011-116		..PANEL ASSY-UPR (LIMITED)	A,B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -705B	314T4011-130		..PANEL ASSY-UPR (LIMITED)	A,B	1
-705C	314T4011-158		..PANEL ASSY-UPR (LIMITED)	A,B	1
706	HL523AZ8-35		..BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725))	A,B	46
706G	HL79-8		..COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	A,B	46
706P	314T4011-5		..SPLICE-STRAP	A,B	1
708	314T4011-4		DELETED		
-708A	314T4011-111		DELETED		
708B	314T4011-114		..PANEL ASSY-LWR (LIMITED)	A,B	1
-708C	314T4011-128		..PANEL ASSY-LWR (LIMITED)	A,B	1
711	314T4011-2		DELETED		
711A	314T4011-115		..PANEL ASSY-LH (LIMITED)	A,B	1
-711B	314T4011-129		..PANEL ASSY-LH (LIMITED)	A,B	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -711C	314T4011-159		..PANEL ASSY-LH (LIMITED)	A,B	1
714	L804-5K12		.BOLT- (V06725) (SPEC BACB30NZ5K12) (OPT HL523AZ5-12 (V56878)) (OPT HL523AZ5-12 (V73197)) (OPT HL523AZ5-12 (V92215)) (OPT HL523AZ5-12 (V97928)) (OPT HL523AZ5-12 (V0PTK6)) (OPT HL523AZ5-12 (V60516)) (OPT HL523AZ5-12 (V06725))		34
717	HL79-5		.COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))		34
720	MS18064-38		DELETED		
720A	MS18064-68		.SETSCREW		17
723	314U4012-11		.NUTPLATE ASSY		17
726	BACR15CE3D		..RIVET- (SIZE DETERMINE ON INST)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-729	BRF200C3D		..NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))		1
732	314U4012-12		..PLATE		1
735	MS18064-73		.SETSCREW		16
738	HL523AZ5-15		.BOLT- (V06725) (SPEC BACB30NZ5K15) (OPT HL523AZ5-15 (V56878)) (OPT HL523AZ5-15 (V73197)) (OPT HL523AZ5-15 (V92215)) (OPT HL523AZ5-15 (V97928)) (OPT HL523AZ5-15 (V0PTK6)) (OPT HL523AZ5-15 (V60516)) (OPT L804-5K15 (V06725))		16

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-741	HL79-5		.COLLAR- (V5M902) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878)) (OPT HL70-5 (V56878))		16
744	314T3010-10		.CHANNEL ASSY		8
747	BACR15BA3D		..RIVET- (SIZE DETERMINE ON INST)		4
750	BRF200C4D		..NUTPLATE- (V52828) (SPEC BACN10JR4CFD) (OPT K51602-4BAC (V15653)) (OPT NS202476-048 (V80539)) (OPT 102F9201-4 (V72962)) (OPT T8092C428CD (V11815))		2
753	BACB30LH2K6		.BOLT		120
756	BACN10JC08CD		.NUT		120
759	314T4022-1		.RETAINER-NUT (LIMITED) (OPT ITEM 759A)	A	60

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -759A	314T4022-2		.RETAINER-NUT (LIMITED) (OPT ITEM 759)	A	60
-759B 762	314T4022-2 H51560-6		.RETAINER-NUT .NUT- (V15653) (SPEC BACN10HR6CD) (OPT 67832CD624 (V56878)) (OPT BMN5024CWD3-6 (V97928)) (OPT 102LH9031-6 (V72962)) (OPT BH00303CM6 (V27238)) (OPT SL7108C624 (V11815)) (OPT BH00303CM6 (V27238)) (OPT BMN5024CWD36 (V97928)) (OPT CR60306 (V62554)) (OPT H51560 (V15653)) (OPT SL7108C6 (V11815)) (OPT VCU0005D (V06710)) (OPT 102LH90316 (V72962))	B-S	60 60
-765	314T4024-1		.CONTAINMENT INSTL- FAN BLADE	A-C	1
-766	314T4024-5001		..CONTAINMENT ASSY-BELT (LIMITED)	A-C	1
-766A	314T4024-5002		..CONTAINMENT ASSY-BELT (LIMITED)	A-C	1
-766B	314T4024-5003		..CONTAINMENT ASSY-BELT (LIMITED)	A-C	1
-766C	314T4024-5004		..CONTAINMENT ASSY-BELT (LIMITED)	A-C	1
-766D	314T4024-5005		..CONTAINMENT ASSY-BELT (LIMITED)	A-C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-768	314T4025-1		...FITTING-SPRT (USED ON ITEM 766C)	A-C	1
-768A	314T4025-4		DELETED		
-768B	314T4025-7		...FITTING-SPRT (USED ON ITEMS 766, 766A, 766B)	A-C	1
-768C	314T4025-10		...FITTING-SPRT (USED ON ITEM 766D)	A-C	1
771	314T4025-2		...FITTING-SPRT (USED ON ITEM 766C)	A-C	1
-771A	314T4025-5		DELETED		
-771B	314T4025-8		...FITTING-SPRT (USED ON ITEMS 766, 766A, 766B)	A-C	1
-771C	314T4025-11		...FITTING-SPRT (USED ON ITEM 766D)	A-C	1
774	314T4025-3		...FITTING-SPRT (USED ON ITEM 766C)	A-C	1
-774A	314T4025-6		DELETED		
-774B	314T4025-9		...FITTING-SPRT (USED ON ITEMS 766, 766A, 766B)	A-C	1
-774C	314T4025-12		...FITTING-SPRT (USED ON ITEM 766D)	A-C	1
777	221-0138-505		...CONTAINMENT ASSY- (V51563) (USED ON ITEMS 766, 766C)	A-C	1
-777A	221-0138-505		...CONTAINMENT ASSY- (V51563) (OPT ITEMS 777B, 780) (USED ON ITEM 766A)	A-C	1
-777B	221-0138-511		...CONTAINMENT ASSY- (V51563) (OPT ITEMS 777A, 780) (USED ON ITEM 766A)	A-C	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -780	314T4021-1		...BELT ASSY- (OPT ITEMS 777A, 777B) (USED ON ITEM 766A)	A-C	1
-780A	314T4021-1		...BELT ASSY- (USED ON ITEMS 766B, 766D)	A-C	1
-800	61B43542		.WIRE BUNDLE ASSY- (OPT ITEM 800A)	A-C	1
-800A	286T3542		.WIRE BUNDLE ASSY- (OPT ITEM 800)	A-C	1
-803	61B43544		.WIRE BUNDLE ASSY- (OPT ITEM 803A)	A-C	1
-803A	286T3544		.WIRE BUNDLE ASSY- (OPT ITEM 803)	A-C	1

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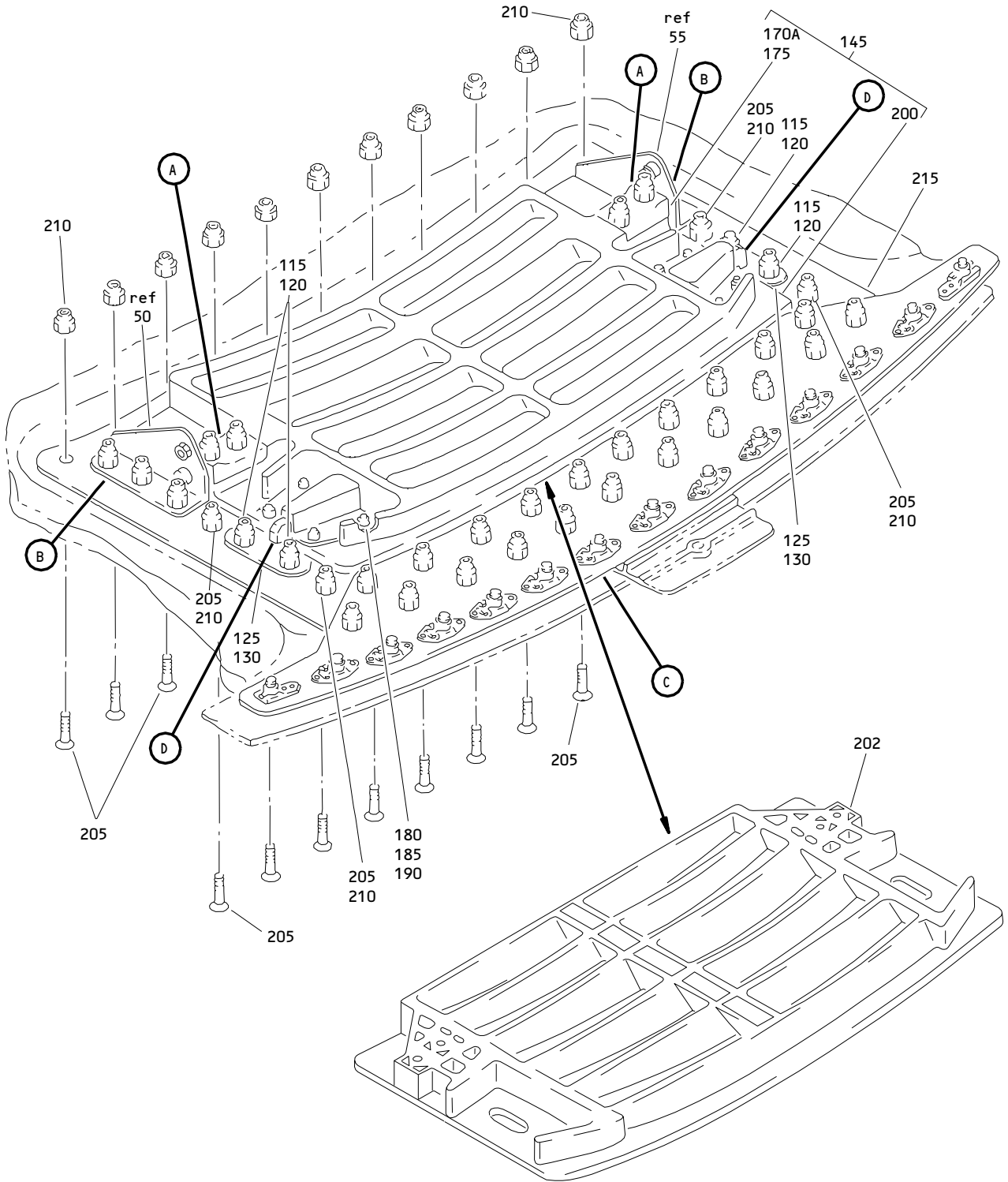
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -805	314T3601-1		.WIRING INSTL- (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -805A	314T3601-2		.WIRING INSTL- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -805B	314T3601-5		.WIRING INSTL- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -805C	314T3601-6		.WIRING INSTL- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -805D	314T3601-7		.WIRING INSTL- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -805E	314T3601-8		.WIRING INSTL- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	1
R -805F	314T3601-9		.WIRING INSTL- (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -805G	314T3601-10		.WIRING INSTL- (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	1
R -810	286T3542-042		..WIRE BUNDLE ASSY	U	1
R -810A	61B43542-042		..WIRE BUNDLE ASSY	T,U	1
R -815	286T3544-040		..WIRE BUNDLE ASSY	U	1
R -815A	61B43544-040		..WIRE BUNDLE ASSY	T,U	1

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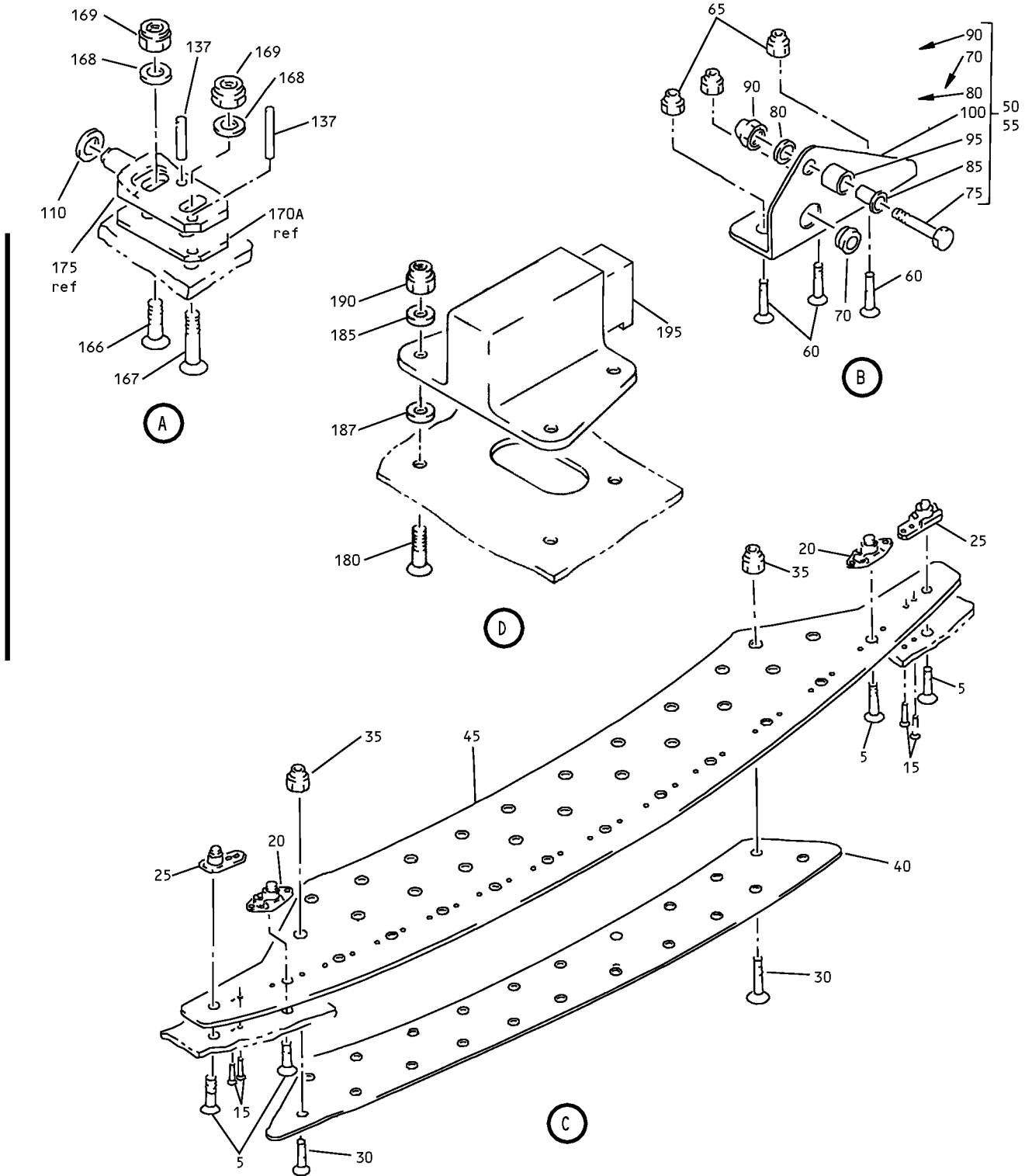
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Door Instl-Inlet Pressure Relief Tai Vent  
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Door Instl-Inlet Pressure Relief Tai Vent  
 Figure 2 (Sheet 2)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -1	314T4026-1		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT	A-C	RF
R -1A	314T4026-19		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1B	314T4026-23		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1C	314T4026-25		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1D	314T4026-27		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1E	314T4026-29		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1F	314T4026-31		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -1G	314T4026-33		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -1H	314T4026-35		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 02- -1J	314T4026-36		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -1K	314T4026-37		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -1L	314T4026-38		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -1M	314T4026-39		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -1N	314T4026-40		DOOR INSTL-INLET PRESSURE RELIEF TAI VENT (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
5	BACB30NN3K6		.BOLT	A-C,T ,U	14
10	BACS40R008B238F		DELETED		
15	BACR15BA3AD		.RIVET- (SIZE DETERMINE ON INST)	A-C,T ,U	28
20	BRF200C3D		.NUTPLATE- (V52828) (SPEC BACN10JR3CFD) (OPT K51602-3BAC (V15653)) (OPT NS202476-02 (V80539)) (OPT 102F9201-3 (V72962)) (OPT T8092C1032CD (V11815))	A-C,T ,U	12
25	BRF100C3D		.NUTPLATE- (V52828) (SPEC BACN10KB3CFD) (OPT F51604-3 (V15653)) (OPT 102F9207P3 (V72962)) (OPT F51604-3 (V15653))	A-C,T ,U	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-30	HL13VAZ6-6		.BOLT- (V56878) (SPEC BACB30NY6K6) (OPT HL13VAZ6-6 (V73197)) (OPT HL13VAZ6-6 (V92215)) (OPT HL13VAZ6-6 (V97928)) (OPT L801-6K6 (V06725)) (OPT HL13VAZ6-6 (V08524)) (OPT HL13V6 (V06725)) (OPT HL13VAZ6-6 (V60516))	A-C,T ,U	21
35	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A-C,T ,U	21
40	314T4026-10		.FILLER	A-C,T ,U	1
45	314T4026-9		.SPLICE	A-C,T ,U	1
50	314T4026-3		.SUPPORT ASSY-HINGE	A-C,T ,U	1
55	314T4026-4		.SUPPORT ASSY-HINGE	A-C,T ,U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- 60	HL13VAZ6-6		ATTACHING PARTS .BOLT- (V56878) (SPEC BACB30NY6K6) (OPT HL13VAZ6-6 (V73197)) (OPT HL13VAZ6-6 (V92215)) (OPT HL13VAZ6-6 (V97928)) (OPT L801-6K6 (V06725)) (OPT HL13VAZ6-6 (V08524)) (OPT HL13V6 (V06725)) (OPT HL13VAZ6-6 (V60516))	A-C,T ,U	6
65	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878)) -----*-----	A-C,T ,U	6
70	BACB28AP04P013		..BUSHING	A-C,T ,U	1
75	BACB30LJ3-11		..BOLT	A-C,T ,U	1
80	AN960KD10LL		..WASHER	A-C,T ,U	1
85	BACS18C8-8		..SPACER	A-C,T ,U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-90	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A-C,T ,U	1
95	314T4026-14		..STOP-RUBBER	A-C,T ,U	1
100	314T4026-11		..SUPPORT- (USED ON ITEM 50)	A-C,T ,U	1
-105	314T4026-12		..SUPPORT- (USED ON ITEM 55)	A-C,T ,U	1
110	314T4026-6		.WASHER- (OPT ITEM 110A)	A-C,T ,U	AR
-110A	AN960KD416L		.WASHER- (OPT ITEM 110)	A-C,T ,U	AR
115	HL13VAZ6-5		.BOLT- (V56878) (SPEC BACB30NY6K5) (OPT HL13VAZ6-5 (V73197)) (OPT HL13VAZ6-5 (V92215)) (OPT HL13VAZ6-5 (V97928)) (OPT L801-6K5 (V06725)) (OPT HL13VAZ6-5 (V08524)) (OPT HL13V5 (V06725)) (OPT HL13VAZ6-5 (V17446))	A-C,T ,U	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
02-120	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A-C,T ,U	4
125	314T4026-7		.SHIM	A-C,T ,U	2
130	314T4026-5		.PLATE-LATCH	A-C,T ,U	2
135	MS16562-12		DELETED		
137	MS16562-10		.PIN-SPR	A-C,T ,U	4
140	MS16562-13		DELETED		
145	314T4026-2		.DOOR ASSY- (REPLD BY ITEM 145A, 145B)	A-C	1
-145A	314T4026-16		.DOOR ASSY- (REPLS ITEM 145) (REPLD BY ITEM 145B)	A-C	1
-145B	314T4026-18		.DOOR ASSY- (REPLS ITEMS 145, 145A)	A-C	1
R -145C	314T4026-18		.DOOR ASSY	A-C,T ,U	1
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
150	BACB30LH3-11		DELETED		
155	BACB30LH3-13		DELETED		
160	AN960C10		DELETED		
165	HL79-6		DELETED		
166	BACB30LH3-11		..BOLT	A-C,T U	2
167	BACB30LH3-13		..BOLT	A-C,T U	2
168	AN960C10		..WASHER	A-C,T U	4
169	HL79-6		..COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A-C,T U	4
170	314T4026-13		DELETED		
170A	314T4026-17		..SHIM	A-C,T U	2
175	314T3231-1		..FITTING-HINGE	A-C,T U	2
180	BACS12ER06K8		..SCREW	A-C,T U	8
185	AN960C6		..WASHER	A-C,T U	8
R 187	AN960C6		..WASHER	A-C,T U	AR

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-190	BRH10C06D		..NUT- (V52828) (SPEC BACN10JC06CD) (OPT T6C632JCD (V11815)) (OPT NS202486-62 (V80539)) (OPT 102LH9075-62W (V72962)) (OPT H51650-06BAC (V15653))	A-C,T ,U	8
-190A	60B90300-502		DELETED		
-190B	TL22057-101		..LATCH- (V29372) (SPEC 60B90300-502) (USED ON ITEMS 145B, 145C)	A-C,T ,U	2
195	43018-102		..LATCH- (V29372) (SPEC 60B90300-4) (OPT 43018-101 (V29372)) (OPT H2620-1 (V83014)) (OPT H2620-3 (V83014)) (USED ON ITEMS 145, 145A)	A-C	2
200	314T4027-1		..DOOR- (USED ON ITEM 145)	A-C	1
-200A	314T4023-1		DELETED		
202	314T4023-3		..DOOR- (USED ON ITEMS 145A, 145B, 145C)	A-C,T ,U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-205	HL13VAZ6-4		.BOLT- (V56878) (SPEC BACB30NY6K4) (OPT HL13VAZ6-4 (V73197)) (OPT HL13VAZ6-4 (V92215)) (OPT HL13VAZ6-4 (V97928)) (OPT L801-6K4 (V06725)) (OPT HL13VAZ6-4 (V08524)) (OPT HL13V4 (V06725)) (OPT HL13VAZ6-4 (V17446))	A-C,T ,U	15
210	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	A-C,T ,U	15
215	314T4026-8		.DOUBLER	A-C,T ,U	1

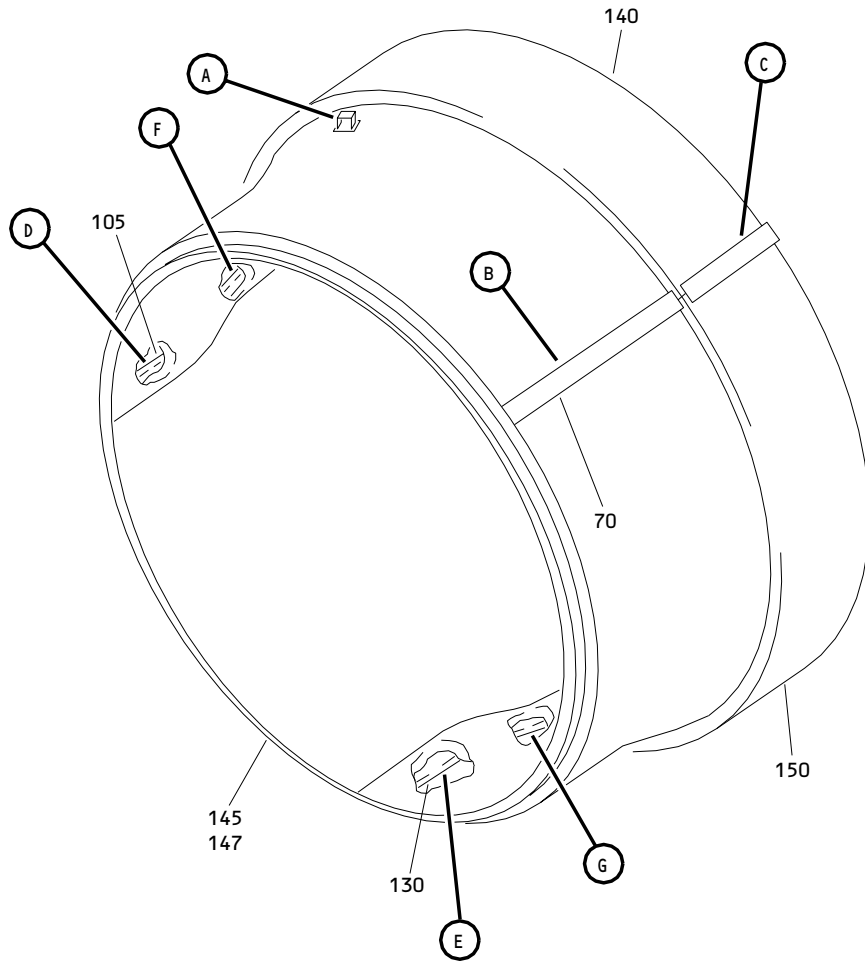
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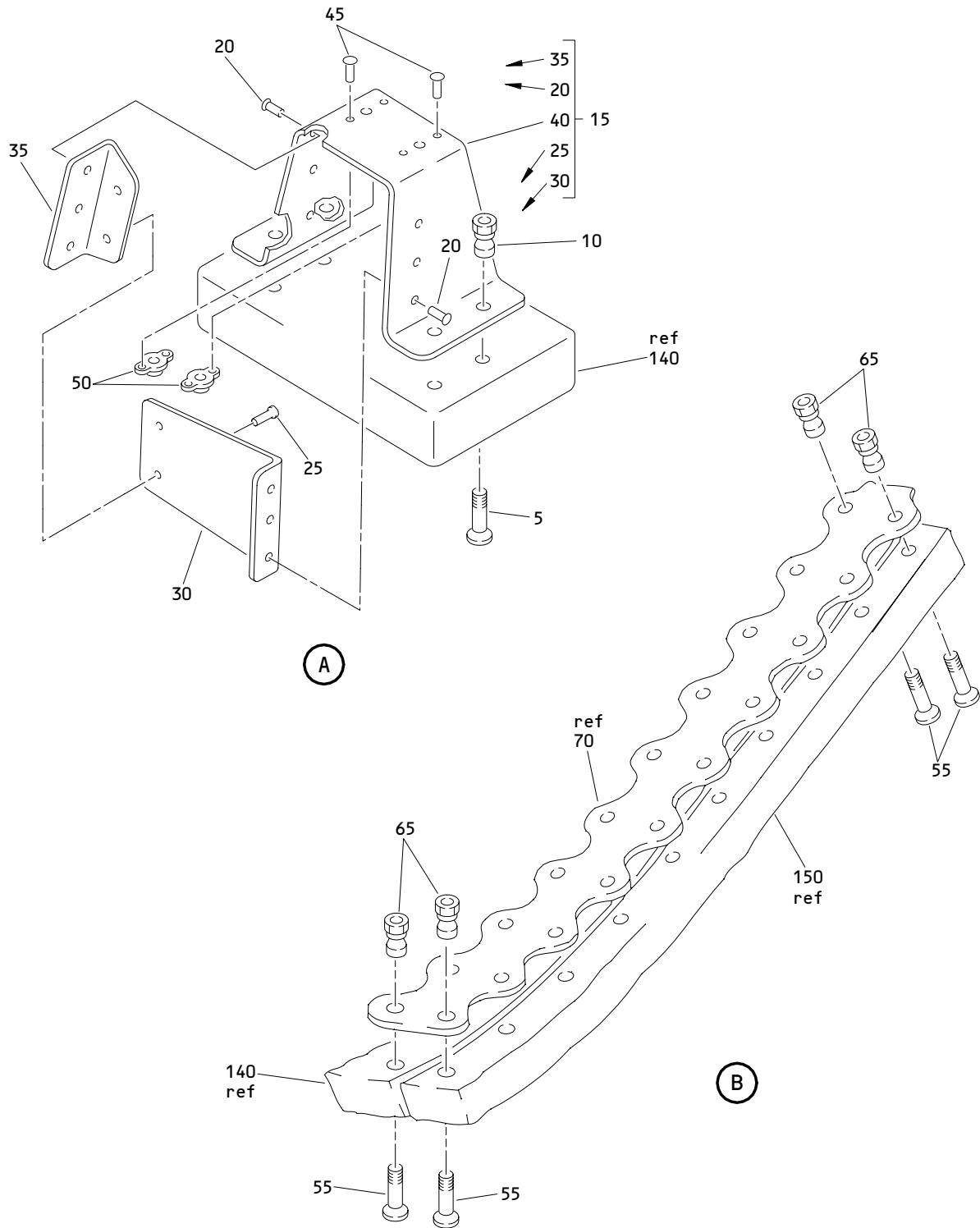


Panel Assembly - Noise Reduction  
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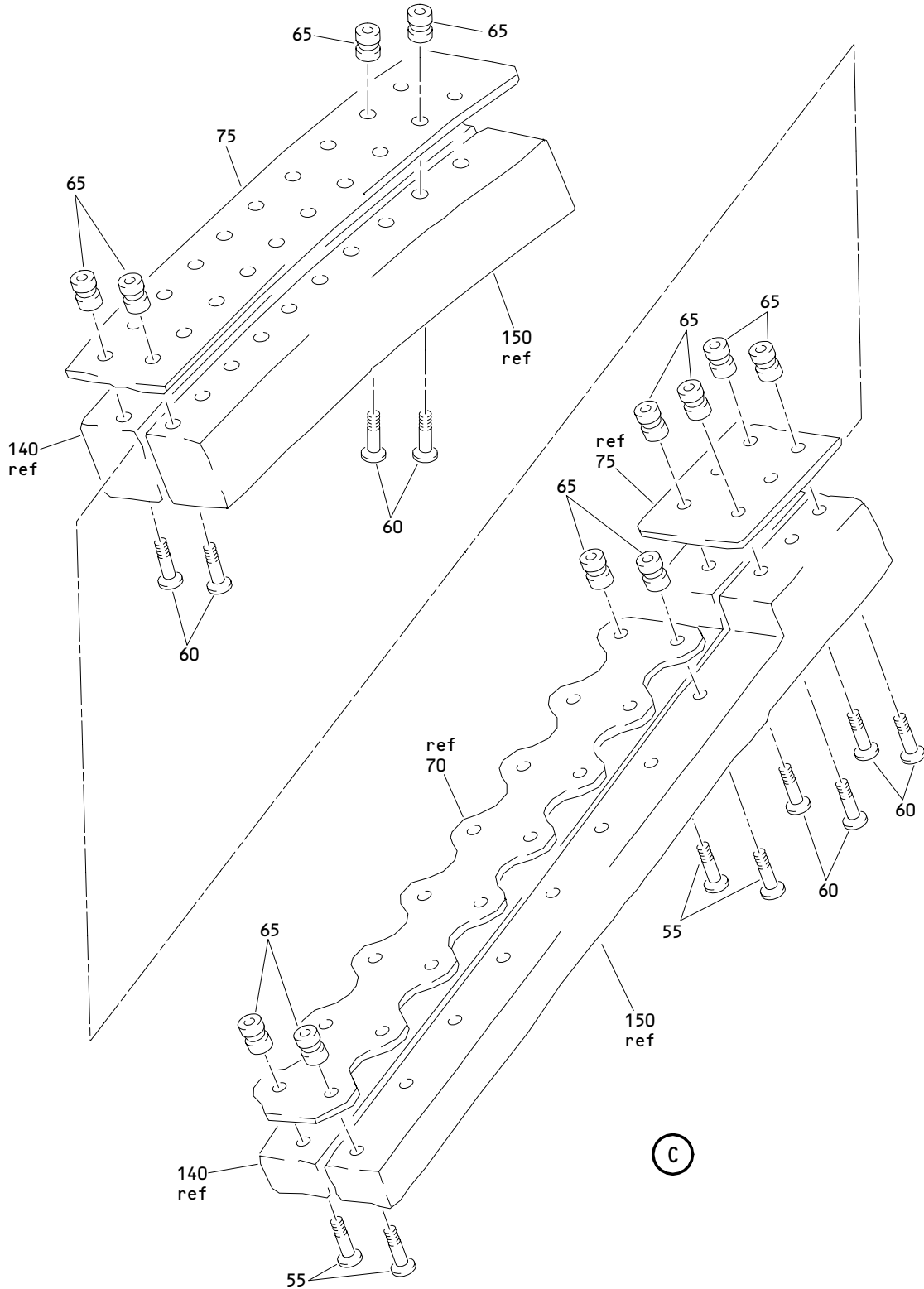




Panel Assembly - Noise Reduction  
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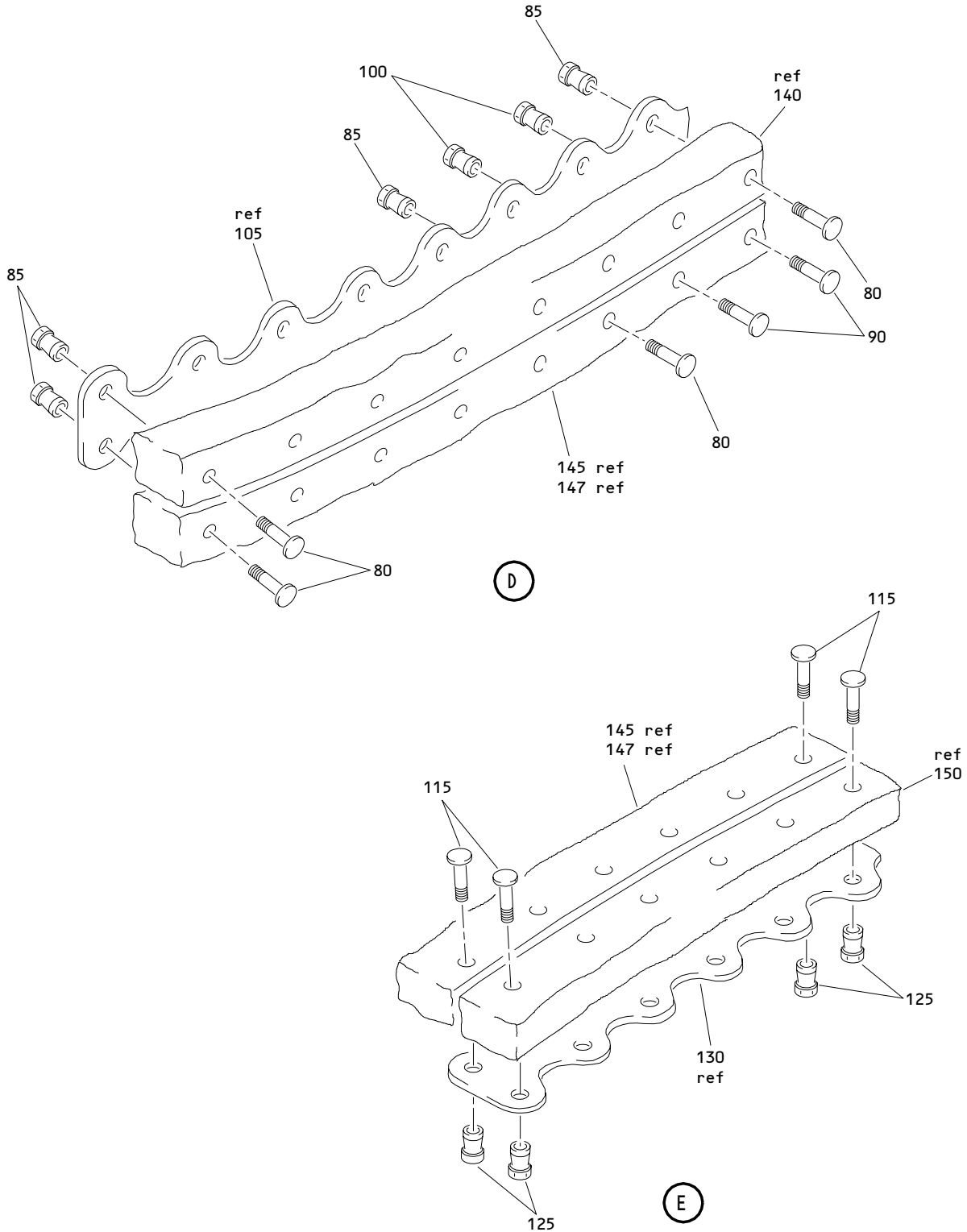
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Panel Assembly - Noise Reduction  
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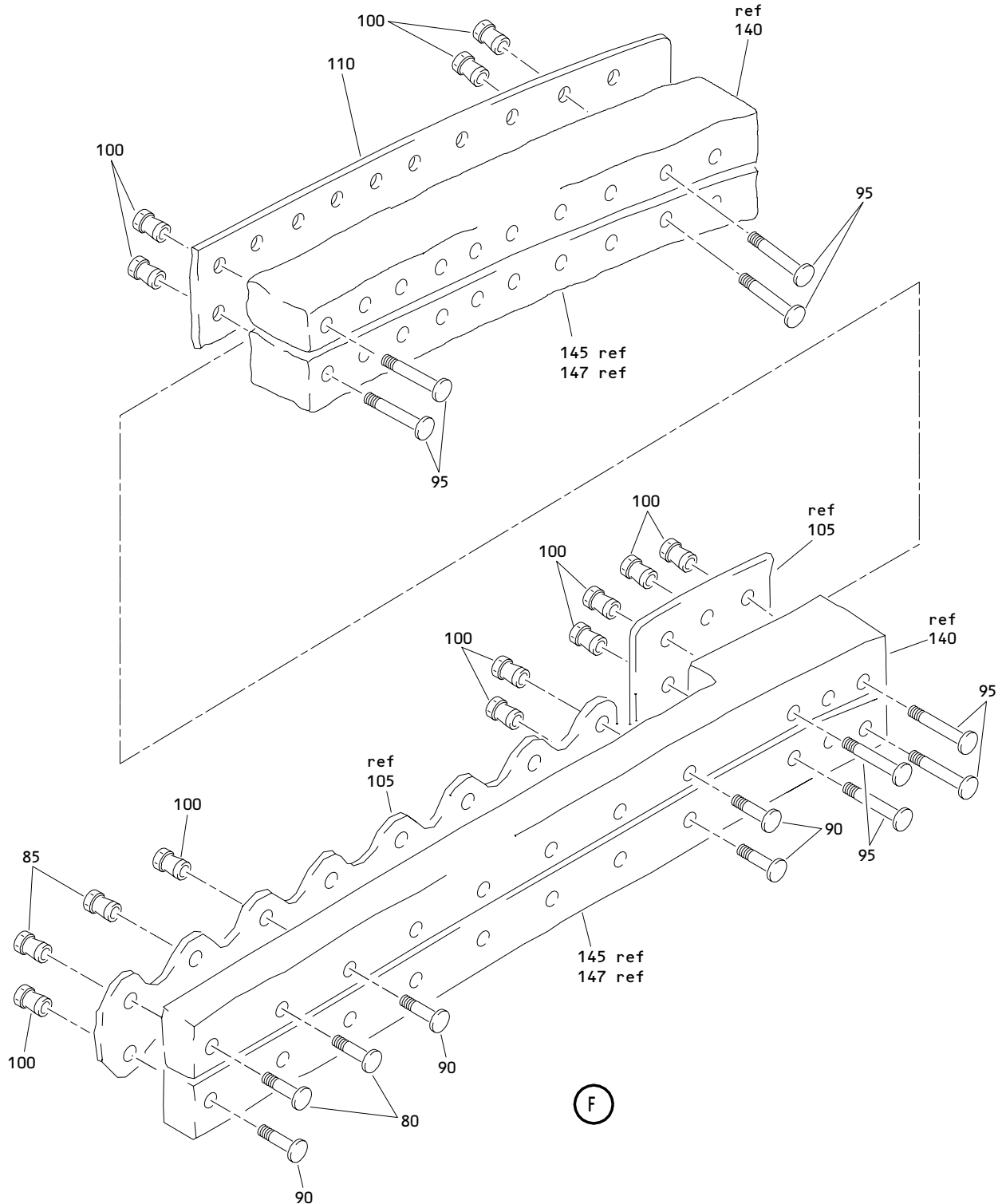
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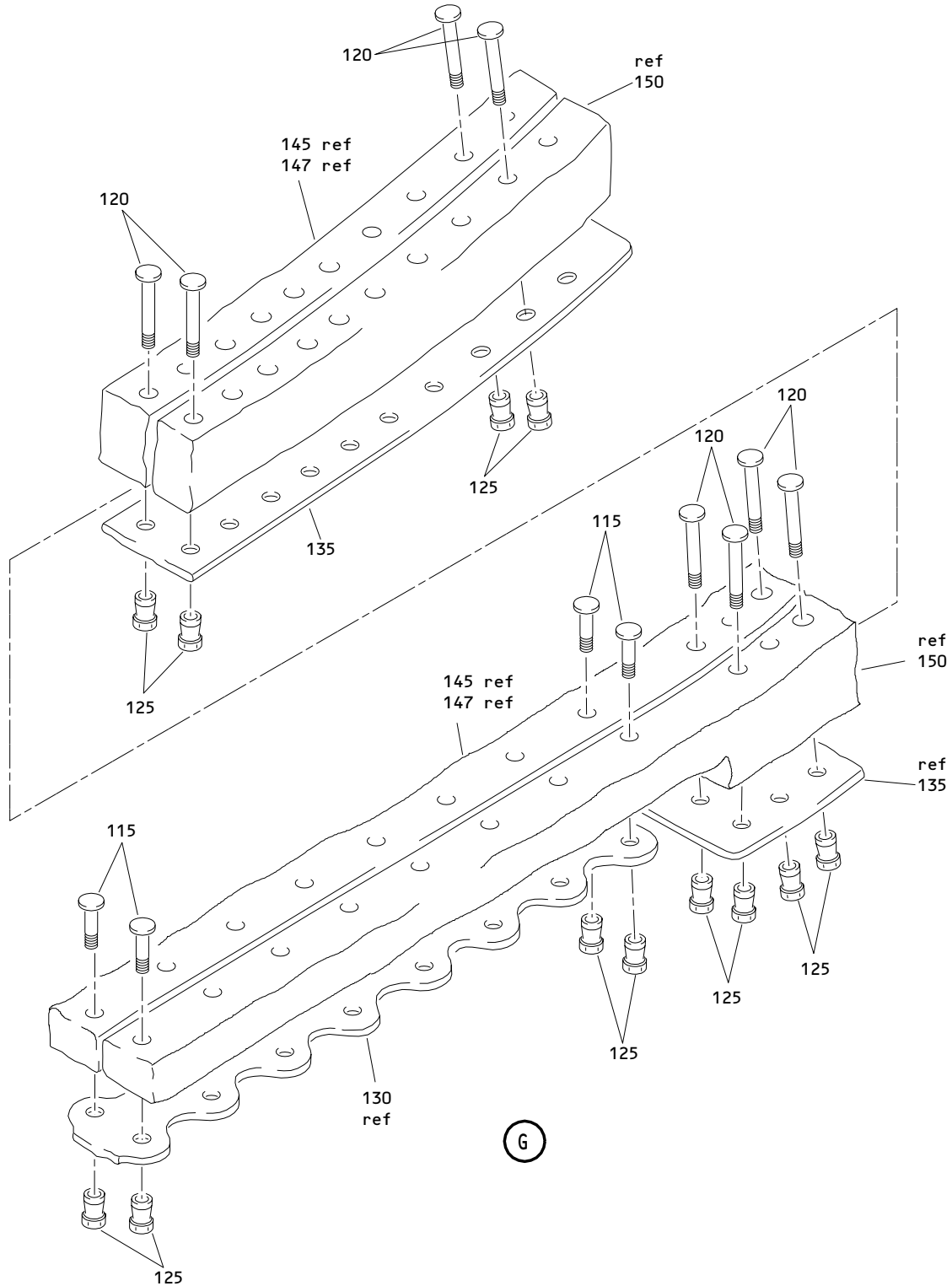
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Panel Assembly - Noise Reduction  
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Panel Assembly - Noise Reduction  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
R -1A	314T4012-1		PANEL ASSY-NOISE REDUCTION	C	RF
R -1B	314T4012-113		PANEL ASSY-NOISE REDUCTION	D	RF
R -1C	314T4012-113		PANEL ASSY-NOISE REDUCTION (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1D	314T4012-115		PANEL ASSY-NOISE REDUCTION (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1E	314T4012-116		PANEL ASSY-NOISE REDUCTION (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1F	314T4012-117		PANEL ASSY-NOISE REDUCTION (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1G	314T4012-118		PANEL ASSY-NOISE REDUCTION (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1H	314T4012-119		PANEL ASSY-NOISE REDUCTION (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -1J	314T4012-120		PANEL ASSY-NOISE REDUCTION (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-5	HL523AZ6-19		.BOLT- (V73197) (SPEC BACB30NZ6K19) (OPT L804-6K19 (V06725)) (OPT HL523AZ6-19 (V56878)) (OPT HL523AZ6-19 (V92215)) (OPT HL523AZ6-19 (V97928)) (OPT HL523AZ6-19 (V0PTK6)) (OPT HL523AZ6-19 (V60516)) (OPT HL523AZ6-19 (V06725))	C,D,T ,U	4
10	HL79-6		.COLLAR- (V5M902) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878)) (OPT HL79-6 (V56878))	C,D,T ,U	4
15	314T4012-92		.BRACKET ASSY	C,D,T ,U	1
20	BACR15FT5AD		..RIVET- (SIZE DETERMINE ON INST)	C,D,T ,U	6
25	BACR15FT6AD		..RIVET- (SIZE DETERMINE ON INST)	C,D,T ,U	2
30	314T4012-103		..WEB	C,D,T ,U	1
35	314T4012-104		..ANGLE	C,D,T ,U	1
40	314T4012-102		..BRACKET	C,D,T ,U	1
45	BACR15CE3D		.RIVET- (SIZE DETERMINE ON INST)	C,D,T ,U	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-50	BRF200C3M		.NUTPLATE- (V52828) (SPEC BACN10JR3CFM) (OPT F5001-3BAC (V15653)) (OPT NS103203SE02 (V80539)) (OPT T8092C1032 (V11815)) (OPT VN152D1-02 (V92215)) (OPT 109F9201-3 (V72962))	C,D,T ,U	2
55	HL523AZ8-19		.BOLT- (V56878) (SPEC BACB30NZ8K19) (OPT HL523AZ8-19 (V92215)) (OPT L804-8K19 (V06725)) (OPT HL523AZ8-19 (V60516)) (OPT HL523AZ8-19 (V0PTK6)) (OPT HL523AZ8-19 (V73197)) (OPT HL523AZ8-19 (V97928)) (OPT HL523AZ8-19 (V06725))	C,D,T ,U	36

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-60	HL523AZ8-35		.BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725))	C,D,T ,U	24
65	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	C,D,T ,U	60
70	314T4012-15		.STRAP-SPLICE, FWD	C,D,T ,U	1
75	314T4012-39		.STRAP-SPLICE, AFT	C,D,T ,U	1
80	HST11AG8-19		.BOLT- (V0PTK6) (SPEC BACB30VU8K19) (OPT HST11AG8-19 (V73197)) (OPT HST11AG8-19 (V56878)) (OPT HST11AG8-19 (V06725))	C,D,T ,U	16

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-85	HST828AW		.COLLAR- (V5M902) (SPEC BACC30BQ8) (OPT HST828AW (V56878)) (OPT HST828AW (V73197)) (OPT HST82CY8APBW (V73197)) (OPT HST82CY8APBW (V56878))	C,D,T ,U	16
90	HL523AZ8-19		.BOLT- (V56878) (SPEC BACB30NZ8K19) (OPT HL523AZ8-19 (V92215)) (OPT L804-8K19 (V06725)) (OPT HL523AZ8-19 (V60516)) (OPT HL523AZ8-19 (V0PTK6)) (OPT HL523AZ8-19 (V73197)) (OPT HL523AZ8-19 (V97928)) (OPT HL523AZ8-19 (V06725))	C,D,T ,U	16
95	HL523AZ8-35		.BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725))	C,D,T ,U	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-100	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	C,D,T ,U	40
105	314T4012-16		.STRAP-SPLICE, FWD	C,D,T ,U	1
110	314T4012-42		.STRAP-SPLICE, AFT	C,D,T ,U	1
115	HL523AZ8-19		.BOLT- (V56878) (SPEC BACB30NZ8K19) (OPT HL523AZ8-19 (V92215)) (OPT L804-8K19 (V06725)) (OPT HL523AZ8-19 (V60516)) (OPT HL523AZ8-19 (V0PTK6)) (OPT HL523AZ8-19 (V73197)) (OPT HL523AZ8-19 (V97928)) (OPT HL523AZ8-19 (V06725))	C,D,T ,U	28

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-120	HL523AZ8-35		.BOLT- (V73197) (SPEC BACB30NZ8K35) (OPT L804-8K35 (V06725)) (OPT HL523AZ8-35 (V56878)) (OPT HL523AZ8-35 (V92215)) (OPT HL523AZ8-35 (V97928)) (OPT HL523AZ8-35 (V0PTK6)) (OPT HL523AZ8-35 (V60516)) (OPT HL523AZ8-35 (V06725))	C,D,T ,U	24
125	HL79-8		.COLLAR- (V5M902) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) (OPT HL79-8 (V56878))	C,D,T ,U	52
130	314T4012-14		.STRAP-SPLICE, FWD	C,D,T ,U	1
135	314T4012-38		.STRAP-SPLICE, AFT	C,D,T ,U	1
140	314T4012-3		.PANEL ASSY-UPR	C,D,T ,U	1

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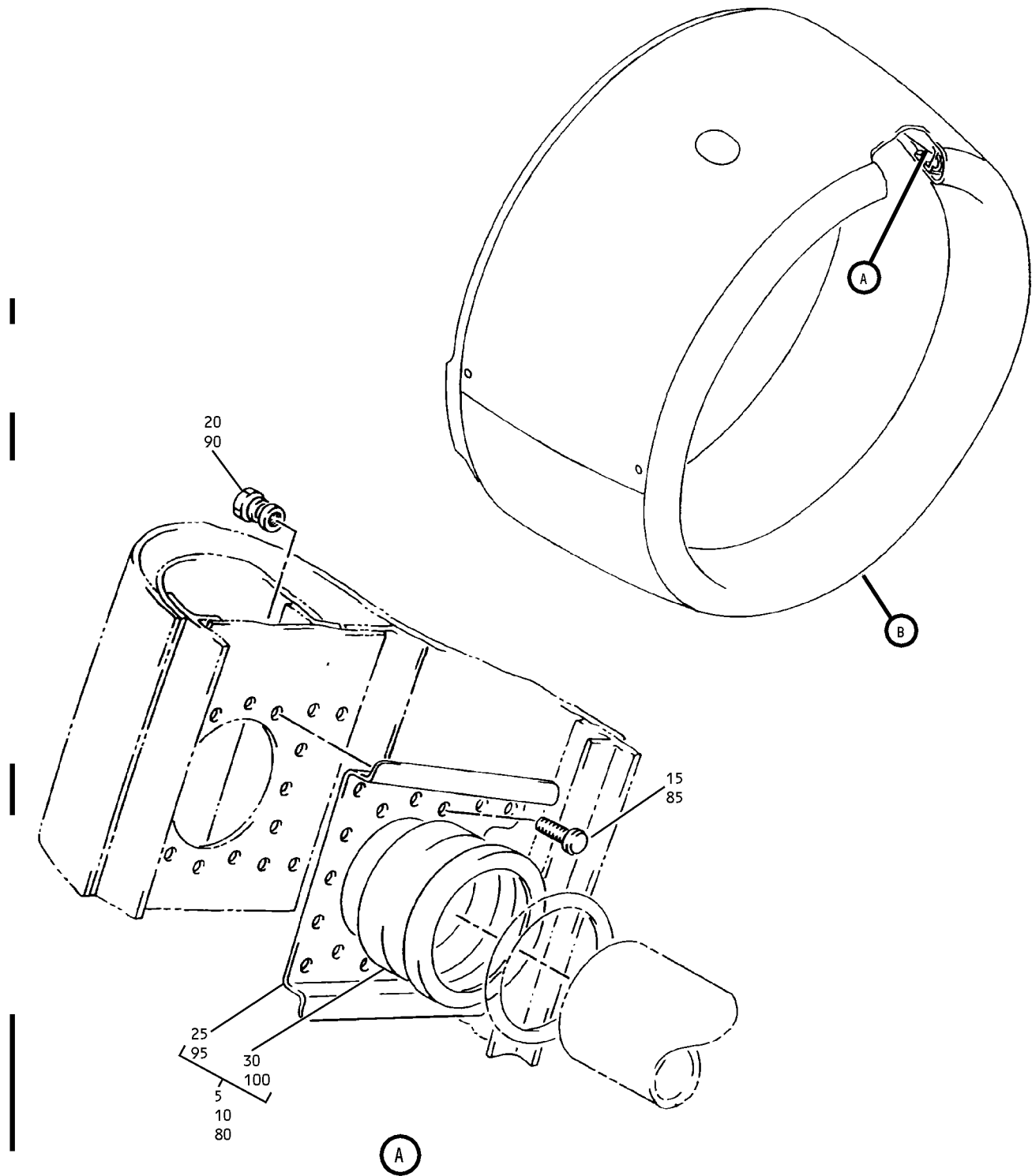
 ILLUSTRATED PARTS LIST  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-					
-142	314T4012-5001		.COLLECTOR-LIMITED PART	C	1
-142A	314T4012-5002		.COLLECTOR-LIMITED PART	C	1
145	314T4012-2		..PANEL ASSY-LWR (USED ON ITEM 142)	C	1
-145A	314T4012-112		..PANEL ASSY-LWR (USED ON ITEM 142A)	C	1
147	314T4012-112		.PANEL ASSY-LWR	D,T,U	1
150	314T4012-4		.PANEL ASSY-LH	C,D,T ,U	1

- Item Not Illustrated

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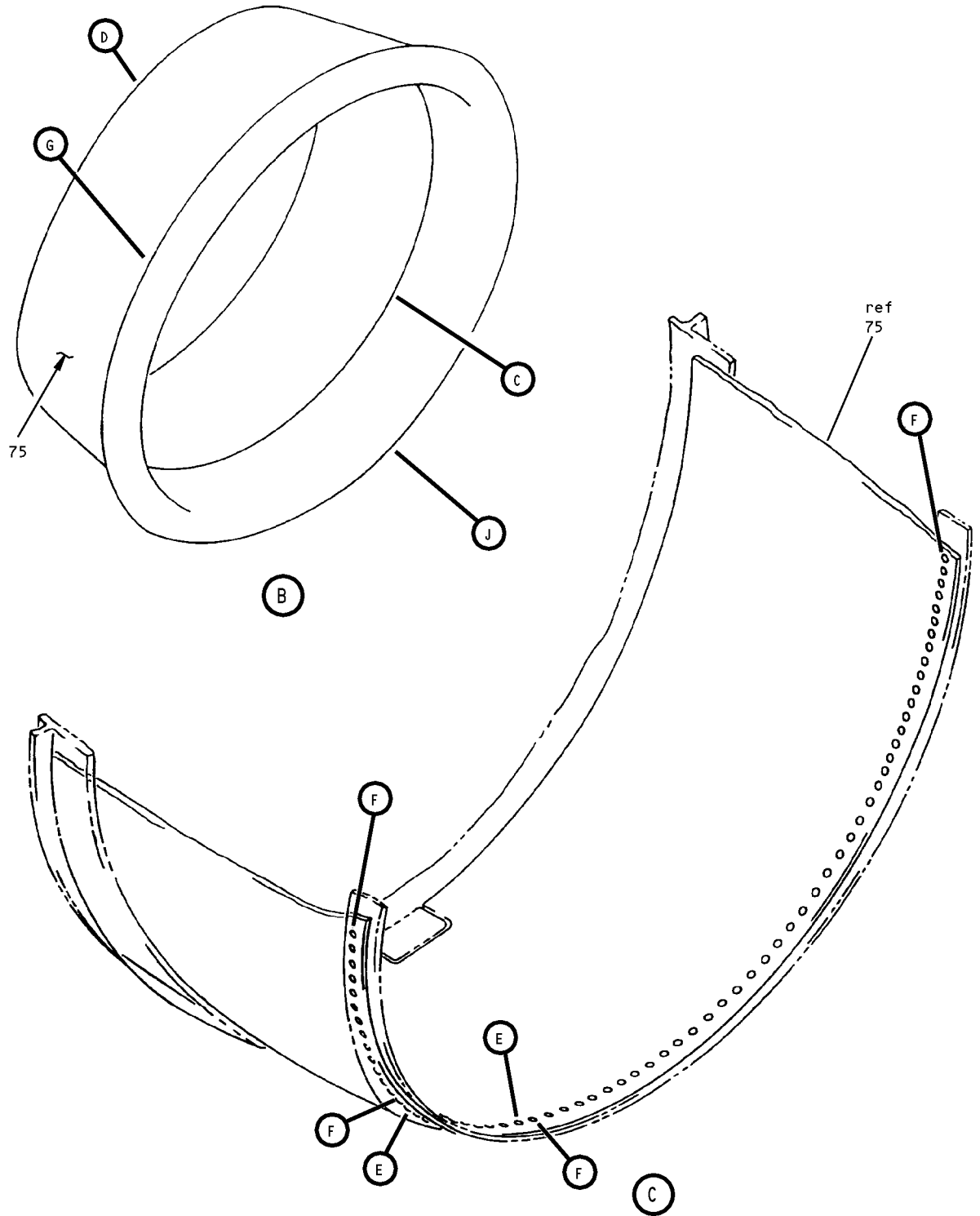
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Lip Assembly  
Figure 4 (Sheet 1)

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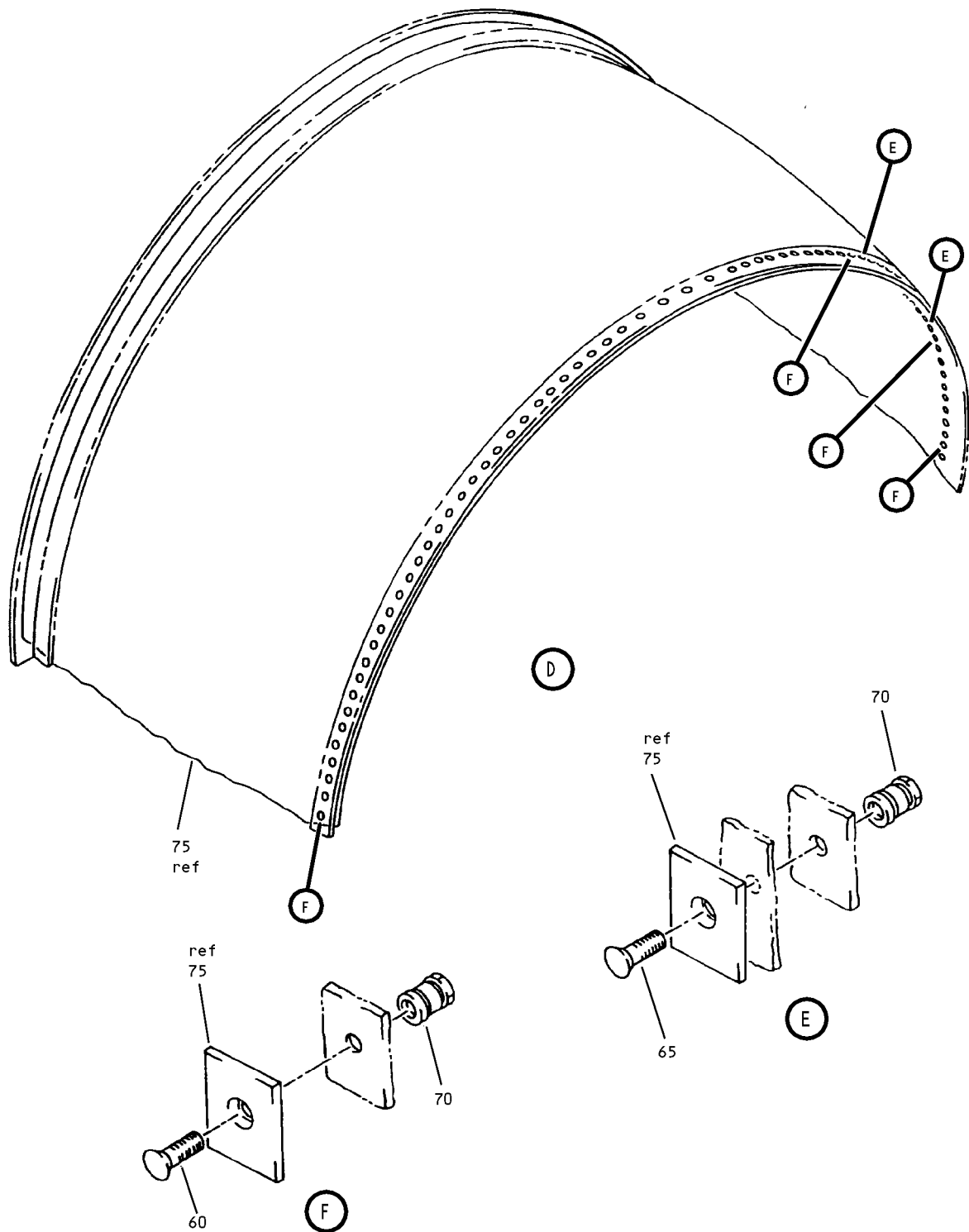
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Lip Assembly  
Figure 4 (Sheet 2)

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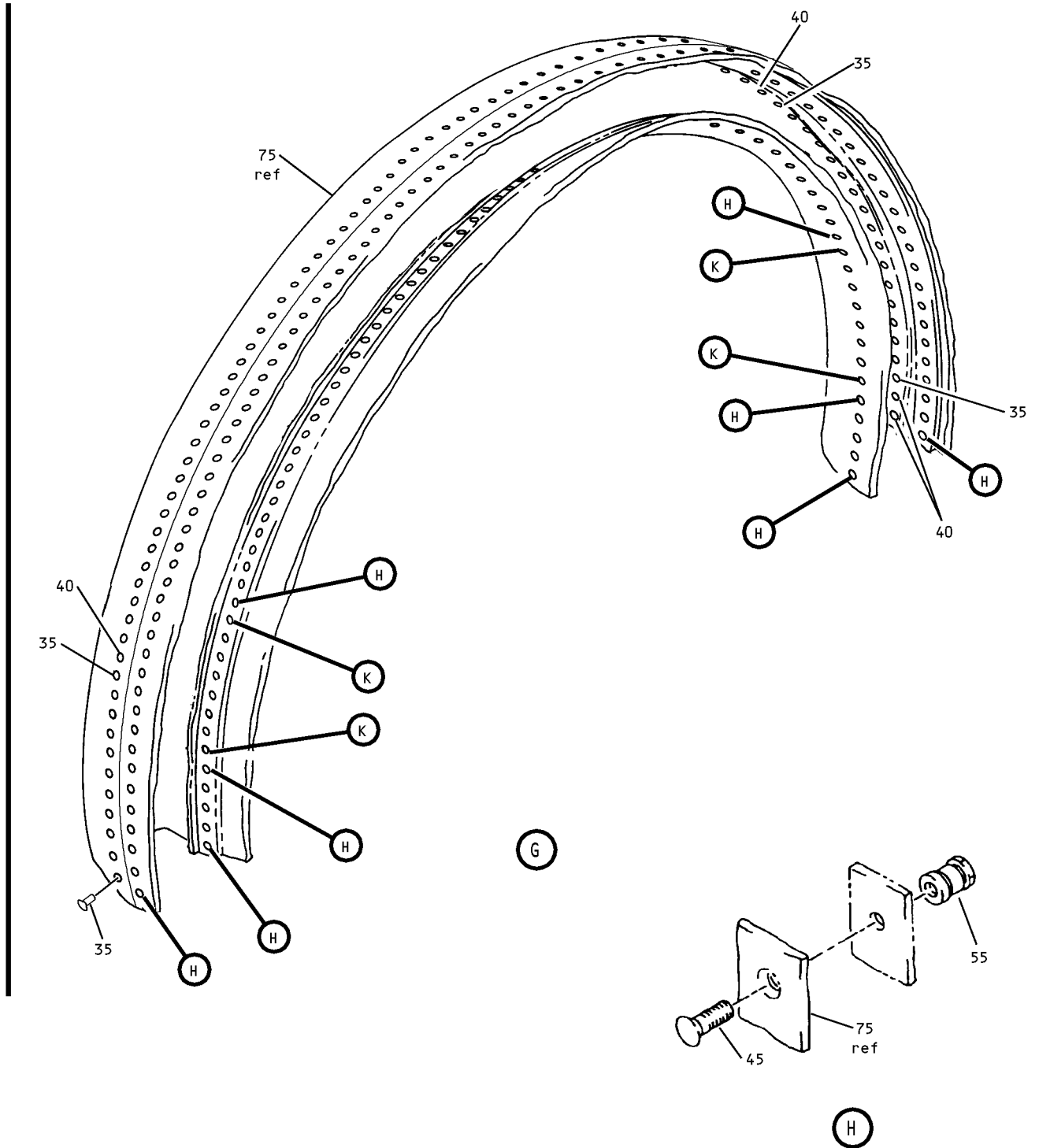


Lip Assembly  
Figure 4 (Sheet 3)

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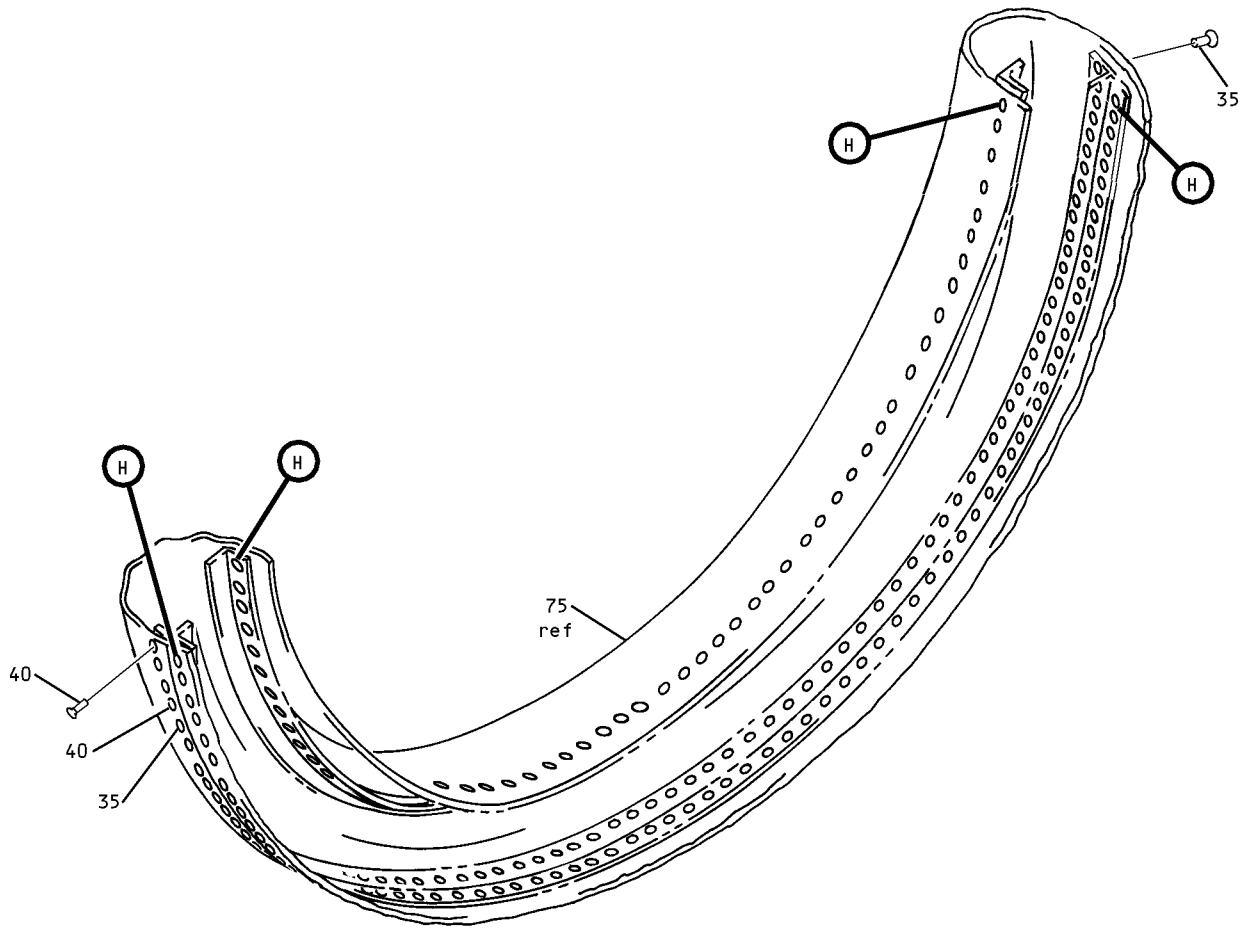




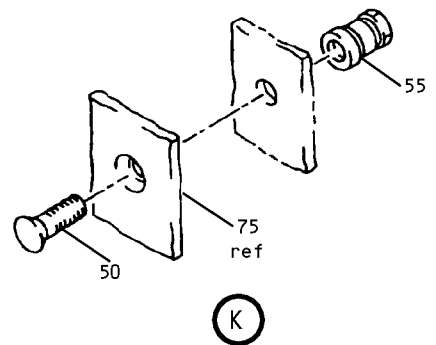
Lip Assembly  
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K

Lip Assembly  
Figure 4 (Sheet 5)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
R -1A	314U4020-85		LIP ASSY	D	RF
R -1B	314U4020-89		LIP ASSY- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1C	314U4020-91		LIP ASSY- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1D	314U4020-92		LIP ASSY- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1E	314U4020-93		LIP ASSY- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1F	314U4020-94		LIP ASSY- (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1G	314U4020-95		LIP ASSY- (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -1H	314U4020-96		LIP ASSY- (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
5	314U4020-86		.BULKHEAD ASSY	D	1
10	314T4015-13		..VIBBREAKER ASSY	D	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-15	HL1012AZ6-3		..BOLT- (V97928) (SPEC BACB30NX6K3) (OPT HL12VAZ6-3 (V73197)) (OPT HL12VAZ6-3 (V92215)) (OPT HL12VAZ6-3 (V97928)) (OPT L802-6K3 (V06725)) (OPT HL12VAZ6-3 (V56878)) (OPT HL1012AZ6-3 (VOPTK6)) (OPT HL1012AZ6-3 (V06725)) (OPT HL1012AZ6-3 (V06950)) (OPT HL1012AZ6-3 (V17446)) (OPT HL1012AZ6-3 (V56878)) (OPT HL1012AZ6-3 (V60516)) (OPT HL1012AZ6-3 (V73197))	D	10
20	BACC30BX6		..COLLAR -----*	D	10
25	314T4015-14		...ADAPTER-FWD	D	1
30	14A501-300-225		...HOUSING-VIBREAKER (V14711)	D	1
35	CR2664CW6-4		.RIVET- (V05693)	D,T,U	250
40	CR2664CW6-5		.RIVET- (V05693)	D,T,U	32
45	HST11AG6-4		.BOLT- (V06725) (SPEC BACB30VU6K4) (OPT HST11AG6-4 (V73197)) (OPT HST11AG6-4 (VOPTK6)) (OPT HST11AG6-4 (V56878))	D,T,U	218

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-50	HST11AG6-6		.BOLT- (V06725) (SPEC BACB30VU6K6) (OPT HST11AG6-6 (V73197)) (OPT HST11AG6-6 (V56878)) (OPT HST11AG6-6 (VOPTK6))	D,T,U	16
55	HST79CY6		.COLLAR- (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V92215)) (OPT HST79CY6 (V56878)) (OPT HST79CY6 (V5M902))	D,T,U	234
60	HST11AG6-3		.BOLT- (V06725) (SPEC BACB30VU6K3) (OPT HST11AG6-3 (V73197)) (OPT HST11AG6-3 (V56878)) (OPT HST11AG6-3 (VOPTK6))	D,T,U	164
65	HST11AG6-4		.BOLT- (V06725) (SPEC BACB30VU6K4) (OPT HST11AG6-4 (V73197)) (OPT HST11AG6-4 (VOPTK6)) (OPT HST11AG6-4 (V56878))	D,T,U	20
70	HST79CY6		.COLLAR- (V73197) (SPEC BACC30BL6) (OPT HST79-6 (V92215)) (OPT HST79CY6 (V56878)) (OPT HST79CY6 (V5M902))	D,T,U	184

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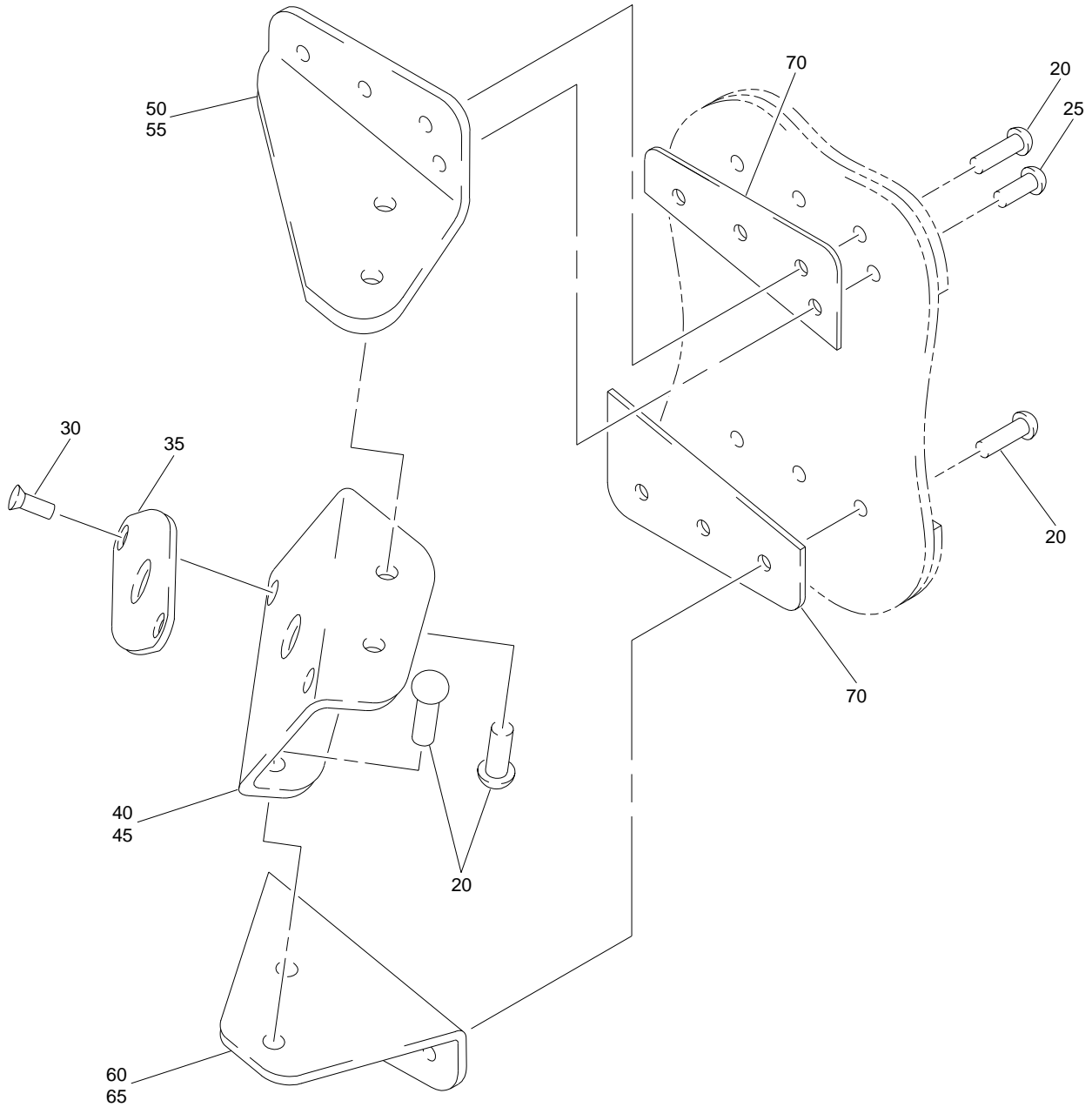
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
R 75	314U4020-81		.SKIN-LE	D,T,U	1
R 80	314T4015-13		.VIBREAKER ASSY ATTACHING PARTS	T,U	1
R 85	HL1012AZ6-3		.BOLT- (V97928) (SPEC BACB30NX6K3) (OPT HL12VAZ6-3 (V73197)) (OPT HL12VAZ6-3 (V92215)) (OPT HL12VAZ6-3 (V97928)) (OPT L802-6K3 (V06725)) (OPT HL12VAZ6-3 (V56878)) (OPT HL1012AZ6-3 (V0PTK6)) (OPT HL1012AZ6-3 (V06725)) (OPT HL1012AZ6-3 (V06950)) (OPT HL1012AZ6-3 (V17446)) (OPT HL1012AZ6-3 (V56878)) (OPT HL1012AZ6-3 (V60516)) (OPT HL1012AZ6-3 (V73197))	T,U	10
R 90	BACC30BX6		.COLLAR -----*	T,U	10
R 95	314T4015-14		..ADAPTER-FWD	T,U	1
R 100	14A501-300-225		..HOUSING-VIBREAKER (V14711)	T,U	1

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Hold Open Rod Installation  
Figure 5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 05-					
R -1A	314T3114-23		ROD INSTL-HOLD OPEN	A-C	RF
R -1B	314T3114-39		ROD INSTL-HOLD OPEN	D	RF
R -1C	314T3114-39		ROD INSTL-HOLD OPEN (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1D	314T3114-49		ROD INSTL-HOLD OPEN (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1E	314T3114-51		ROD INSTL-HOLD OPEN (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1F	314T3114-53		ROD INSTL-HOLD OPEN (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1G	314T3114-55		ROD INSTL-HOLD OPEN (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1H	314T3114-57		ROD INSTL-HOLD OPEN (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -1J	314T3114-59		ROD INSTL-HOLD OPEN (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -5	314T3114-24		ROD INSTL-HOLD OPEN	A-C	RF
R -5A	314T3114-40		ROD INSTL-HOLD OPEN	D	RF
R -5B	314T3114-40		ROD INSTL-HOLD OPEN (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -5C	314T3114-50		ROD INSTL-HOLD OPEN (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 05-5D	314T3114-52		ROD INSTL-HOLD OPEN (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -5E	314T3114-54		ROD INSTL-HOLD OPEN (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -5F	314T3114-56		ROD INSTL-HOLD OPEN (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -5G	314T3114-58		ROD INSTL-HOLD OPEN (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -5H	314T3114-60		ROD INSTL-HOLD OPEN (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -10	314T3114-5001		.ROD INSTL- (LIMITED) (USED ON ITEM 1A)	A-C	1
R -10A	314T3114-5003		.ROD INSTL- (LIMITED) (USED ON ITEM 1A)	A-C	1
R -10B	314T3114-5009		.ROD INSTL- (LIMITED) (USED ON ITEM 1A)	A-C	1
R -10C	314T3114-43		.ROD INSTL- (USED ON ITEMS 1C, 1D, 1E, 1F, 1G, 1H, 1J)	D,T,U	1
R -15	314T3114-5002		.ROD INSTL- (LIMITED) (USED ON ITEM 5)	A-C	1
R -15A	314T3114-5004		.ROD INSTL- (LIMITED) (USED ON ITEM 5)	A-C	1
R -15B	314T3114-5010		.ROD INSTL- (LIMITED) (USED ON ITEM 5)	A-C	1
R -15C	314T3114-44		.ROD INSTL- (USED ON ITEMS 5B, 5C, 5D, 5E, 5F, 5G, 5H)	D,T,U	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 05-20	BACR15BB6AD		..RIVET- (SIZE DETERMINE ON INST)	A-D,T ,U	10
R 25	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	A-D,T ,U	1
R 30	BACR15BA5KE		..RIVET- (SIZE DETERMINE ON INST)	A-D,T ,U	2
R 35	314T3114-15		..PLATE	A-D,T ,U	1
R 40	314T3114-9		..BRACKET- (USED ON ITEM 10)	A-C	1
R -40A	314T3114-29		..BRACKET- (USED ON ITEMS 10A, 10B, 10C)	A-D,T ,U	1
R 45	314T3114-10		..BRACKET- (USED ON ITEM 15)	A-C	1
R -45A	314T3114-30		..BRACKET- (USED ON ITEMS 15A, 15B, 15C)	A-D,T ,U	1
R 50	314T3114-7		..ANGLE- (USED ON ITEM 10)	A-C	1
R -50A	314T3114-27		..ANGLE- (USED ON ITEM 10A)	A-C	1
R -50B	314T3114-37		..ANGLE- (USED ON ITEMS 10B, 10C)	A-D,T ,U	1
R 55	314T3114-8		..ANGLE- (USED ON ITEM 15)	A-C	1
R -55A	314T3114-28		..ANGLE- (USED ON ITEM 15A)	A-C	1
R -55B	314T3114-38		..ANGLE- (USED ON ITEMS 15B, 15C)	A-D,T ,U	1

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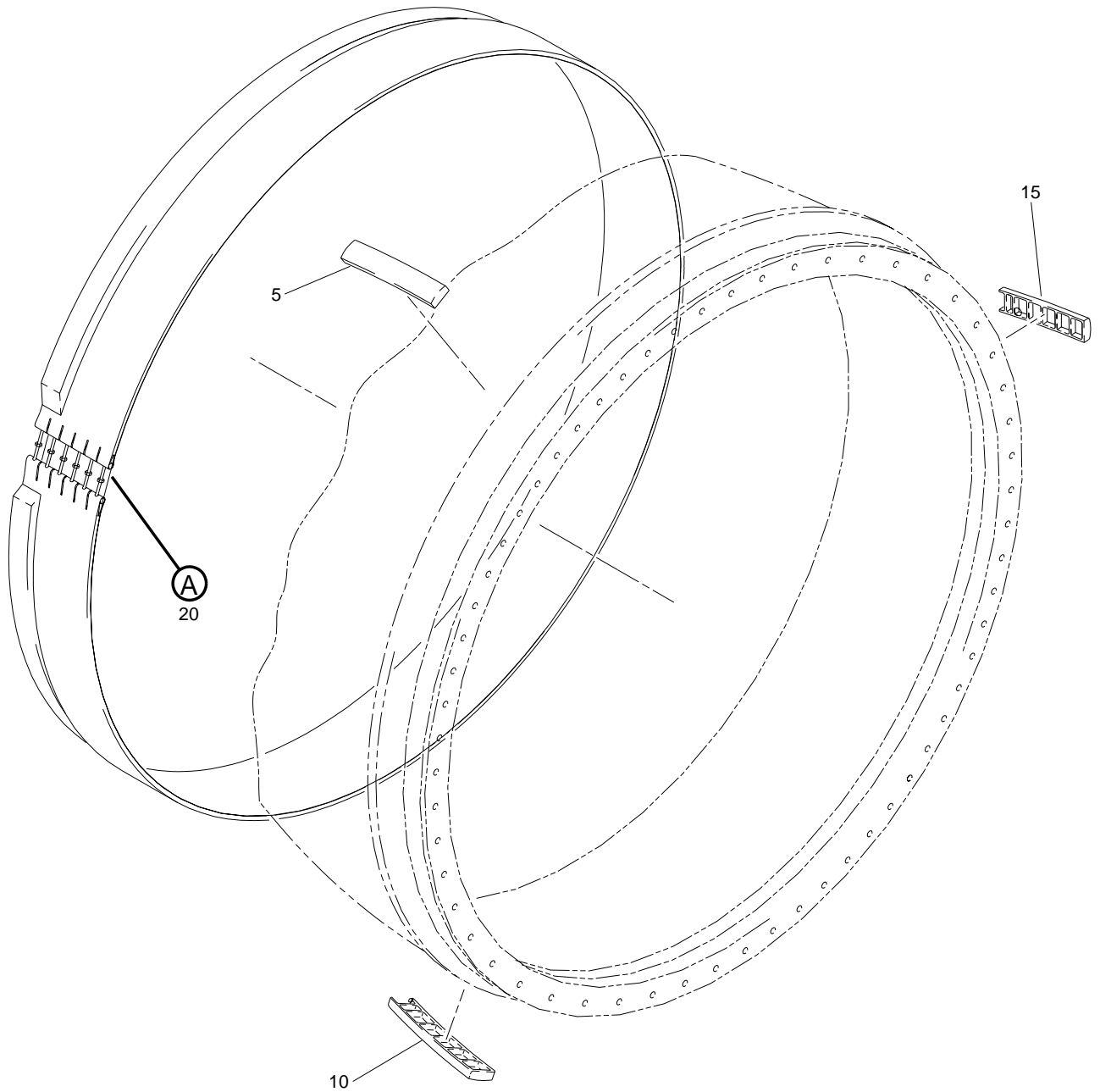
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 05-60	314T3114-5		..ANGLE- (USED ON ITEM 10)	A-C	1
R -60A	314T3114-25		..ANGLE- (USED ON ITEMS 10A, 10B, 10C)	A-D,T ,U	1
R 65	314T3114-6		..ANGLE- (USED ON ITEM 15)	A-C	1
R -65A	314T3114-26		..ANGLE- (USED ON ITEMS 15A, 15B, 15C)	A-D,T ,U	1
R 70	BACS40R15E26F		..SHIM	A-D,T ,U	2

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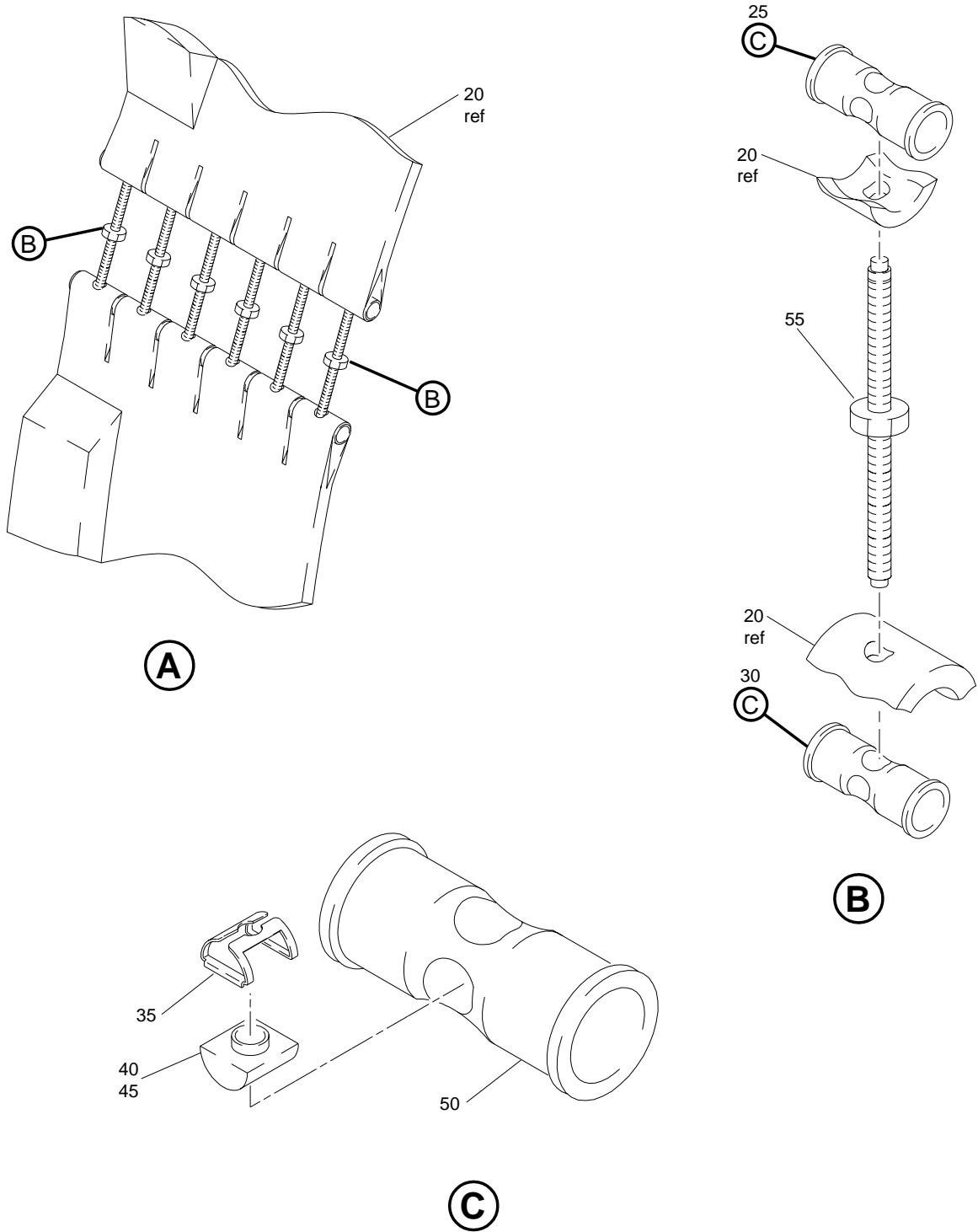


Containment Installation  
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Containment Installation  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 06- -1A	314T4024-5		CONTAINMENT INSTL- FAN BLADE (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1B	314T4024-9		CONTAINMENT INSTL- FAN BLADE (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1C	314T4024-11		CONTAINMENT INSTL- FAN BLADE (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1D	314T4024-13		CONTAINMENT INSTL- FAN BLADE (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1E	314T4024-15		CONTAINMENT INSTL- FAN BLADE (NHA 314U4080, REF COLLECTOR CMM 71-11-50) (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	T,U	RF
R -1F	314T4024-17		CONTAINMENT INSTL- FAN BLADE (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R -1G	314T4024-19		CONTAINMENT INSTL- FAN BLADE (NHA 314T4080, REF COLLECTOR CMM 71-11-52)	U	RF
R 5	314T4025-10		.FITTING-SPRT	T,U	1
R 10	314T4025-11		.FITTING-SPRT	T,U	1
R 15	314T4025-12		.FITTING-SPRT	T,U	1
R 20	314T4021-1		.BELT ASSY	T,U	1
R 25	314T4020-1		..TRUNNION ASSY- (OPT ITEM 25A)	T,U	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 06-25A	221-0147-503		..TRUNNION ASSY- (V51563) (OPT ITEM 25)	T,U	6
R 30	314T4020-2		..TRUNNION ASSY- (OPT ITEM 30A)	T,U	6
R -30A	221-0147-501		..TRUNNION ASSY- (V51563) (OPT ITEM 30)	T,U	6
R 35	SLR414-4B		...RETAINER- (V97393) (SPEC BACR10V4C)	T,U	1
R 40	82257-428LHNL		...NUT-BARREL (V56878) (USED ON ITEM 25)	T,U	1
R 45	82257-428RHNL		...NUT-BARREL (V56878) (USED ON ITEM 30)	T,U	1
R 50	314T4020-5		...TRUNNION	T,U	1
R 55	314T4020-3		..TURNBUCKLE- (OPT ITEM 35A)	T,U	6
R -55A	S700M0931		..TURNBUCKLE- (V51563) (OPT ITEM 35)	T,U	6

- Item Not Illustrated

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